NEW APPROACHES TO MINIMIZE EXCESS SLUDGE IN ACTIVATED SLUDGE SYSTEMS

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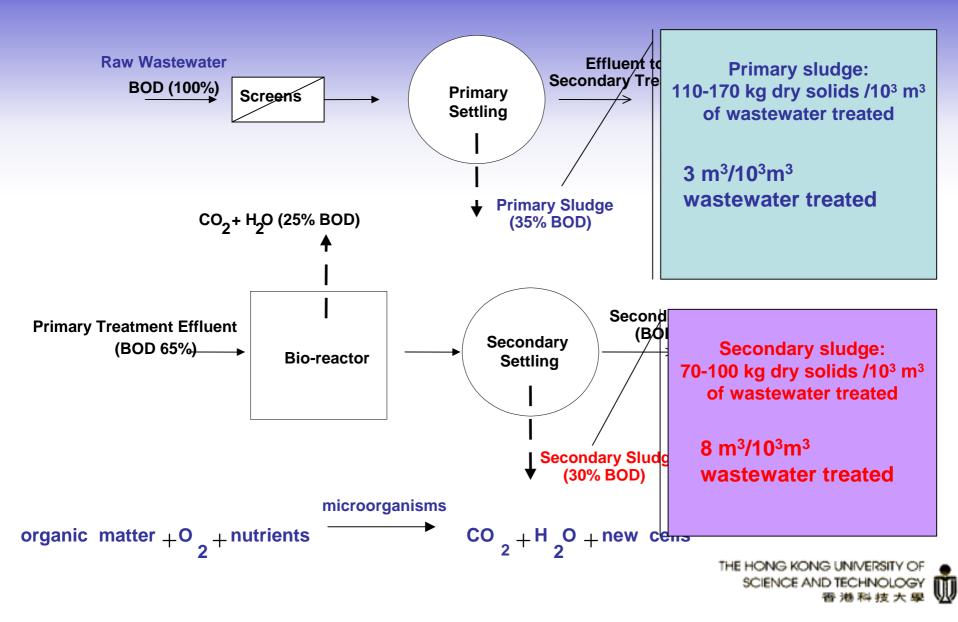


Introduction

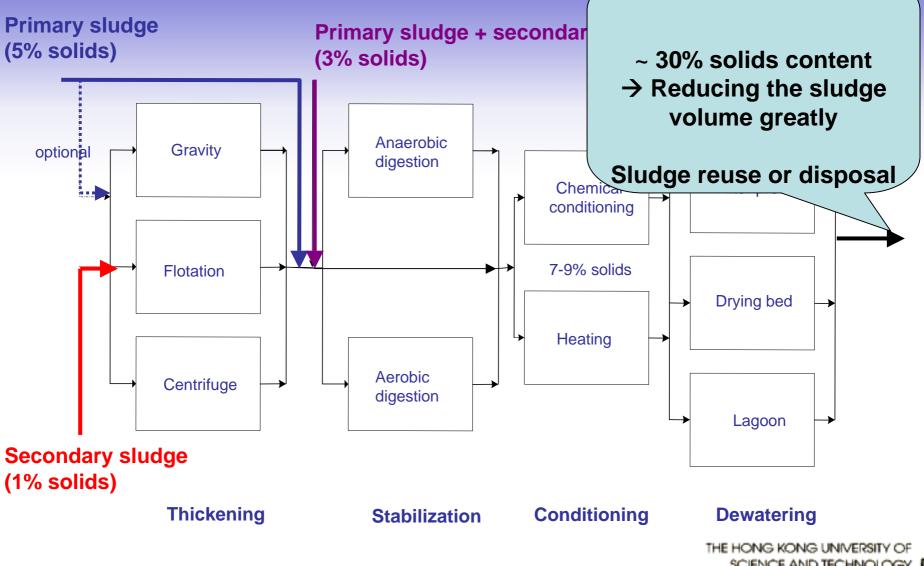
Activated sludge production, treatment and disposal



Sludge Production

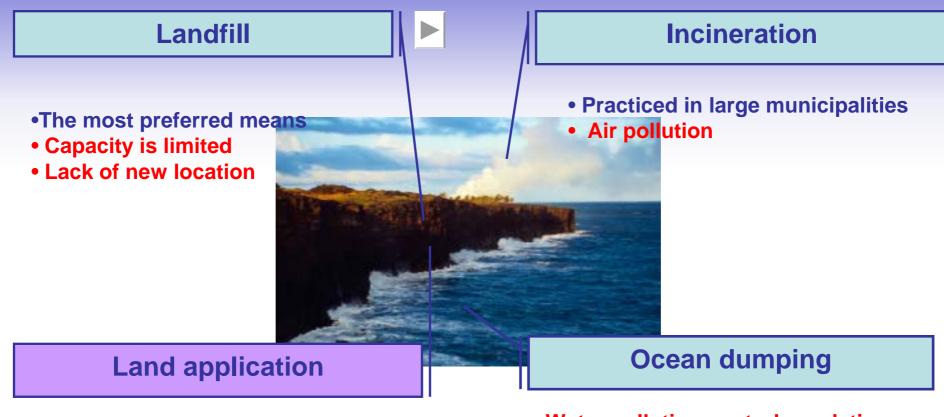


Sludge Treatment



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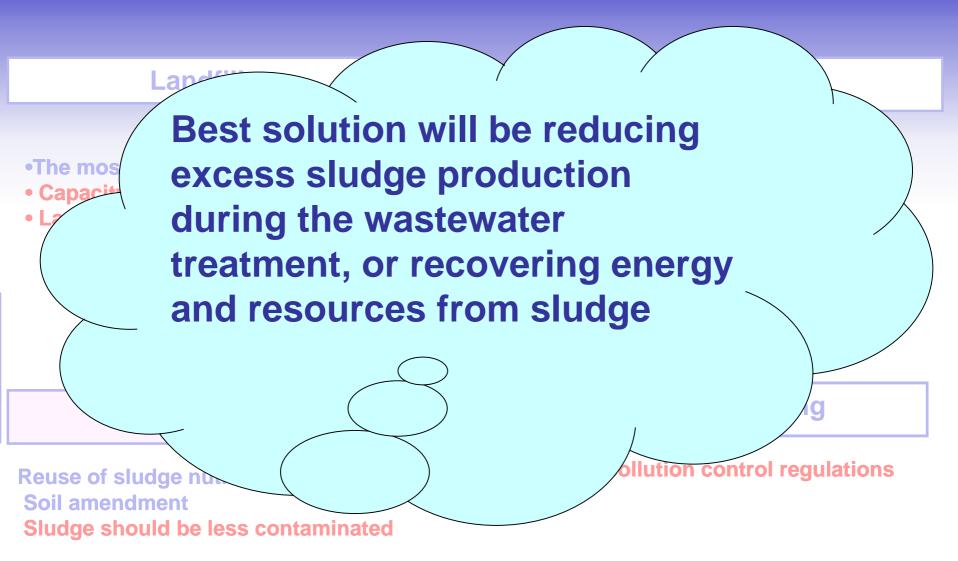
Sludge Disposal



Reuse of sludge nutrient Soil amendment Sludge should be less contaminated Water pollution control regulations



Sludge Disposal

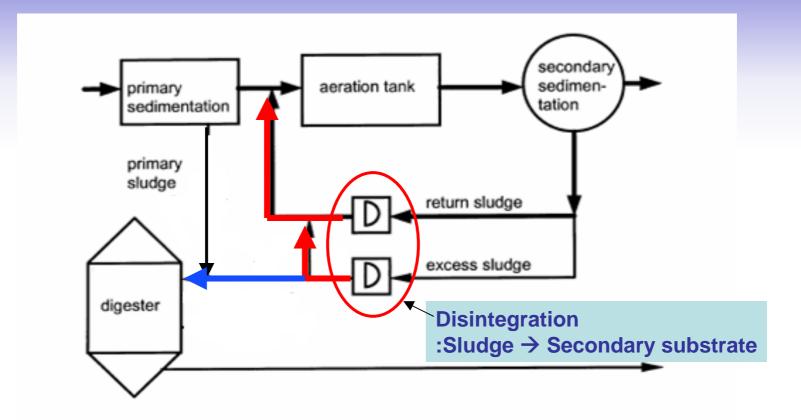




Major Approaches of Excess Sludge Reduction



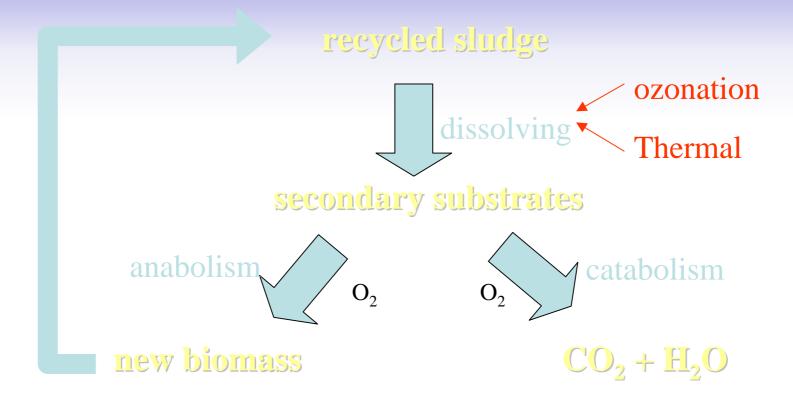
Major Approaches of Excess Sludge Reduction



(1) Sludge pretreatment through thermal, mechanical, or ozone treatment

(2) Restricting/limiting sludge growth in an aeration tank

Why Sludge Solubilization/disintrgation can Reduce Excess Sludge Production



As a result, excess sludge can be reduced

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[1] Applied force for sludge pretreatment

Heat treatment under a high temperature up to 180°C

- [R. T. Haugh et al., 1978]
- [J. Pinnekamp ,1989], [U. Kepp et al., 2000], [A. Canales et al., 1994]

- Mechanical pretreatment using ultrasonication, mills and homogenizers

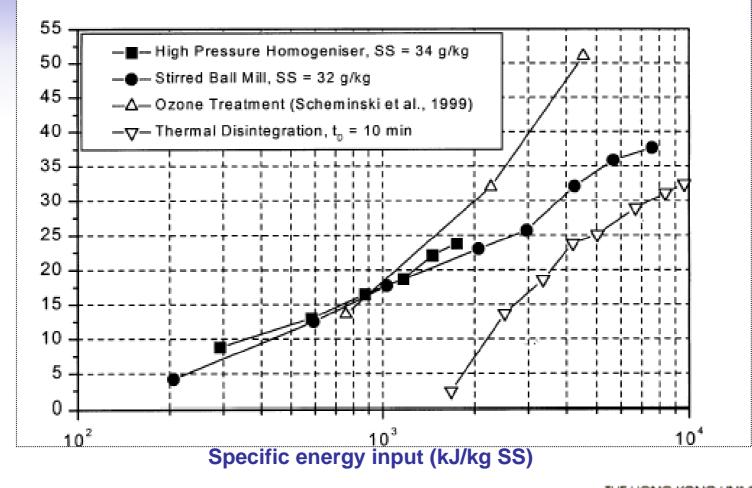
- [G. Lehne, A. Muller and J. Schwedes 2001], [K. Nickel et al., 1998]
- [U. Basier and P. Schmidheiny, 1997]
 - Stirred Ball Mills (SBM)
 - High Pressure Homogenizers (HPH)
 - Ultrasonic Homogenizers (UH)
 - Mechanical Jet Smash Technique (MJS)
 - High Performance Pulse Technique (HPP)
 - Lysat-Centrifugal-Technique (LC)

- Ozonation

[H. Yasui and M. Shibata, 1994], [E. Egemen et al., 2001]

[T. Kamiya, and J. Hirotsuji, 1998], [M. Weemaes et al., 2000]

[1] Specific energy consumption with various pretreatment methods [J. Müller,2000]



Degree of sludge reduction (%)

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[1] Comparison of various sludge pretreatment methods

Sludge pretreatment method	Sludge reduction efficiency	Energy requirement	Operational cost	Disadvantages
Thermal	Low	High	High	Produce non-biodegradable organic matter at high temperature Odor generation
Mechanical	High	High	High	High cost Suitability of the machines for practical application is major concern
Ozonation	High	Relatively low	Relatively low	Poor sludge settling Odor generation

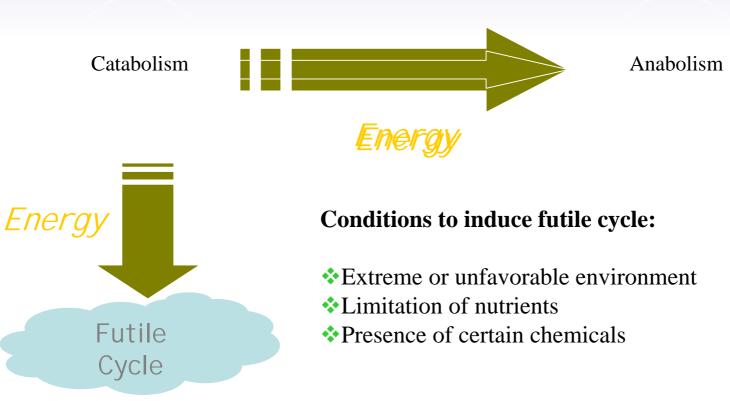
[2] Restricting/limiting sludge growth in an aeration tank

A significant reduction in sludge production could be achieved by restricting/limiting sludge growth under the following conditions:

- 1. at high temperatures [P. Coultate and K. Sundaram,1975], [I. Nioh and C. Furusaka,1968]
- 2. with the presence of metabolic inhibitory substances [G.H Chen et al., 2000];
- 3. with nutrients limitation [S. P. Tsai, 1990]
- 4. with the presence of higher forms of microorganisms such as protozoa and metazoa [C. H. Ratsak *et al.*, 1994]; [J. H. Rensink *et al.*, 1997]
- 5. with a long SRT as in an extended aeration process and MBR process [S. Chaize and A. Huyard , 1993].



[2] Concept of restricting/limiting sludge growth through futile cycle or energy uncoupling





Sludge Pretreatment vs Sludge Growth Restriction

Sludge Pretreatment	Sludge Growth Restriction
60-100% excess sludge reduction	50-80% excess sludge reduction
High energy input	Lower energy input
Require modification of treatment plant	Little modification of treatment plant



Major Shortcomings of the Present Methods

- Poor Sludge Settling
- Higher Oxygen Requirements
- Reduced Nutrient and Substrate Removal
- Alternative method for reducing excess sludge production, which is feasible and cost-effective, is necessary



New Approaches to Reduce Excess Sludge Studied at HKUST

- 1. Chemically stimulated futile cycle
- 2. Chlorination pretreatment of sludge
- 3. Oxic-Settling-Anaerobic (OSA) process
- 4. Autotrophic denitrification



Ideal Chemicals to Stimulate Futile Cycle

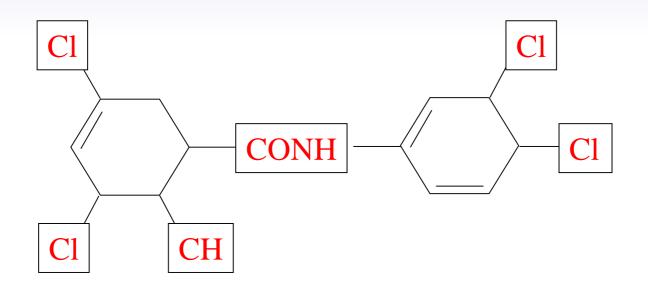
- Low cost
- High efficiency
- Low toxicity
- Less impact on substrate removal capacity

3, 3', 4', 5-tetrachlorosalicyanide (TCS)



Chemical Structure of TCS

A chemical compound, 3,3',4',5-tetrachlorosalicylanilide (TCS) can stimulate futile cycle in *Streptococcus bovis*



One of the formulations of soaps, rines, polishes, shampoo, deo dorants

Work Scope

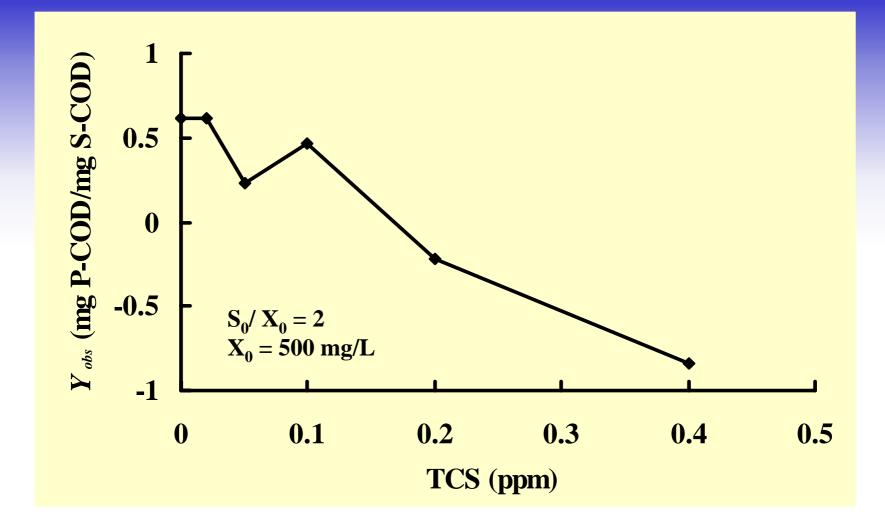
- to investigate the effect of TCS on sludge growth rate and substrate utilization rate
- to find out an appropriate TCS dosage to induce excess sludge reduction
- to examine the response of microbial activity to the TCS dosage





- pure culture of E.Coli
- batch and continuous mixed cultures cultivated with and with out TCS
- endogenous decay coefficient study





Effect of TCS on the observed growth yield (Y_{obs}) of *E. coli* at different TCS concentration

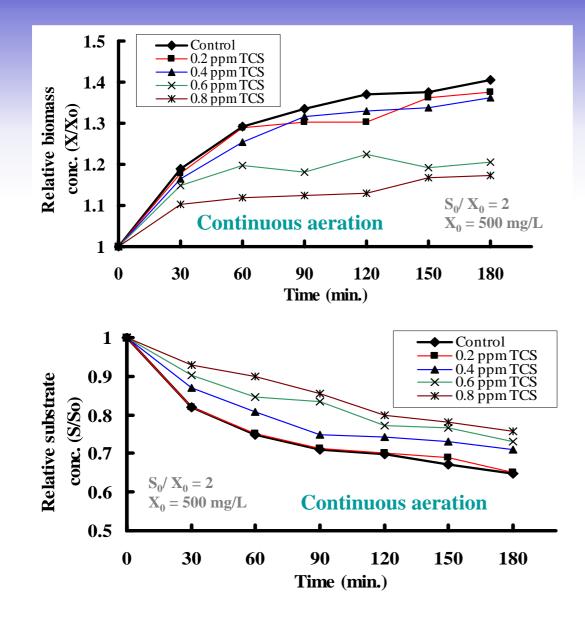
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Change of ATP content in *E. coli* at different TCS concentrations

TCS concentration	AATP content
(ppm)	$(\mu g/mg SS)$
0.0	-1.59
0.02	-1.62
0.05	-1.77
0.1	-1.90
0.2	-1.88
0.4	-2.16



Effect of TCS on Sludge Growth Rate and Substrate Removal Rate



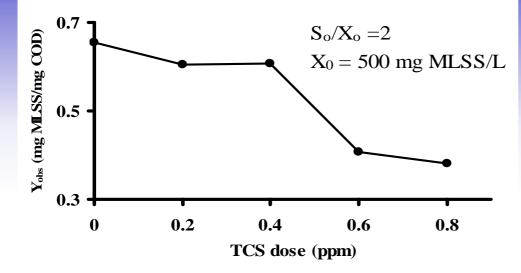
significant effect on sludge growth when TCS > 0.4 ppm

Significant effect on substrate uptake rate when TCS >0.4 ppm

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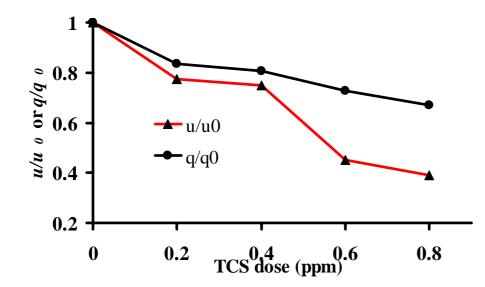
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Effect of TCS on Observed Growth Yield



TCS reduces the Y_{obs}

A shape drop of Y_{obs} is detected between 0.4 and 0.6 ppm TCS introduction

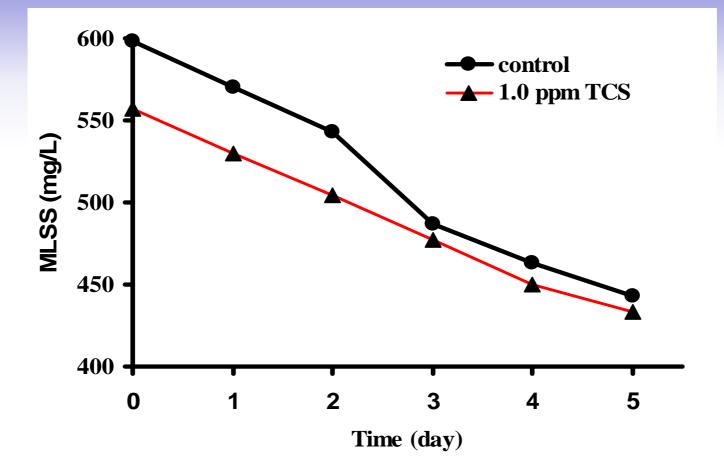


TCS reduces both the μ and q

The change of μ resemble that of Y_{obs}

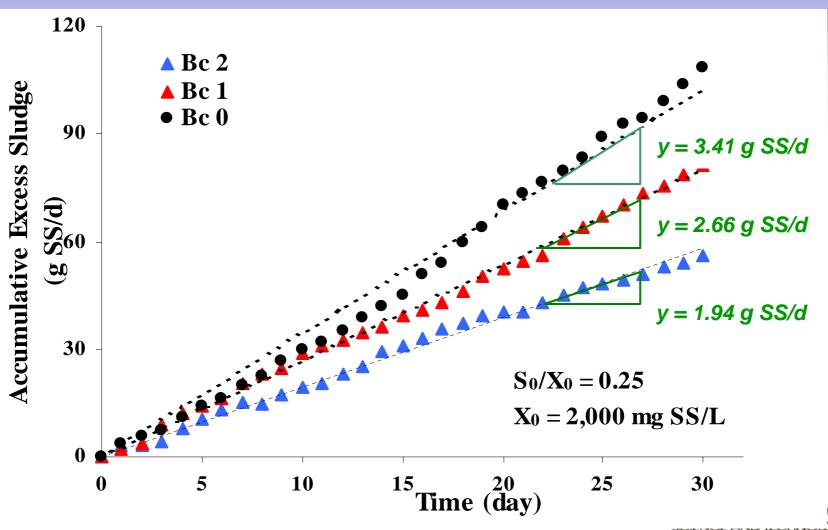
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Effect of TCS on Sludge Decay Rate



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Effect of TCS on Cumulative Excess Sludge Production of Batch Cultures



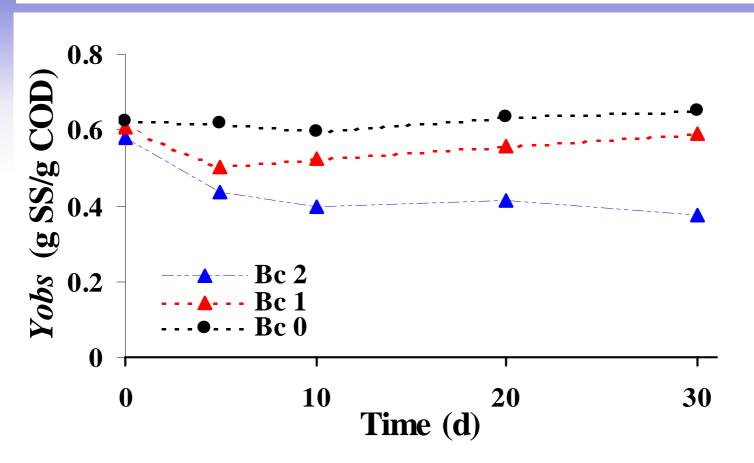
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Nomenclatures in the Results and Discussion

Symbol	Description
Cc 0	Continuous cultivation without the presence of TCS
Cc 1	Continuous cultivation with the presence of 1.0 ppm TCS

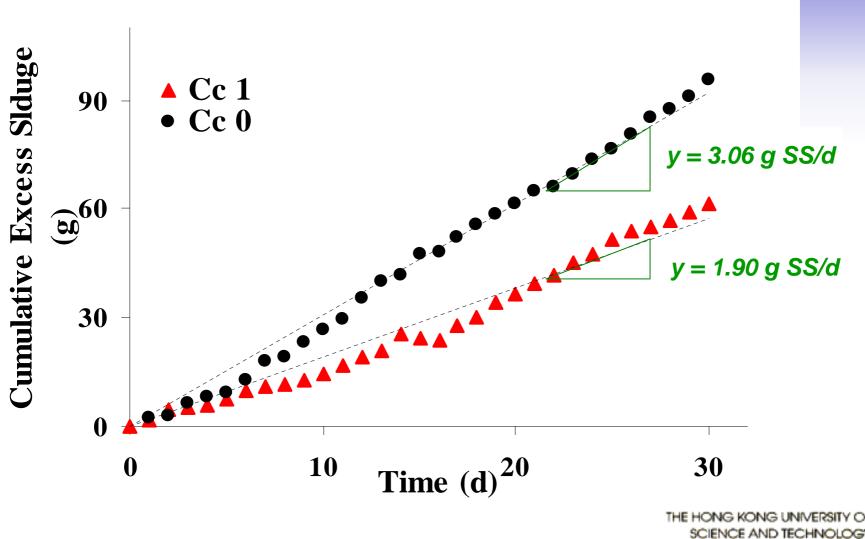


Observed Growth Yield of Batch Cultures Cultivated with TCS at Different Dosages



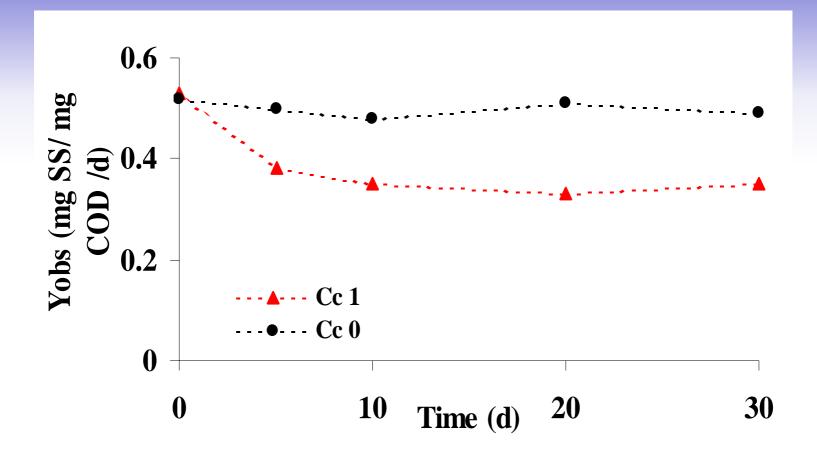
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Effect of TCS on Cumulative Excess Sludge Production of Continuous Cultures





Observed Growth Yield Analysis of Continuous Cultures

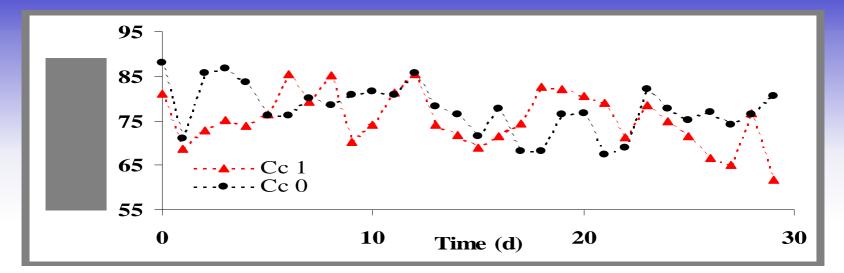


Experiments were conducted at a period of 3 hours

During the experiment, TCS was not added

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Effect of TCS on Substrate Removal Efficiency of Continuous Cultures



Parameter	TCS dose (ppm)		
	0	1.0	
Mean Substrate removal (mg COD /L /d)	920	880	
Daily Sludge Production	383	238	
Overall yield (g SS / g COD)	0.41	0.27	
Effluent SS conc. (mg/L)	35.7±15.4	43.3±23.1	

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Effect of TCS on SOUR of Batch and Continuous Cultures

Measurement Day	SOUR (mg O ₂ /g SS/hr)		
	0ppm TCS (control)	0.5ppm TCS	1.0ppm TCS
0	58.6	61.2	58.9
5^{th}	52.1	57.1	49.3
$10^{ ext{th}}$	63.1	75.3	97.0
$20^{ ext{th}}$	63.7	79.7	90.8
30 th	60.1	81.3	96.1
Batch Culture			
			INCREASE
Measurement Day	SOUR (mg O ₂ /g SS/hr)		
	0 ppm TCS (control	l) 1.0 ppm	TCS
$0^{ ext{th}}$	61.2	63.7	7
$5^{ ext{th}}$	62.2	72.4	4

64.8

62.6

79.5

78.3

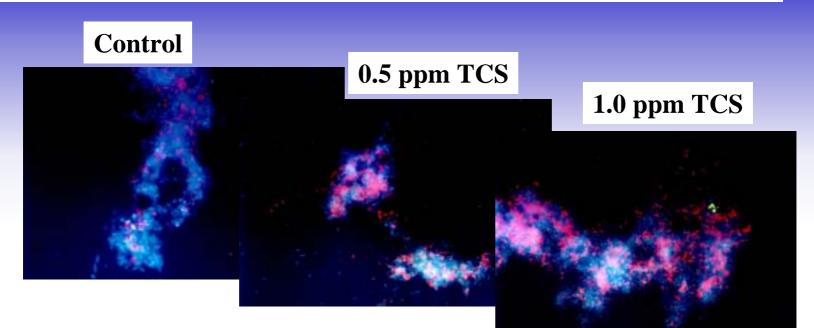
Continuous Culture

 20^{th}

 30^{th}



Microbial Activity of Batch Cultures (DAPI & CTC Data)

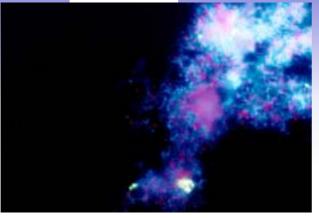


Day	Batch Culture	Active microbial portion (%)	no. of active microbes/ VSS (no./mg)
15	Control 0.5 ppm TCS 1.0 ppm TCS	5.7 10.3 10.5	$\begin{array}{c} 1.39 \times 10^{8} \\ 3.45 \times 10^{8} \\ 4.07 \times 10^{8} \end{array}$
30	<i>Control</i> 0.5 ppm TCS 1.0 ppm TCS	3.9 4.3 7.6	$ \begin{array}{c} 1.09 \times 10^{8} \\ 1.22 \times 10^{8} \\ 2.72 \times 10^{8} \end{array} $

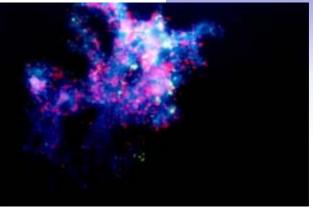


Microbial Activity of Continuous Culture

Control



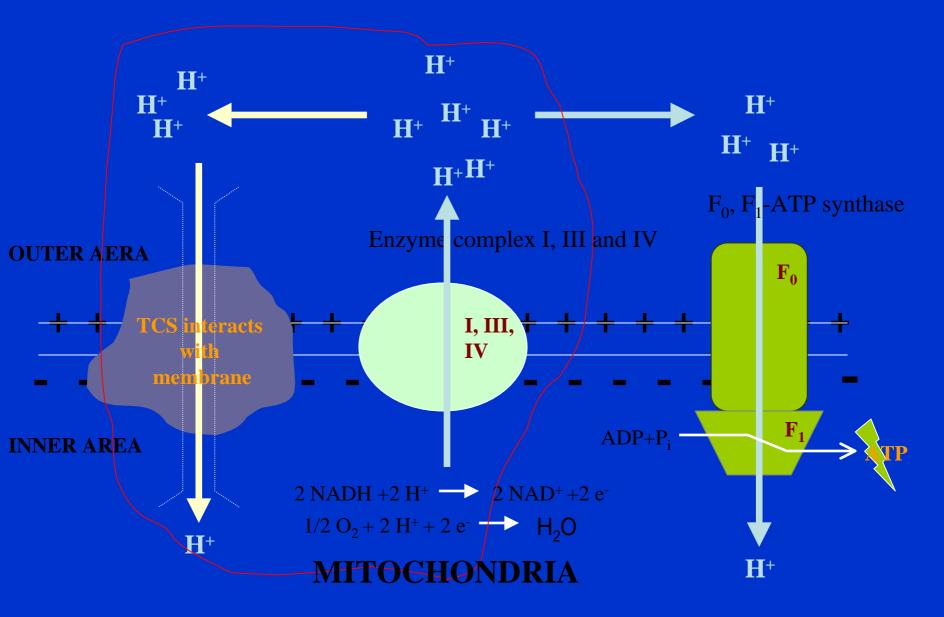
1.0 ppm TCS



Day	Continuous Culture	Active microbial portion (%)	no. of active microbes/ VSS (no./mg)
15	control 1.0 ppm TCS	7.4 11.2	$ \begin{array}{c} 1.49 \times 10^8 \\ 2.99 \times 10^8 \end{array} $
30	control	5.6	$1.42 \ge 10^8$
	1.0 ppm TCS	10.1	$2.69 \ge 10^8$

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Proposed Mechanism: Futile Cycle Induced by TCS



[2] Chlorination pretreatment of Excess Sludge

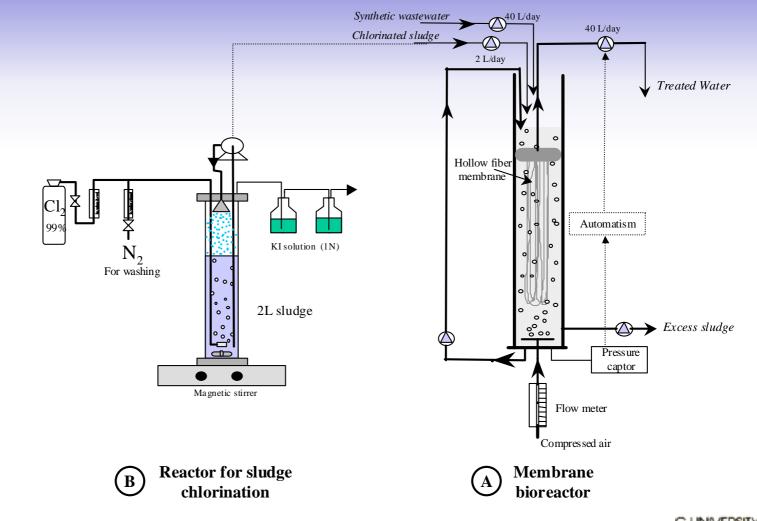


Figure 2-1. Membrane biological reactor (A) and chlorination setup (B) used in this study.

Chlorine dose and residual during the sludge chlorination.

Chlorine Dose	Free Cl ₂ Residual	Total Cl ₂ residual
$(g Cl_2/g MLSS)$	$(\text{mg Cl}_2/\text{L})$	$(\text{mg Cl}_2/\text{L})$
0.066	0.3	5.5
0.133	0.3	9.0
0.199	1.8	12.9
0.266	5.8	37.8
0.332	19.1	65.0

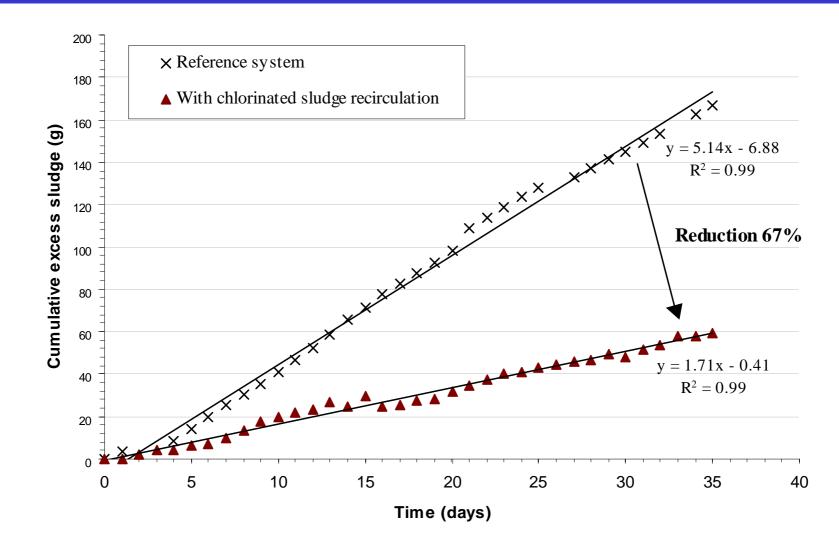


Figure 2-2. Sludge production rates in the continuous systems without (the reference system) and with (testing line) the chlorination treatment of excess sludge.

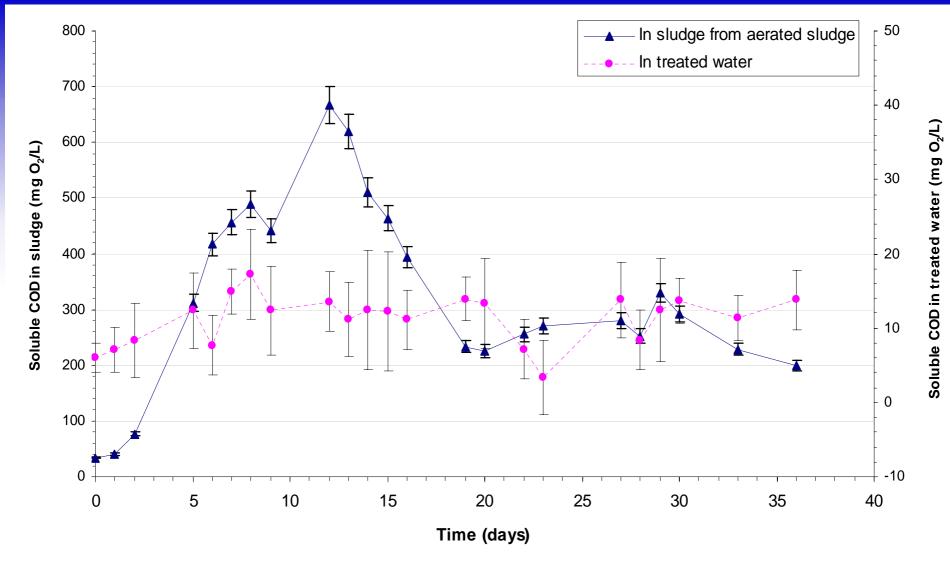
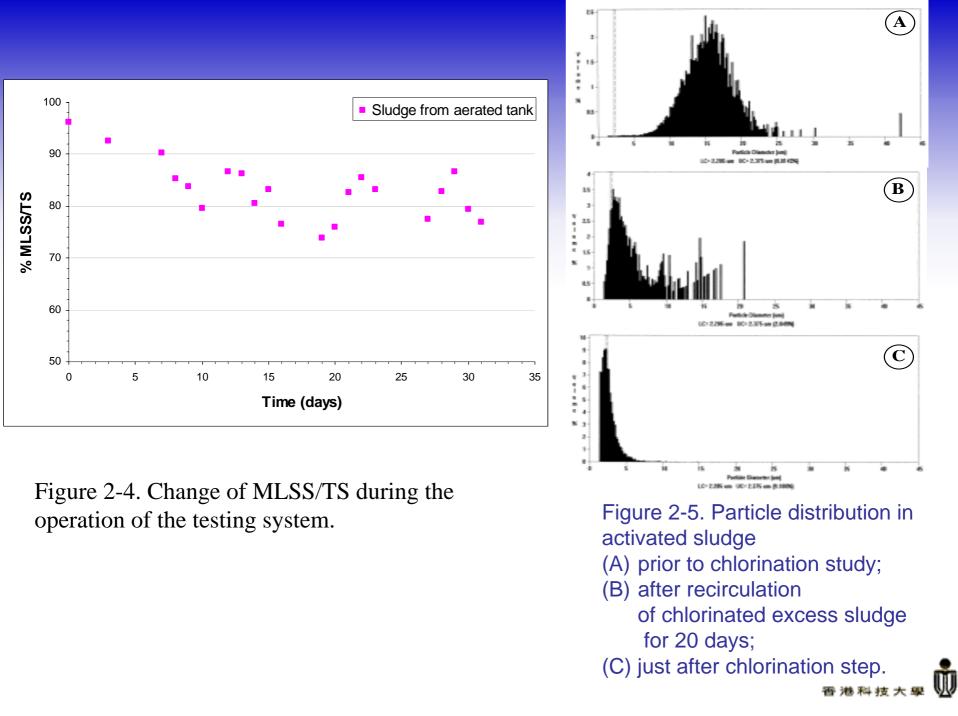


Figure 2-3. Variations of the COD concentration in the sludge and treated water of the testing system. (Errors bars present the standard deviation of the COD measurement). THE HONG KONG UNIVERSITY OF SCIENCE AND TECHNOLOGY

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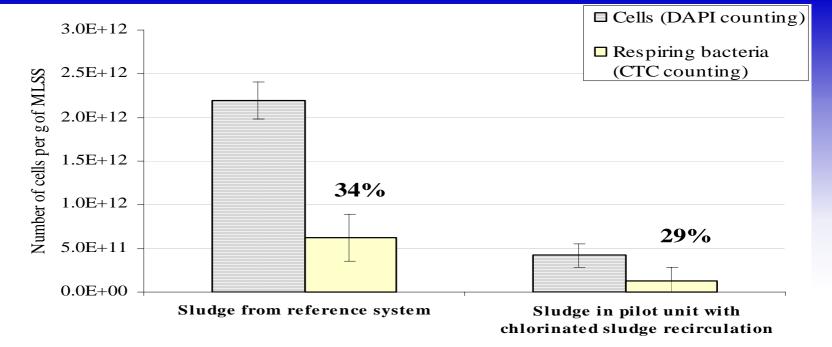
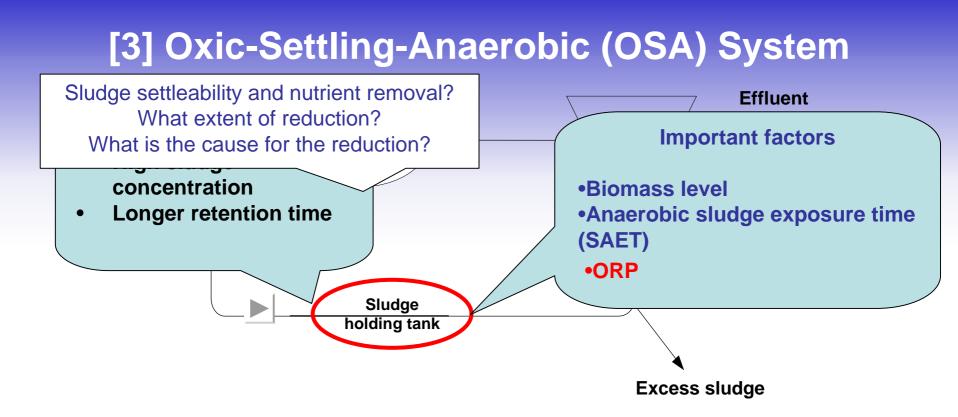


Figure 2-8. Total number of cells and the number of active bacteria in both the reference and testing systems (the results represent the mean values of five independent analyses).

THMs concentrations in the treated water and sludge.

	THMs concentration (µg/L)				
Sample	Analysis 1	Analysis 2	Analysis 3	Analysis 4	
Treated water	<200	<200	<200	<200	
Chlorinated sludge (just after chlorination)	260*	<200	310	270*	
Chlorinated sludge (after 10 min reaction)	<200	230*	<200	<200	
Sludge after NaClO addition (150 mg Cl_2/L)	1280	830	680	860	



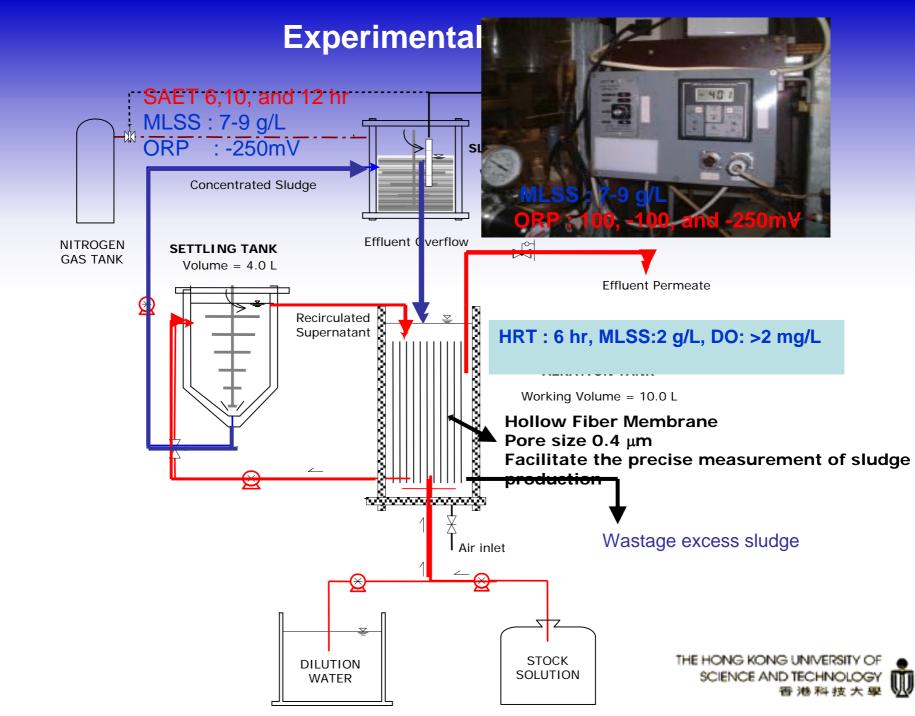
- It is relatively easy to modify conventional activated sludge process
- Neither chemical addition nor heat energy is required
- The treatment efficiency is NOT affected
- Great potential in full-scale application



Study Objectives

- To examine the capacity of OSA system in reducing excess sludge production
- To investigate the performance of an OSA system under different operating conditions
- To study the impact of the anaerobic sludge zone on bacterial activity
- To identify the cause of the reduction of excess sludge production in an OSA system





Observed Growth Yield at Different ORP in Sludge Holding Tank

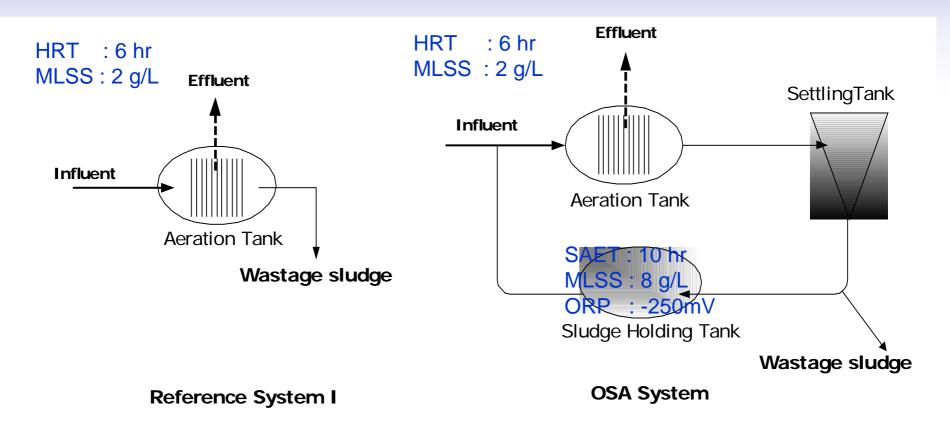
ORP in sludge holding tank (mV)	Net sludge production rate (g SS/day)	COD removal rate (g COD/day)	Y _{obs} (g SS/g COD)
+ 100	3.90	12.18	0.32
-100	-100 2.70		0.22
-250	2.30	12.77	0.18

Observed growth yield at different SAET in Sludge Holding Tank at -250 mV ORP

SAET in sludge holding tank (hours)	Net sludge production rate (g SS/day)	COD removal rate (g COD/day)	Y _{obs} (g SS/g COD)
6	3.5	12.2	0.27
10	2.4	12.3	0.19
12	2.0	12.7	0.17

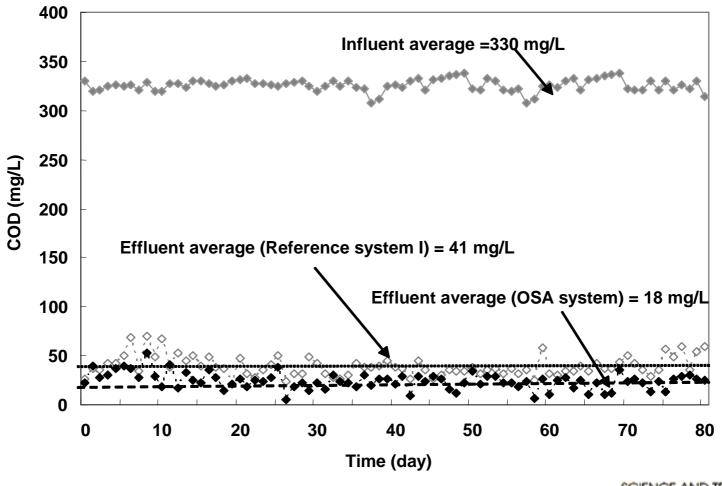
Comparisons of Performance of OSA System with Reference System under same COD Loading

Operating conditions



Membrane filtration was used to facilitate the precise measurement

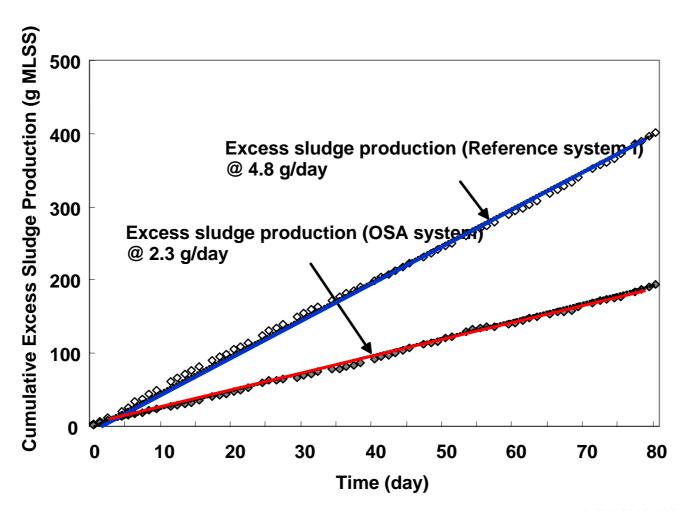
COD Removal



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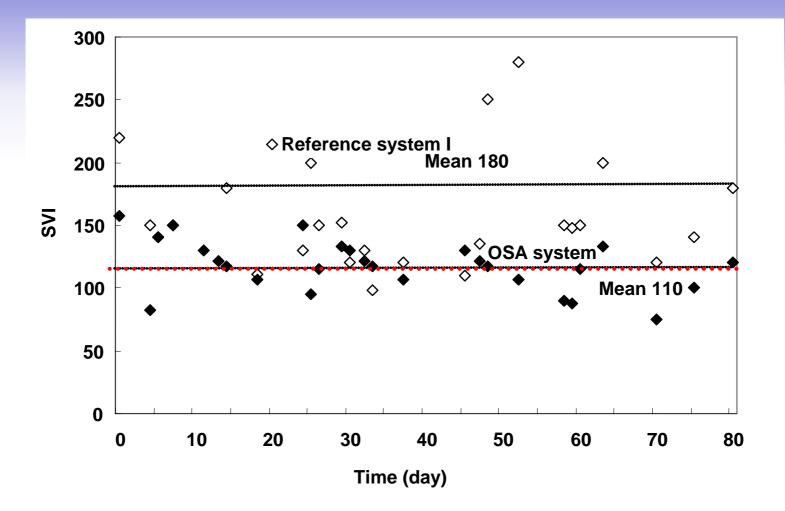
Sludge Production Rate



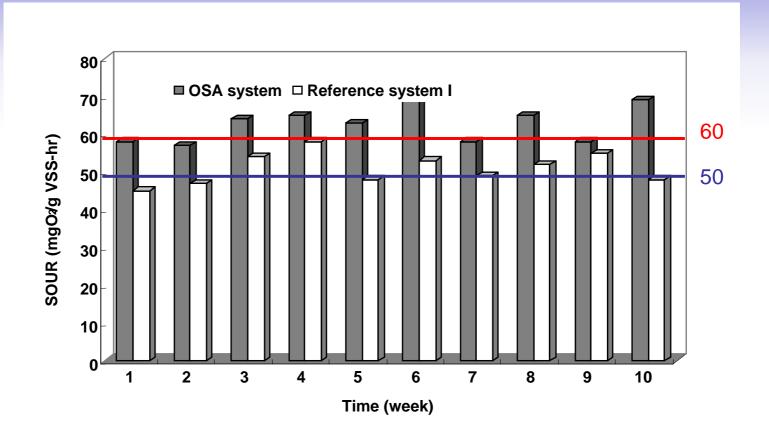
Observed Growth Yield

	Reference System I	00 50 % of
Net sludge production rate (g SS/day)	4.8	reduction !!! How about the sludge settleability and
Substrate utilization rate (g COD/day)	12	bacteria activity?
Y _{obs} (g SS/g COD)	0.4	0.2

Sludge Settleability





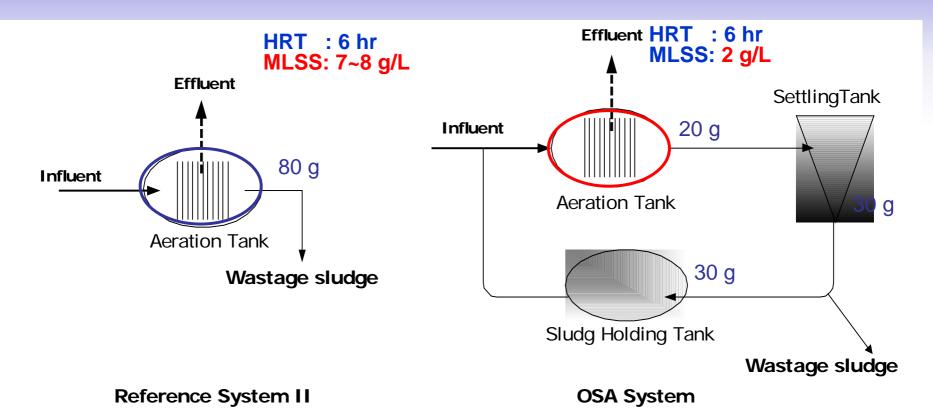


At temperature 20°C



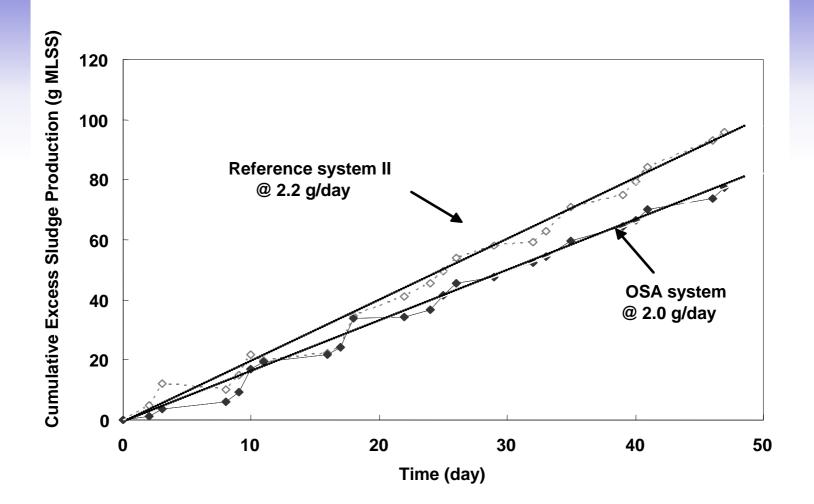
Comparisons of Performance of OSA System with Reference System under same Sludge Quantity

Operating Conditions

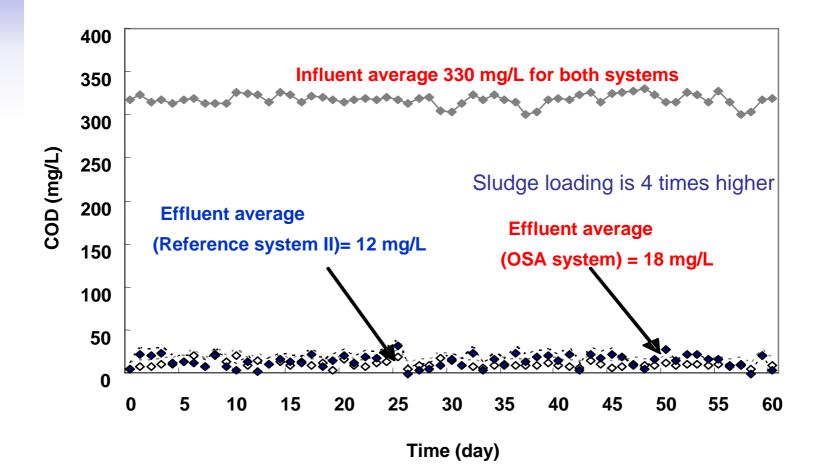


Higher sludge quantity will generally result in low sludge production? → is it the main cause for the OSA system for reducing the excess sludge production?

Sludge Production Rate



COD Removal

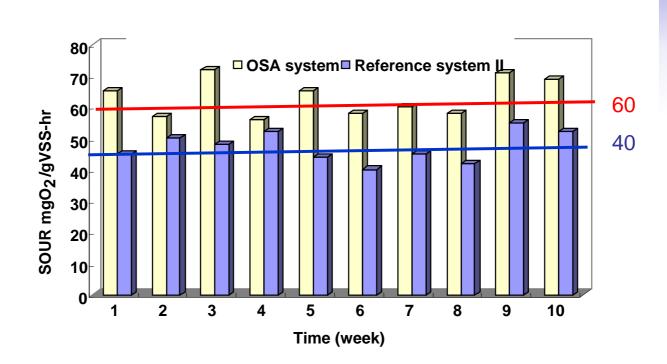


Observed Growth Yield

	Reference St the	wever, the erating principle o two systems are ferent !	of
Net sludge production rate (g SS/day)		's look at the er parameters,	
Substrate utilization rate (g COD/day)	13		
Y _{obs} (g SS/g COD)	0.2	0.18	



SOUR

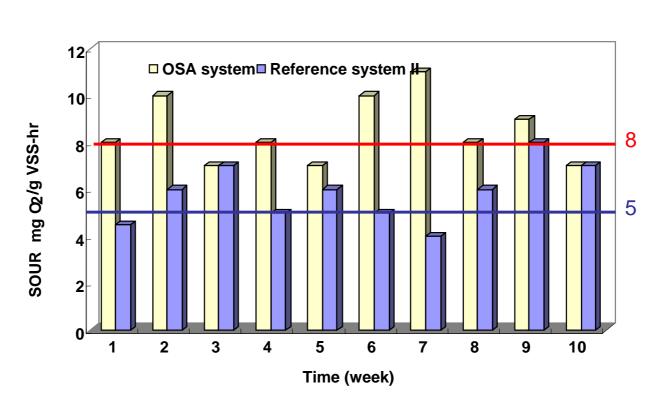


Substrate oxidation and cell synthesis:

 $COHNS + O_2 + nutrients \xrightarrow{bacteria} CO_2 + H_2O + NH_3 + C_5H_7O_2N(new cell tissue) + other end products$

At Temperature 20°C

Endogenous Respiration



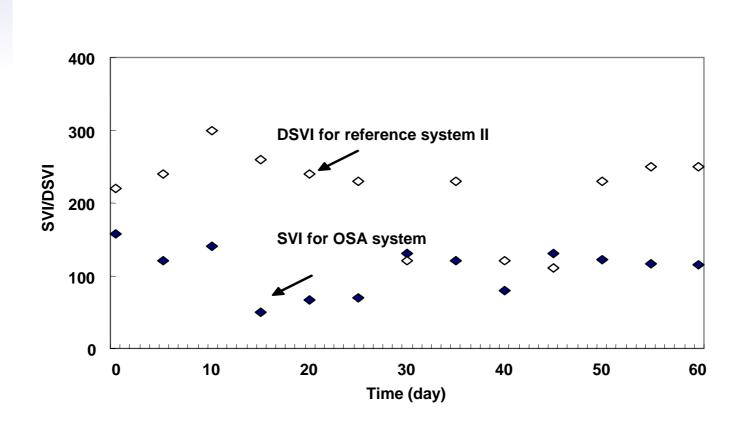
Endogenous respiration:

 $C_5H_7O_2N$ (Cells) + 5 $O_2 \xrightarrow{bacteria} 5CO_2 + NH_3 + 2H_2O$ At Temperature 20°C



Sludge Settleability

The diluted SVI (DSVI) test has been used for the reference system II since MLSS concentration in the aeration tank was very high (Wastewater Engineering 4th edition)



Microscopic Observation

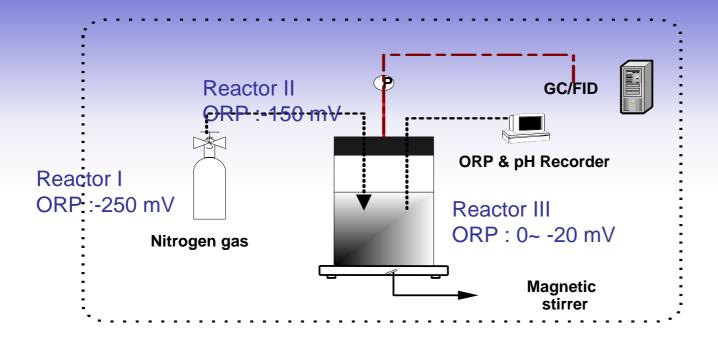
	Type of microorganism	OSA System	Reference System II
	Protozoa and metazoa (counts/mL)	absent	13,750
	Actinomycete (CFU/mL)	<100	1,260
のない。ため、「日本」のです。「日本」	Ciliates in F	Ref II	

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Nutrients Removal

		Reference system II	OSA system	
Parameter	Influent	Effluent	System effluent	Effluent of the sludge holding tank
TN (mg N/L)	60±1	55±1	38±0.5	26±0.5
NH ₄ +- (mg N/L)	35±0.5	0.04±0.5	0.04 ± 0.05	25±0.5
NO ₂ ⁻ (mg N/L)	0	0.05 ± 0.02	0.05 ± 0.05	0.02±0.005
NO ₃ ⁻ (mg N/L)	1.6±0.3	55±1	36±1	0.2±0.05
PO ₄ ³⁻ (mg P /L)	10±1	9.5±0.5	5.5±1	45±2
COD (mg/L)	330±10	12±2	18±2	80±3

COD Balance Batch Test Set-Up

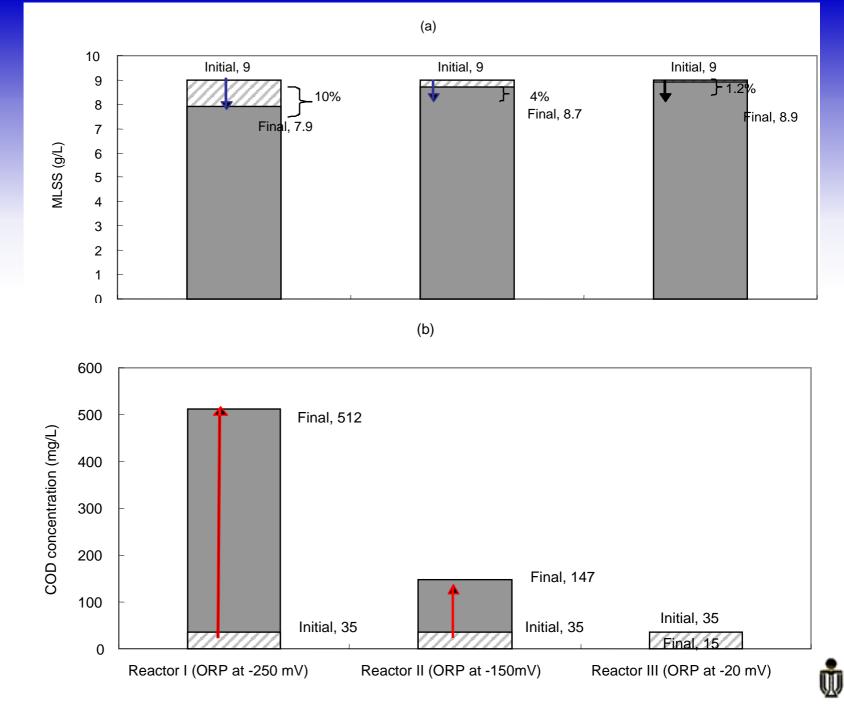


Measured Parameters

- pH and ORP
- MLSS and COD
- Nitrite, Nitrate, Phosphate, Sulfate
- Organic Carbon content in the produced gas







Typical Results

Parameter	initiai sampio	Reactor I	Reactor II	Reactor III	
MLSS (mg/L)	8,906	8,254.0	8,678	8,898	
MLCCC (nigre) 0,500 0,204.0 0,010 0,000 MLVSS (ma/l.) 8.104 7.503 7.066 8.120 SCOD (m COD consumptions in the corresponding reactions were estimated					
VFA (mg as COD/L)	32	46	144	0	
рН	7.3	7.5	6.5	7.0	
$\frac{NO_2^{-}N(m)}{NO_3^{-}N(m)}$ 3. The estimate	amount of CO mated	OD released	as gaseous	products wa	as
	7.6	37.8	32.0	7.9	
PO ₄ ³⁻ -P(mg/L)				7.0	
$SO_4^{2-}S(mg/L)$	7.2	3.6	6.3	7.0	
	7.2	3.6 2.03	6.3 -	-	

COD Balance

Reactor I

COD loss		COD consumption (mg/L)					
S _{To} -S _{Te} (mg/L)	Denitrification	Sulfate reduction	Phosphorus release	Gas production	Total COD consumption	COD (%)	
536.32	163	7.2	60.4	266.75	497.4	9.30	
431.32	159.22	10.4	70.6	194.18	434.41	-0.72	
476.48	166.36	9.6	77.6	213.70	467.26	1.93	

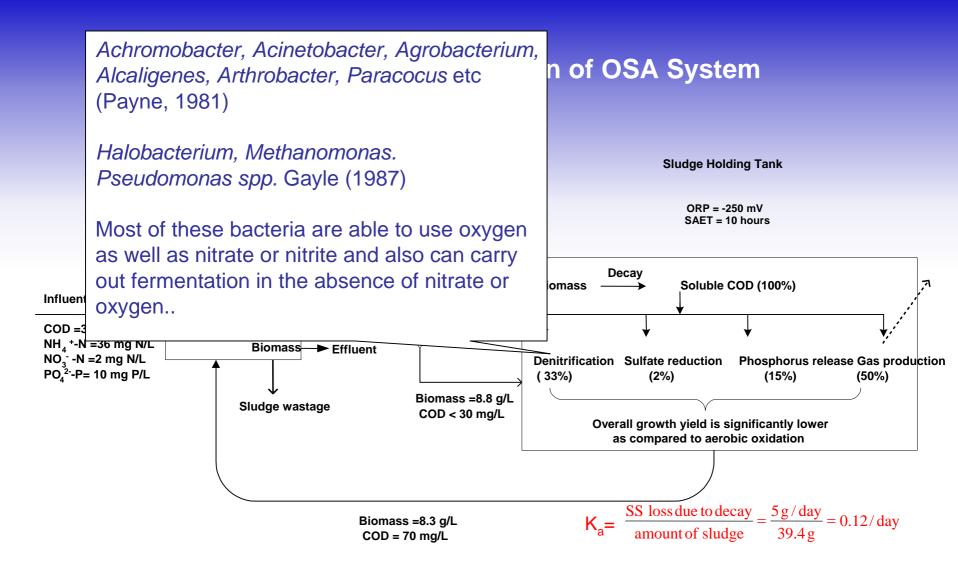
Reactor II

COD loss		Unaccounted				
S _{To} -S _{Te} (mg/L)	(1)	(2)	(3)	(4)	Total COD consumption	COD (%)
210.54	149.86	1.8	48.8	0	200.46	4.79
215.54	156.99	0.4	45.4	0	202.79	5.91
214.02	164.13	1.2	44	0	209.33	2.19



Expected Sludge Production under Anaerobic and Aerobic Conditions

	Removal of condition	substrate under a	anaerobic	Dic Removal of substrate unde aerobic condition		
Reaction	COD consumed (mg/L)	Y (g VSS/g COD)	Theoretical sludge production (mg/L)	Y (g VSS/g COD)	Theoretical sludge production (mg/L)	
Denitrification	163	0.3	48.9		251.3	
Sulfate reduction	7.2	0.2	1.4			
Phosphorus release	60.4	0.18	10.88	0.55		
Gas production	266.8	0.05	13.34			
Total	∑ 497.4		∑ 74.5		∑ 251.3	





Economic Aspect

		OSA	Typical activated sludge process
Cost increase	Sludge holding tank construction	Q:25,000m3/d,HRT 10h = 10,416 m ³	NO
	Pumping	Additional for sludge pumping	NO
	ORP control unit	Yes	NO
Cost saving	Digester volume	700 m ³ /d *15d =10,500 m ^{3 [1]}	1100 m ³ * 15d = 16,500 m ³ [1]
	Sludge Treatment and disposal cost	1.02×10 ⁷ USD/year [2,3] (40USD/ton)	1.6 *10 ⁷ USD/year [2,3]
	Disposal capacity (Landfill)	210 m ³ /d	330 m ³ /d

Calculation based on 100,000 m³/d of flow rate for two systems

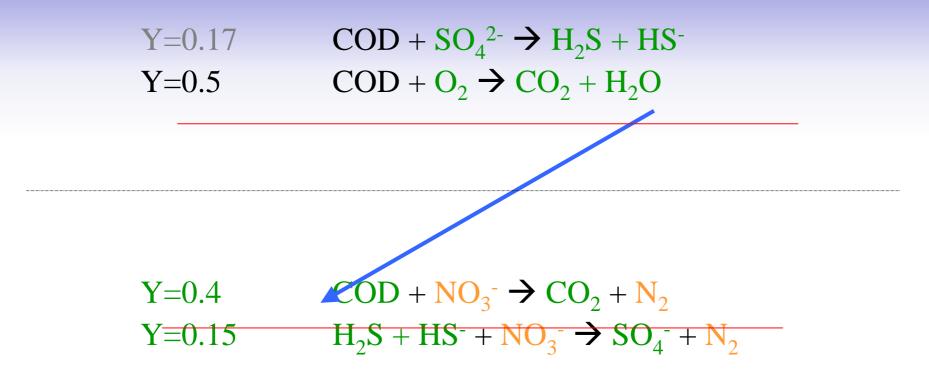
- [1] Metcalf and Eddy, Inc. Wastewater Engineering: Treatment, Disposal and Reuse 4th edition, McGraw-Hill. Inc, 2003.
- [2] D. G. Christoulas, A. D. Andreadakis, A. Kouzeli-Katsiri, E. Aftias and Mamais, Alternative schemes for the management of the sludge produced at Psyttalis WWTP, *Water Sci. Techol.*, 42(9), 29-36, 2000.
- [3] A. M. Springer, D. V. Guillerom, Feasibility study of sludge lysis and recycle in the activated sludge process, T. Journal May 1996 162-170

[5] A new solution to Hong Kong Sewage - A Feasibility Study of Autotrophic Denitrification

- Hong Kong sewage has unique characteristics due to the use of seawater in toilet flushing: sulfate level ~ 500 mg/L, COD ~ 300 mg/L, and chloride ~ 6000 mg/L
- □ This sulfate level enables efficient sulfidogenic reactions under anaerobic condition, thereby resulting in a very low sludge yield (0.17) and eliminating oxygen demand for carbon oxidation in the subsequent treatment steps.
- □ If sufficiently produced sulfide, mostly in dissolved form, could be utilized by "Autotrophic Denitrification" as the electron donor, sludge production can be further reduced up to 75% as compared to conventional aerobicanaerobic processes
- □ Key point is to shut out carbon source completely from heterotrophic oxidation and denitrification that feature a high sludge yield (0.4-0.5).

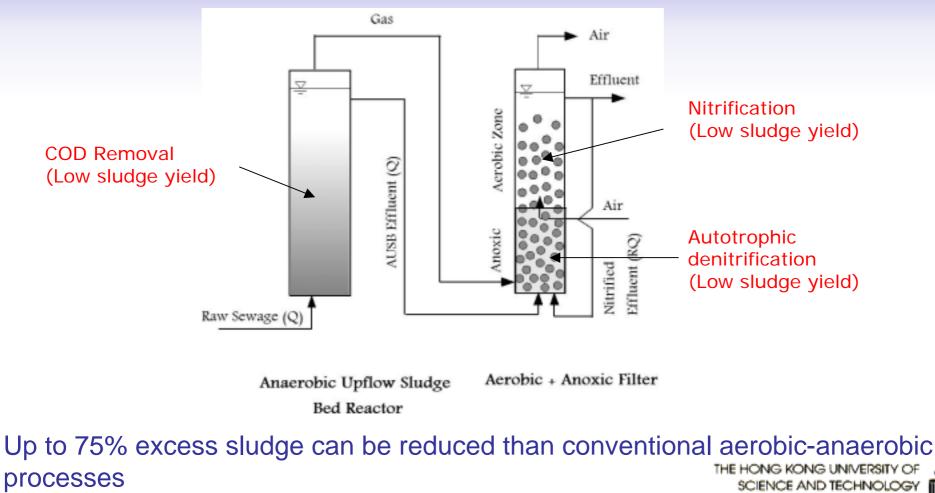


REACTION I – Heterotrophic Sulfate Reduction



REACTION II – Autotrophic Denitrification

Proposed New Treatment System for Hong Kong Saline Sewage



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Advantages of Proposed Treatment



- Integration of sulfate reduction, autotrophic denitrification, and nitrification to achieve a very low sludge yield
- Efficient COD removal and complete nitrogen removal are possible.
- Neither chemical nor physical forces are needed, oxygen demand is also reduced greatly. Thus, a very low operation cost can be expected.



Objective of this study

- To confirm efficiency of COD removal through sulfate reduction (Phase I)
- To study efficiency of autotrophic denitrification (AD) and its affecting factors (Phase I)
- To investigate performance of the integrated system for nitrogen and COD removal and excess sludge reduction (Phase II)
- To identify SRB and ADB bacteria (Phase II)
- Pilot study of the proposed system at sewage treatment works (Phase III)





Reactor I

Phase I Results

Reactor I (SR Bioreactor)

- \blacktriangleright Diameter = 10 cm, Height = 40 cm
- \succ Volume = 3L
- Feeding synthetic sewage (TOC ~ 100mg/L, SO₄⁻ ~ 500mg/L)





□ Reactor II (Submerged AD Bio-filter)

- Diameter = 10 cm, Height = 30 cm
- Volume ~ 2.15 L
- Feeding effluent from reactor I with external n itrate source (30 N-mg/L)





Reactor II

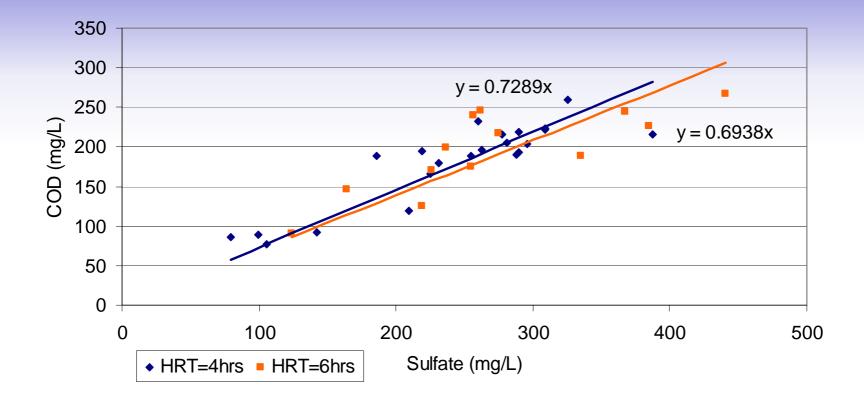


Summary of Reactor I (SRB) Performance

	Hydraulic Retention Time		
Parameters	4 hrs	6 hrs	
Influent Flow Rate (L/hr)	0.8	0.53	
TOC (mg/L)			
Influent (Average)	95	90	
Effluent	16.3 ± 4.2	14.6 ± 2.7	
TOC Removal %	82.4 ± 0.1	86.9 ± 5.1	
Sulfate (mg/L)			
Influent	480.4 ± 116.7	660.6 ± 166.1	
Effluent	220.3 ± 110.2	382.2 ± 111.9	
Sulfate Removal	260.1 ± 113.4	$\textbf{278.4} \pm \textbf{139.0}$	
Average organic loading rate			
kg TOC/m³-day	0.57	0.35	
Sludge Yield (g VSS / g COD)	0.17	0.16	



COD / SO₄²⁻ Ratio in Reactor I



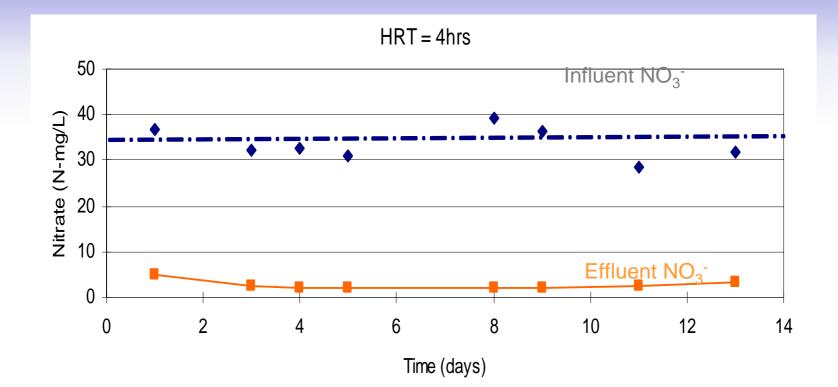
- Theoretical COD / SO₄²⁻ ratio for sulfidogenic reaction= 0.67
- Experimental COD / SO₄²⁻ Ratio ~ 0.65 0.93
- Majority of COD was utilized by sulfate reducers

Sulfur Balance in Reactor I

Measured Sulfur Source

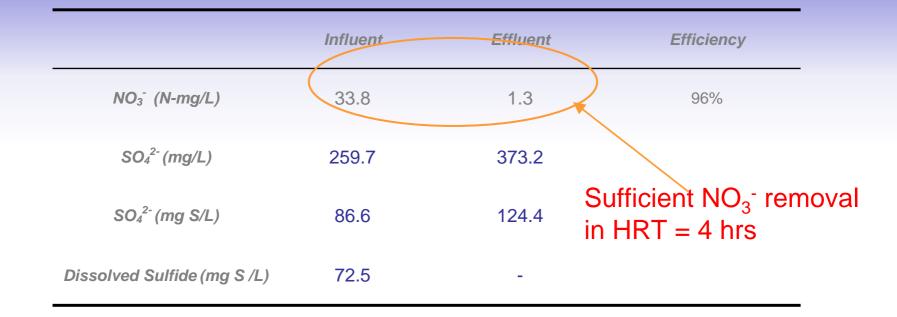
- Influent
 - Sulfate ~ 154.2 mg S/L
- Effluent
 - Sulfate ~ 64.2 mg S/L
 - Total dissolved sulfide ~ 72.5 mg S/L
- Sulfate Reduced = 90 mg S/L
- About 80% of the sulfide produced is in the dissolved form
- The remaining sulfur may include:
 - □ hydrogen sulfide gas
 - □ biomass sulfur
 - □ Metal sulfide

Performance of Reactor II (SADB)



THE HONG KONG UNIVERSITY OF SCIENCE AND TECHNOLOGY 香港科技大學

Summary of SADB Performance



- TOC removal < 5mg/L</p>
- Theoretical Ratio: $SO_4^{2-} / NO_3^{-} = 1.92 2.51 \text{ mg S/ mg N}$
- Experimental Ratio: $SO_4^{2-} / NO_3^{-} = 2.1 \pm 1.19 \text{ mg S} / \text{mg N}$

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Hong Kong Research Grants Council HKUST Vivendi Water

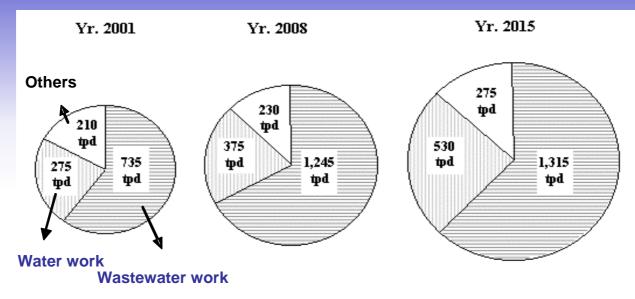




Thank you very much for your attention and patience.



Sludge Production and Landfill Capacity Example of Hong Kong



Projected daily sludge production from water and wastewater treatment works in Hong Kong

Sludge production and landfill assimilative capacity in Hong Kong

Year	1991	2001	2008	2015
Sludge quantity (ton/day)	510	1200	1850	2120
Landfill capacity (ton/day)	1690	1500	1800	2050

