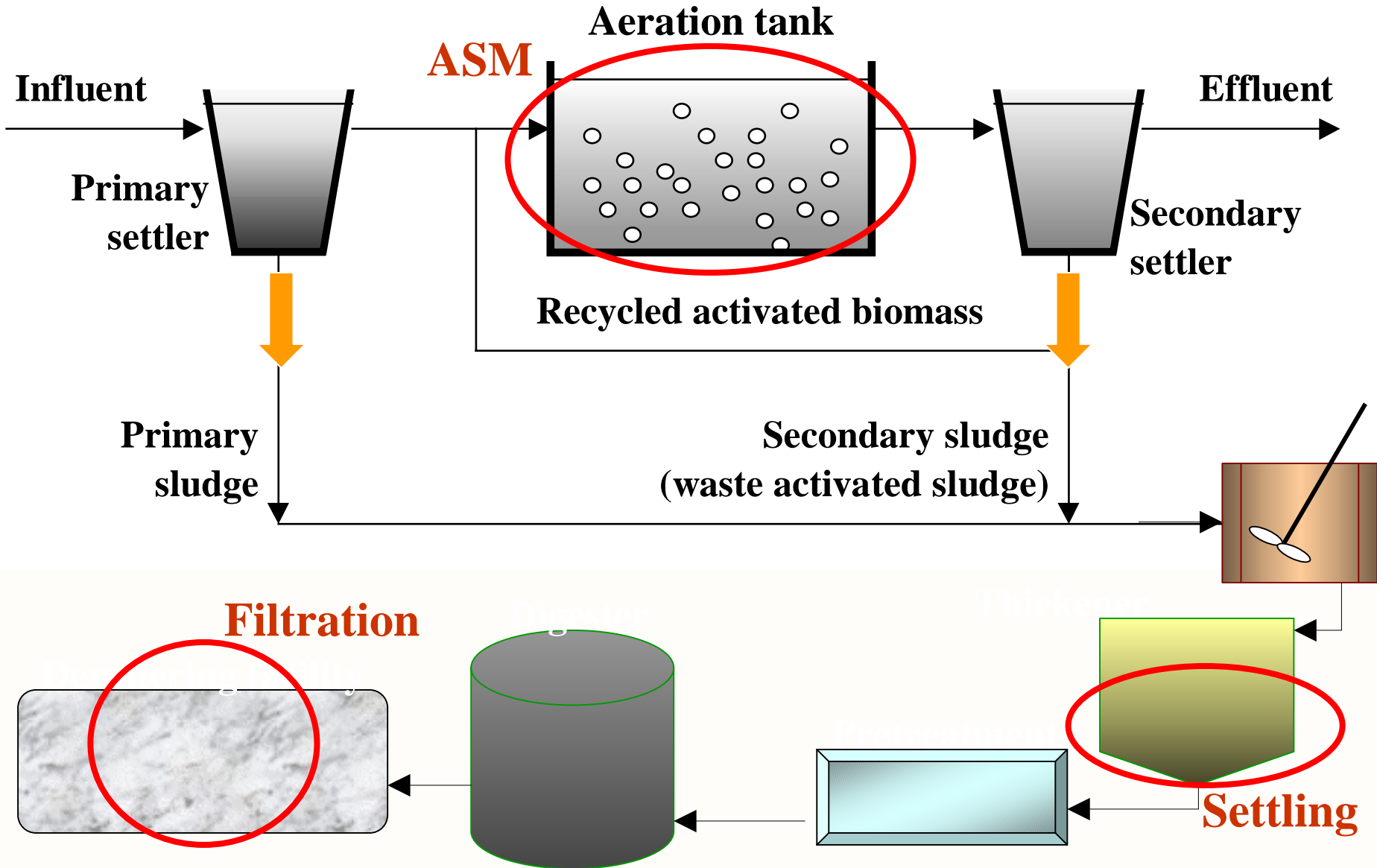


Biogas Production from Biological Sludge

D. J. Lee

**Department of Chemical Engineering
National Taiwan University**

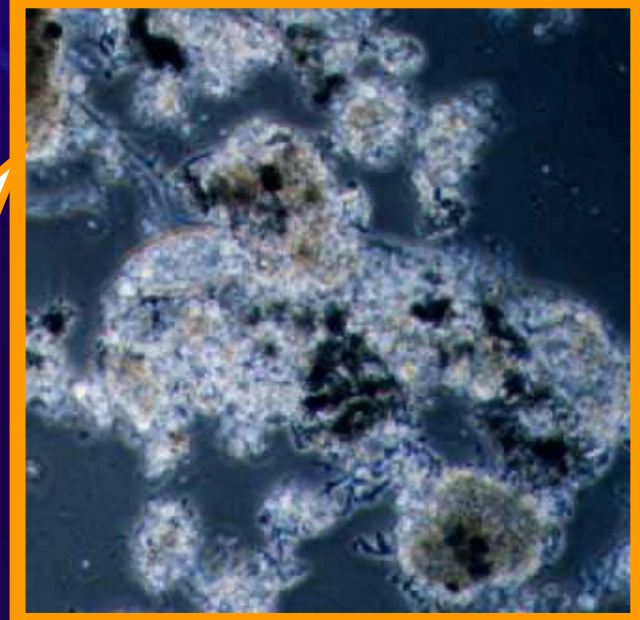
Sludge?



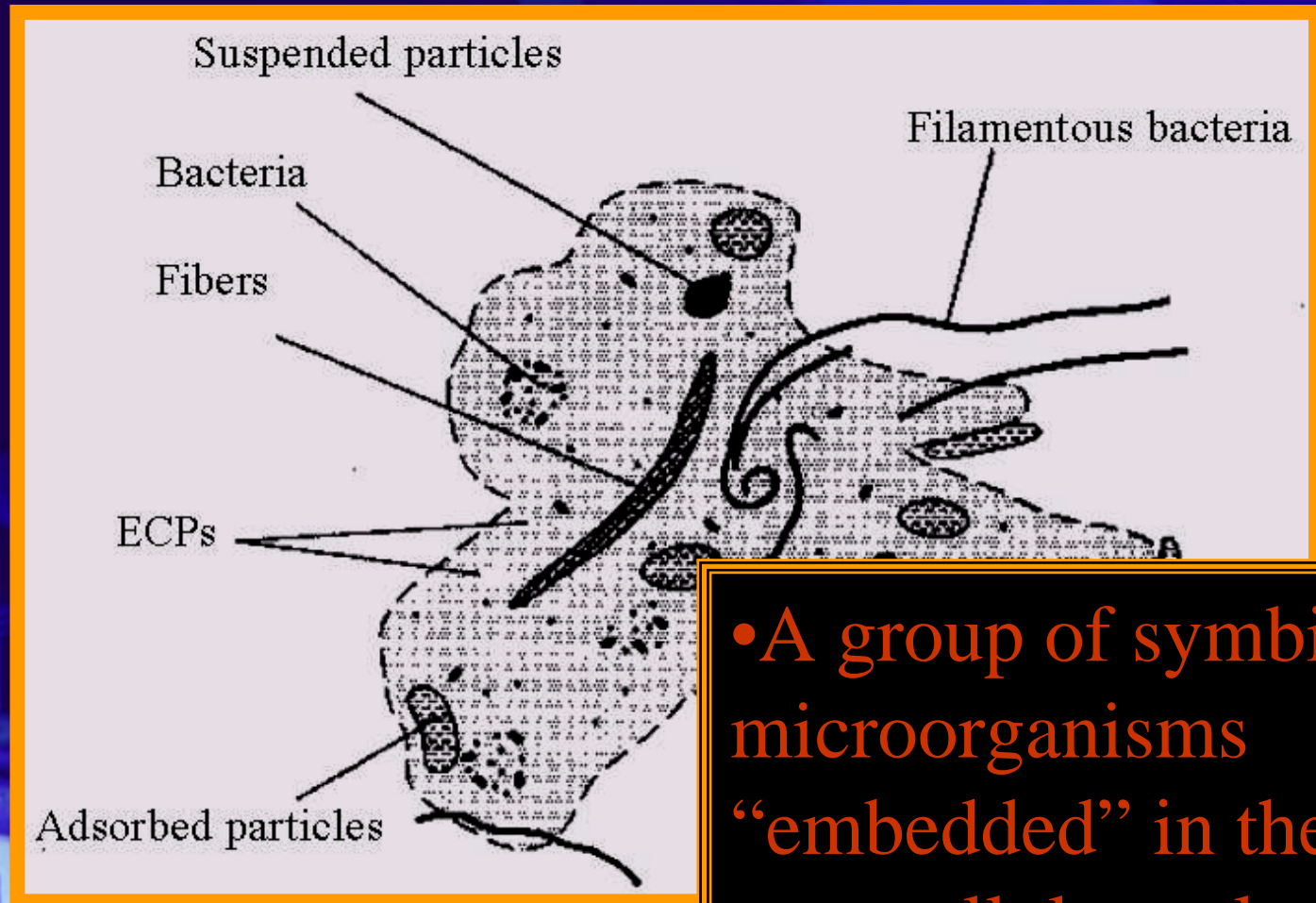
Biological Sludge Floc

- ❏ Floc is a common form of bioaggregates appearing in the wastewater treatment process.

- *Irregular shape;*
- *Highly porous;*
- *Compressible and fragile;*
- *Inhomogeneous distribution of internal mass.*

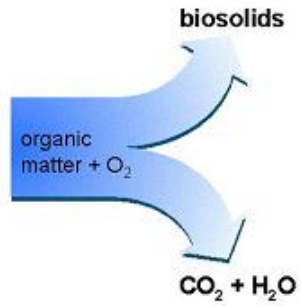


Sludge Floc

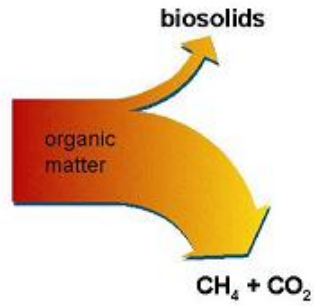


- A group of symbiotic microorganisms “embedded” in the extracellular polymers

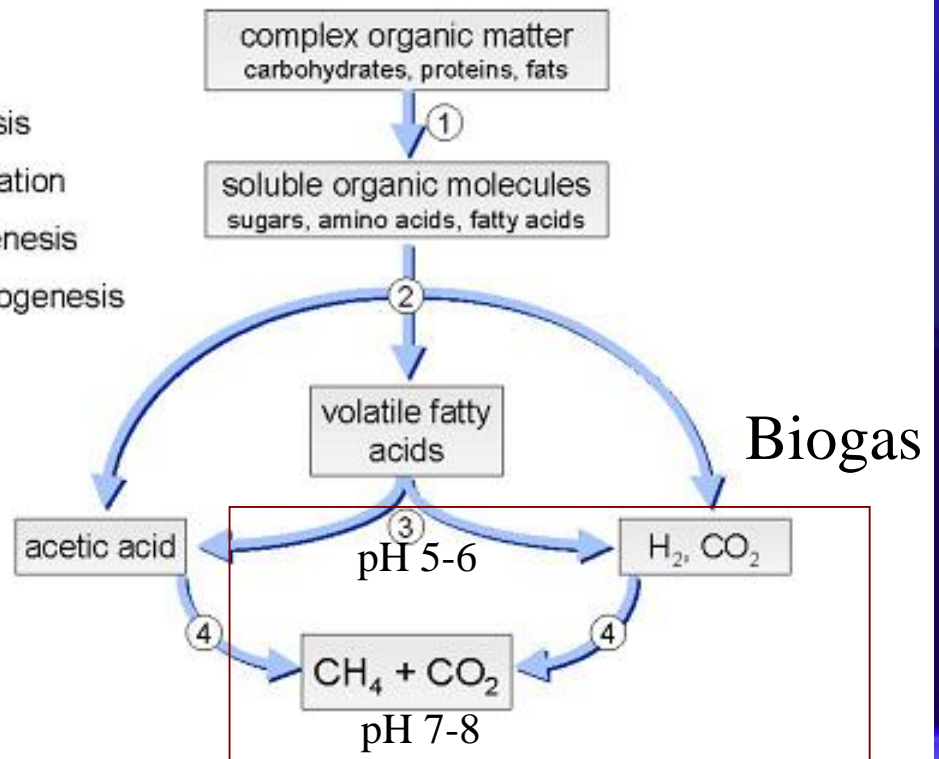
Aerobic treatment



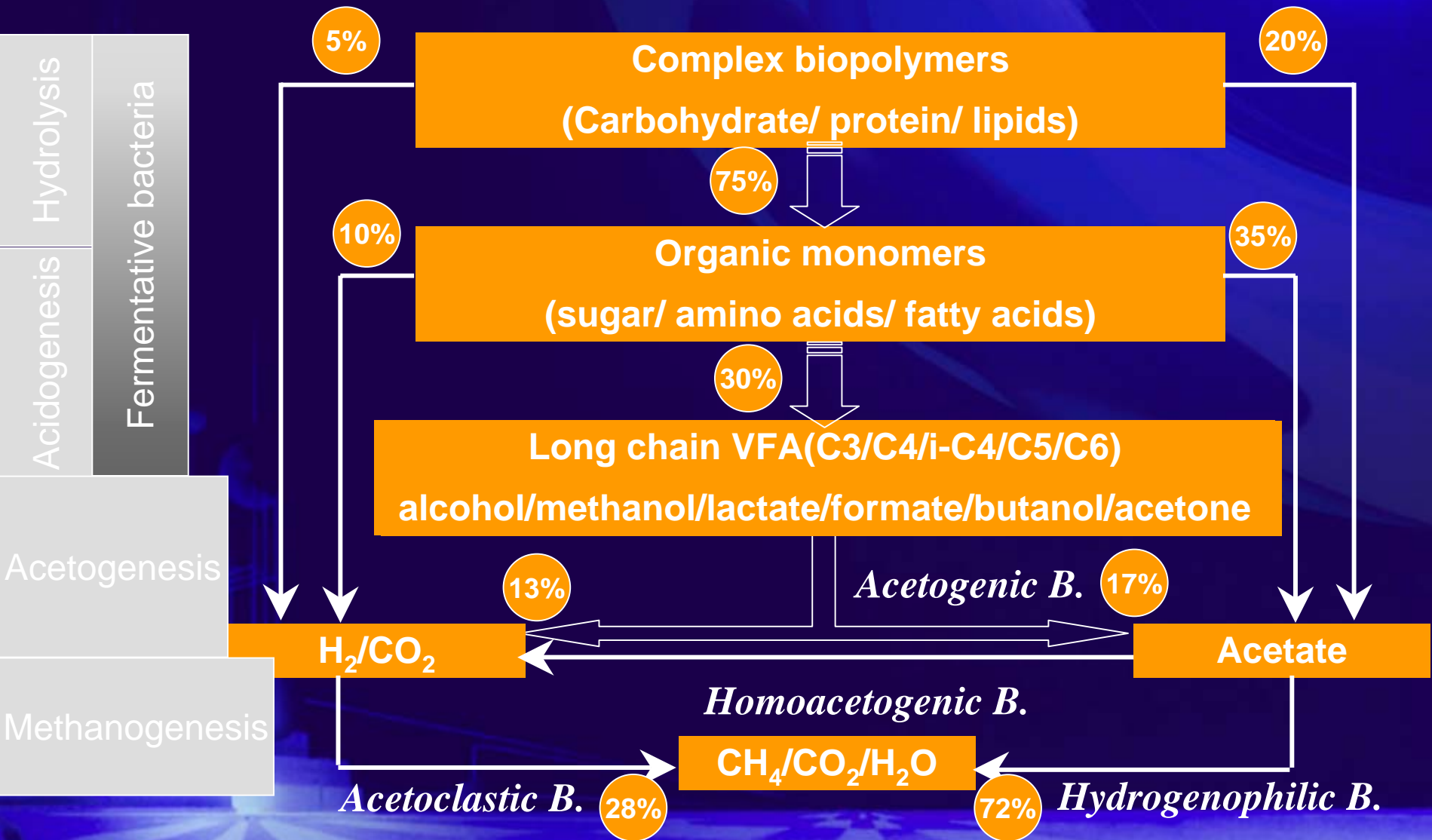
Anaerobic treatment



- ① hydrolysis
- ② fermentation
- ③ acetogenesis
- ④ methanogenesis



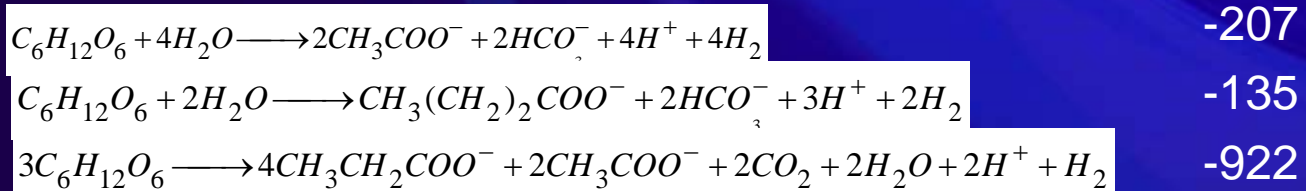
Anaerobic digestion



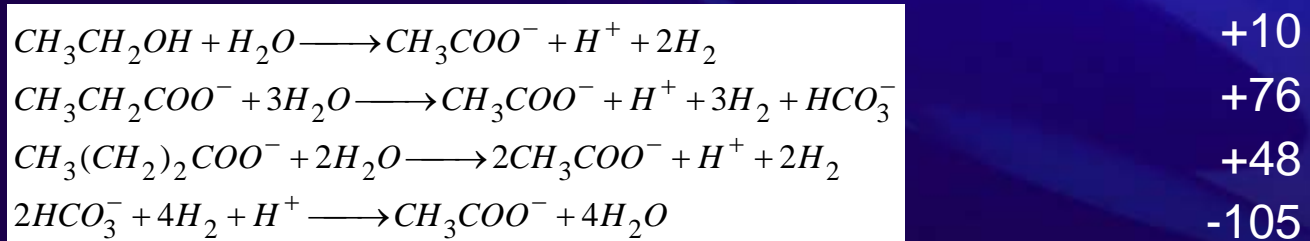
GO

Step

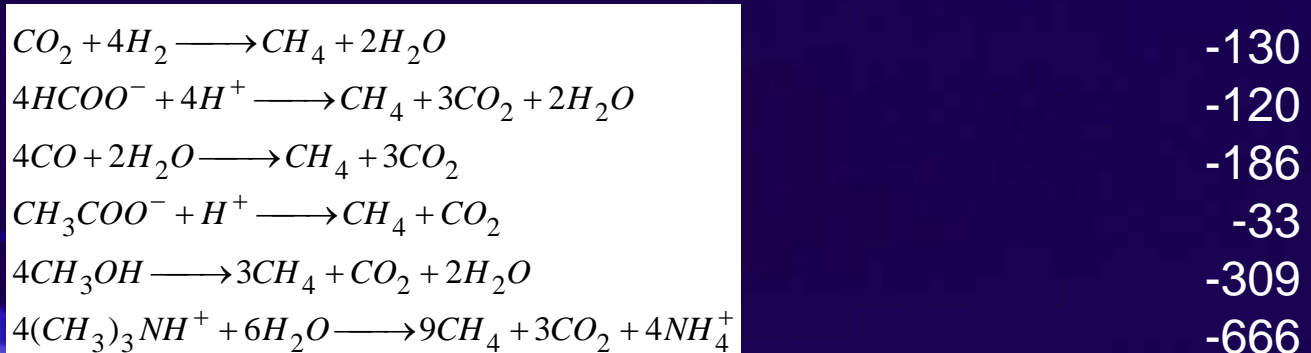
Fermentation



Acetogenesis

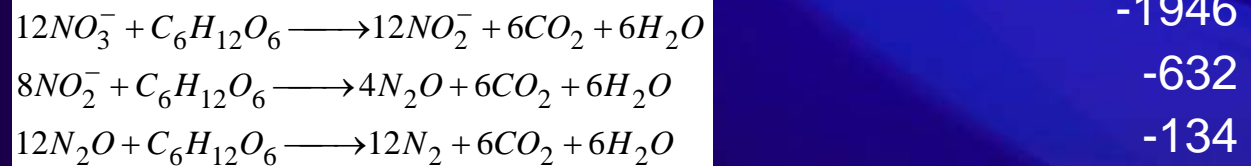


Methanogenesis

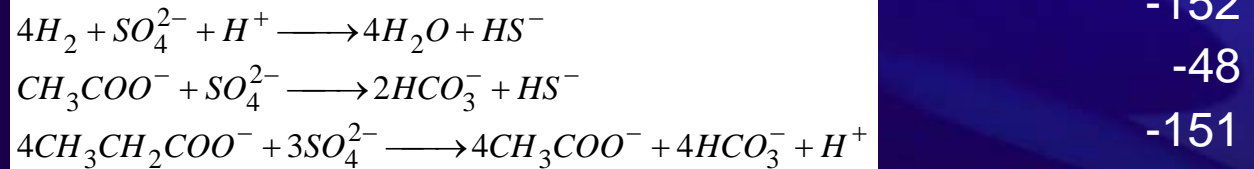


Step

Denitrification



Sulphate reduction



Phase

- Fermenting Bacteria
 - pH=5.2~6.3
 - $Y_x=0.2\text{g-VS g-COD}^{-1}$
 - Facultative anaerobic

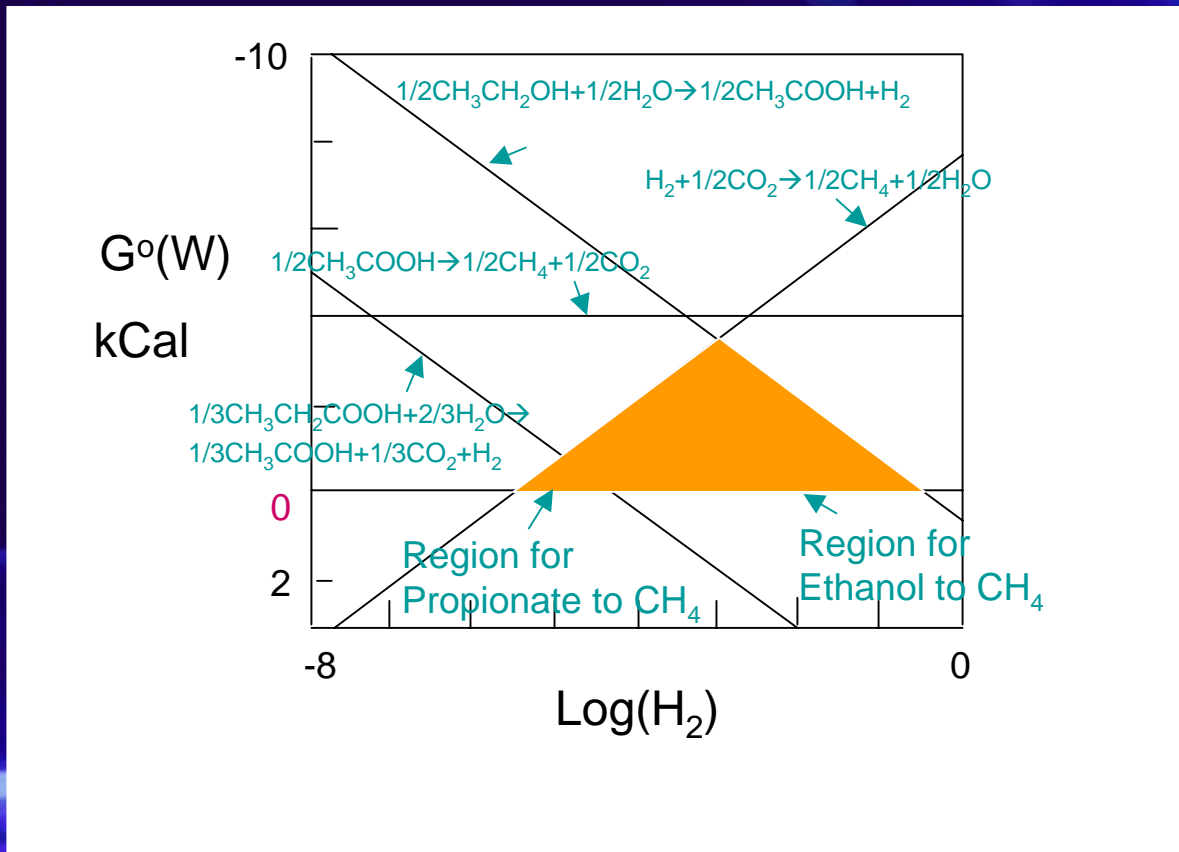
- Acedogenesis and Methadogenesis
 - pH=6.8~7.2
 - $Y_x=0.03\sim 0.05\text{ g-VS g-COD}^{-1}$
 - Obligate anaerobic
 - Syntrophic reaction
 - ↔ Interspecies hydrogen transfer

Propionate and H₂

Propionate: account for over 30% of the electron flow

Deterioration of propionate degradation

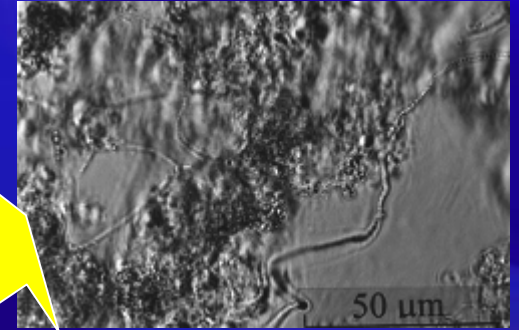
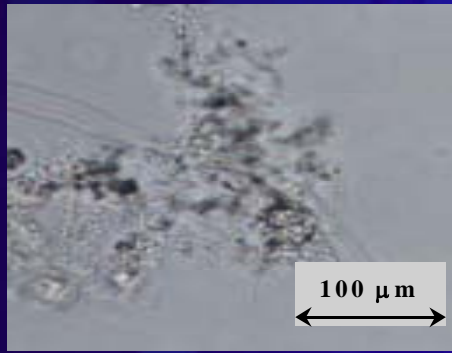
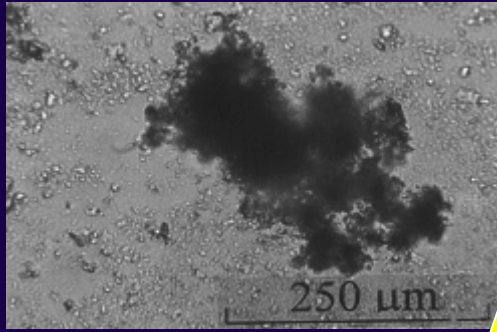
→ Decrease in VFA removal efficiency



McCarty, P.L. and Smith, D.P.
Anaerobic wastewater treatment
[J]. Environ. Sci. Technol.,
1986,20:1200-1206

Enhanced Hydrolysis

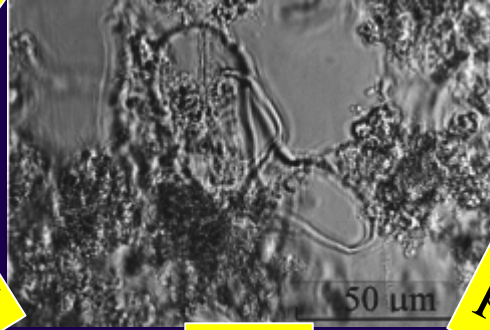




Na-salt

FT

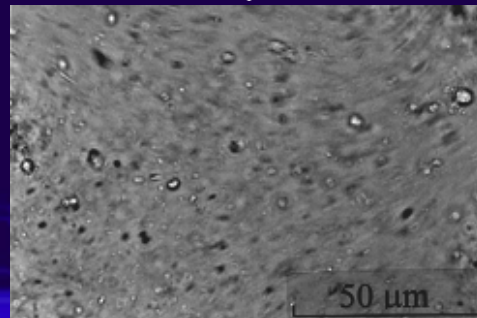
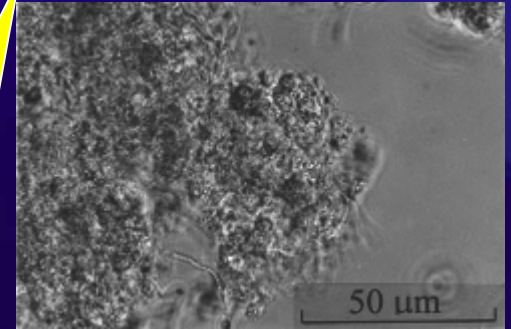
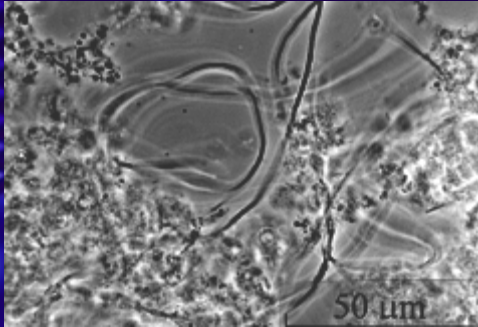
TT



pH11

pH3

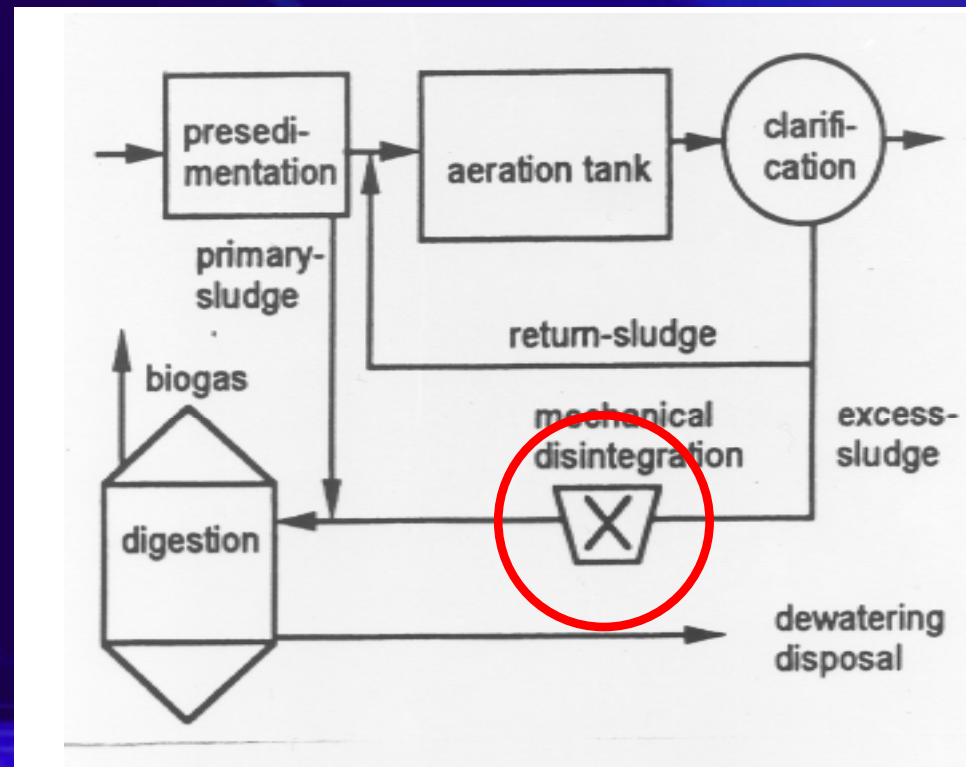
US



Pre-hydrolysis

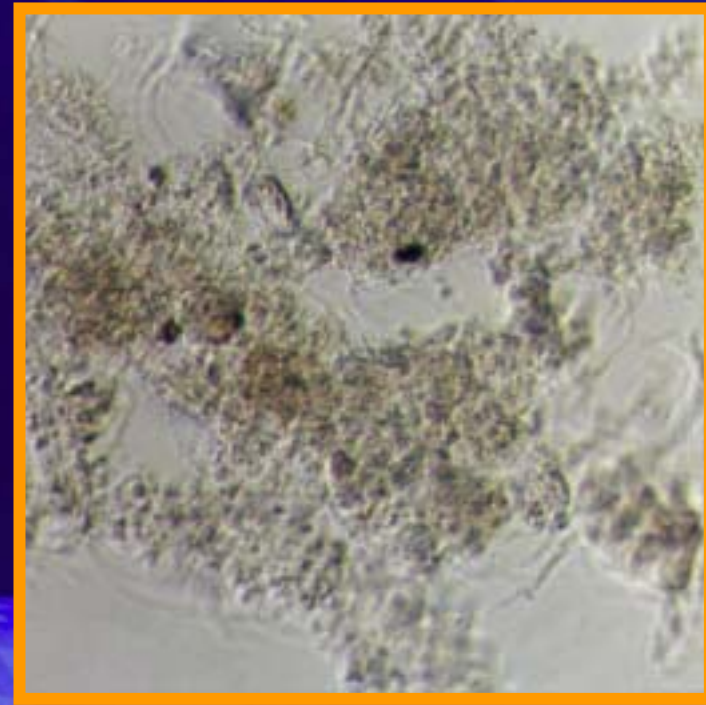
- ❑ Pre-hydrolysis of sludge is often applied in prior to the anaerobic digestion to:
 - ❑ *Disintegrate the suspended particles*
 - ❑ *Decompose the insoluble organic molecules.*
- ❑ Alkaline treatment and ultrasonication were reported as effective pre-hydrolytic treatments.

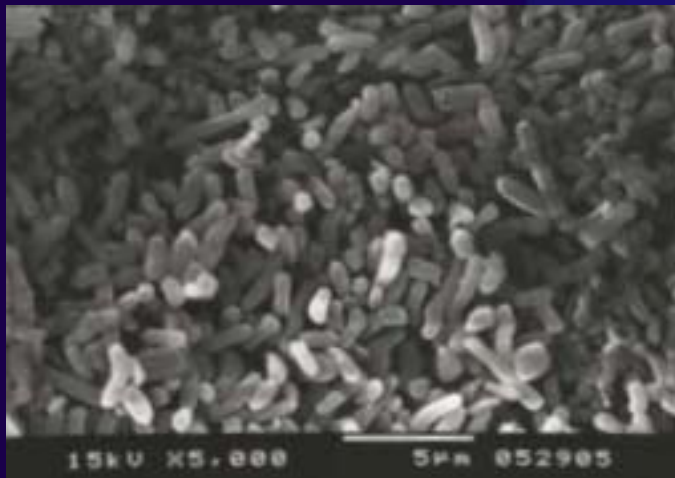
Enhancing Digestion



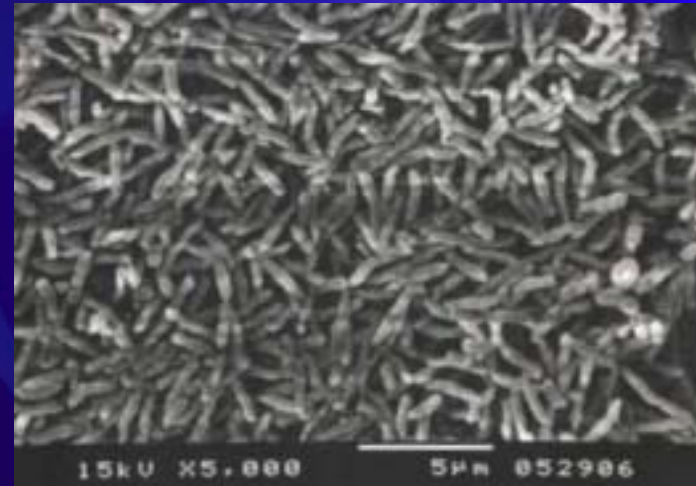
Waste Activated Sludge

- ▣ Sampling from the recycled stream in the secondary treatment stage in St. Marys sewage treatment plant in Sydney, Australia.
- ▣ pH = 7.50
- ▣ TSS = 10,700 mg/L.
- ▣ $\rho_S = 1,612 \text{ kg/m}^3$.



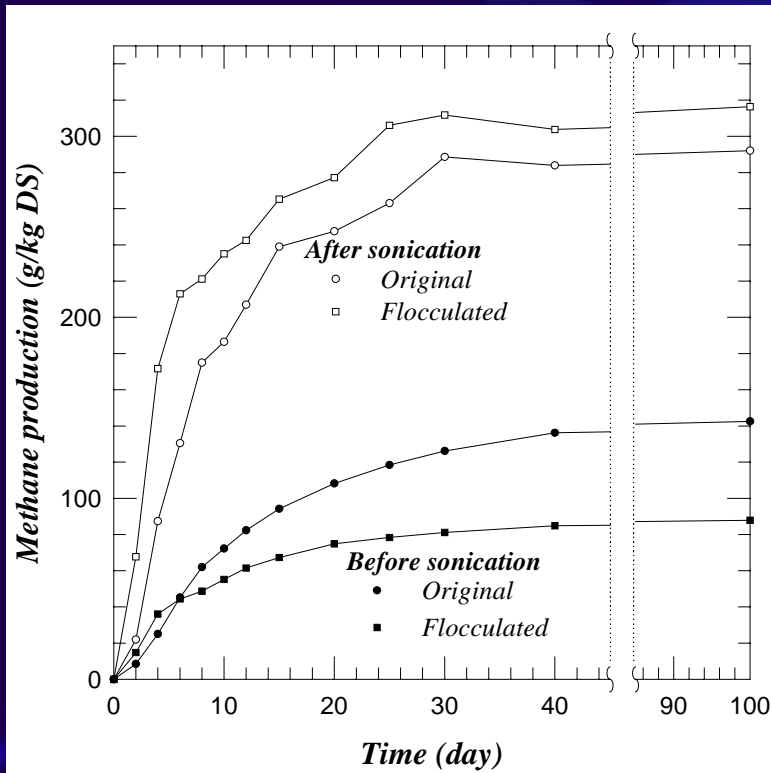


(a)

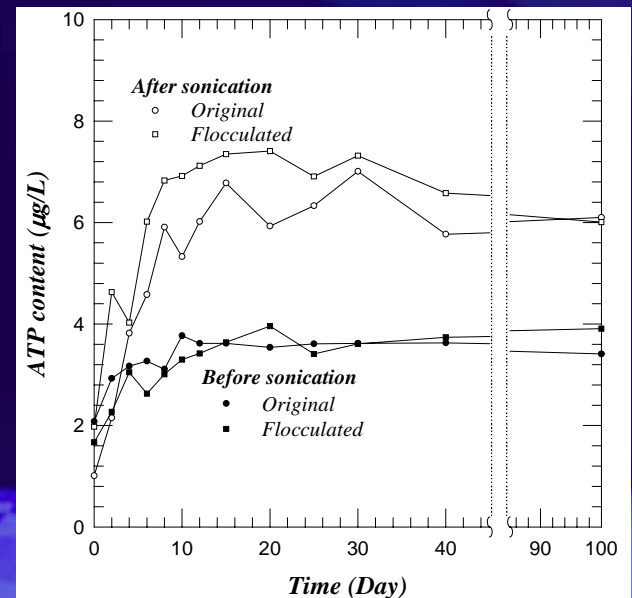
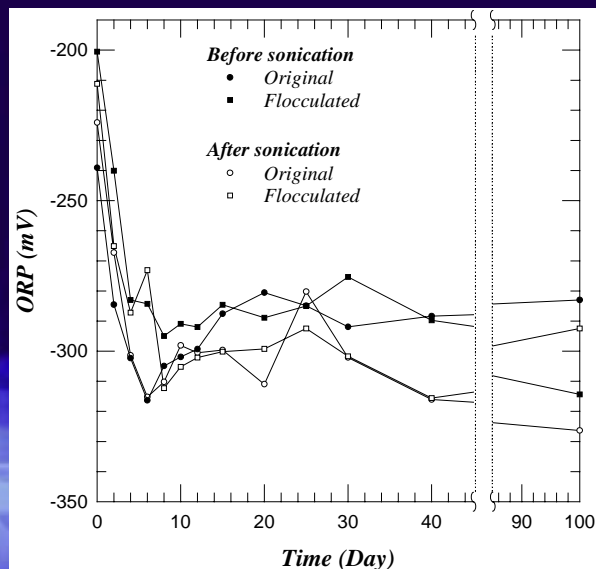


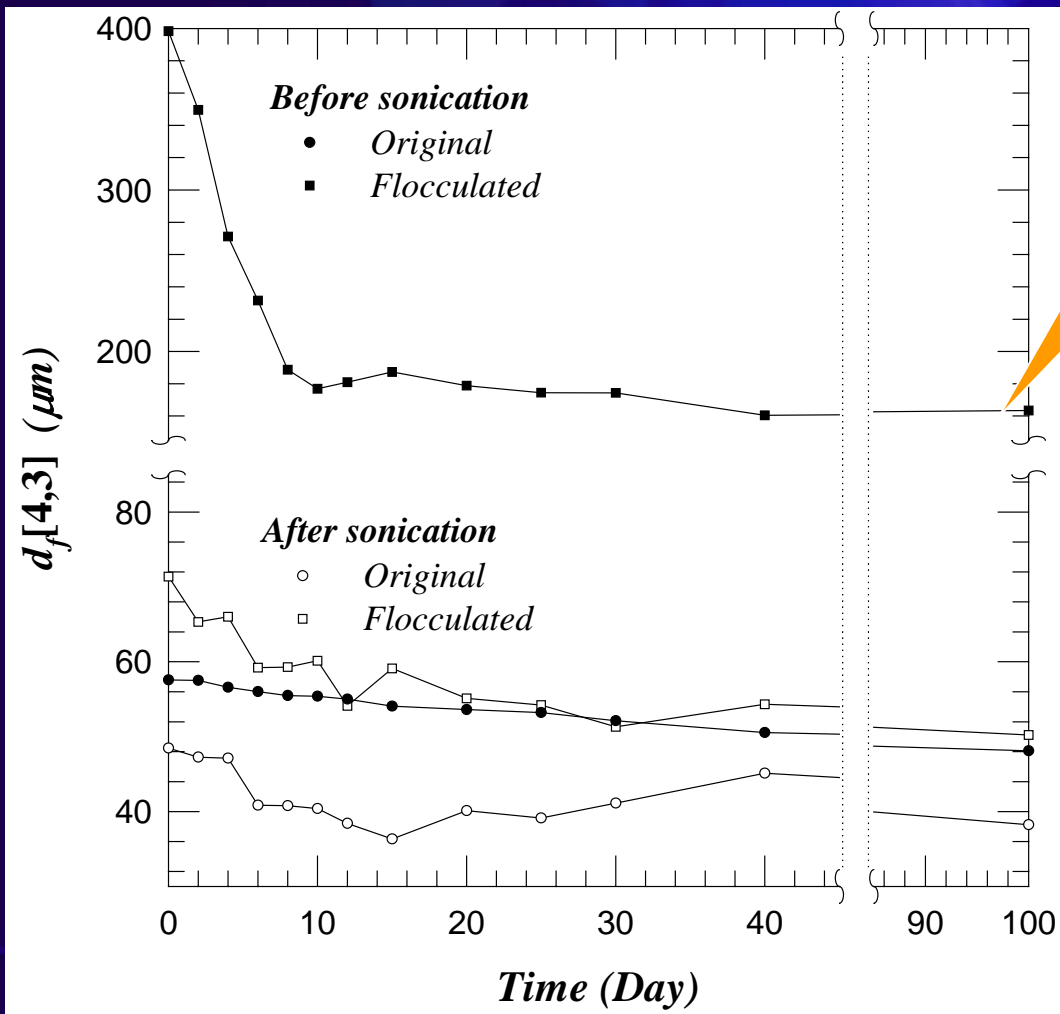
(b)

Strains in innoculum K8: (a) *bacillus*; (b) *cocci*.

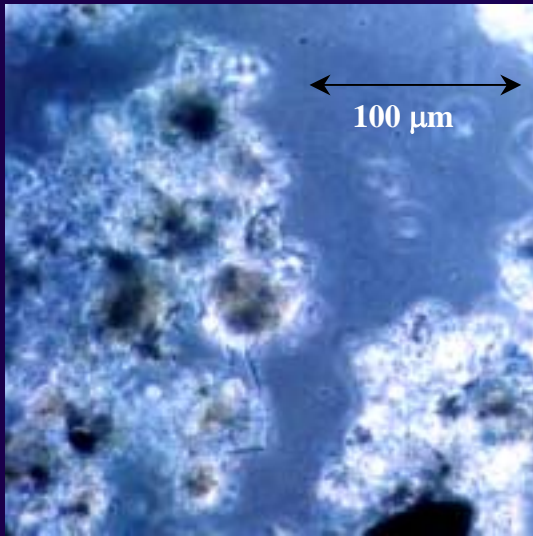


Flocculation retards Digestion; while Ultrasonication Enhances it.

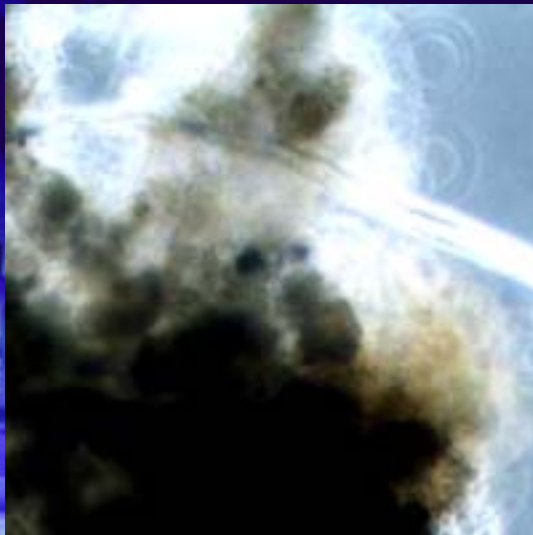
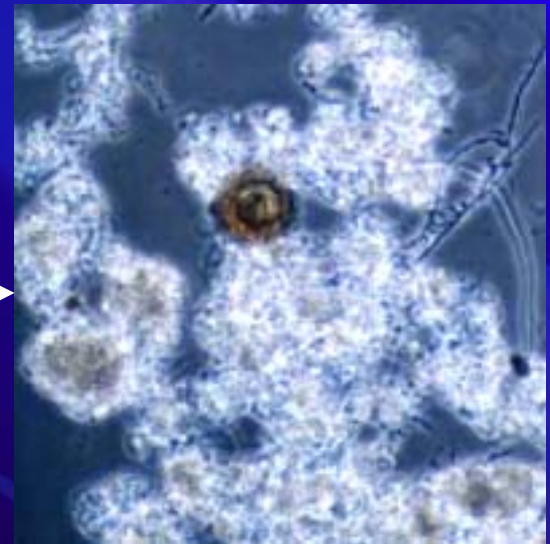




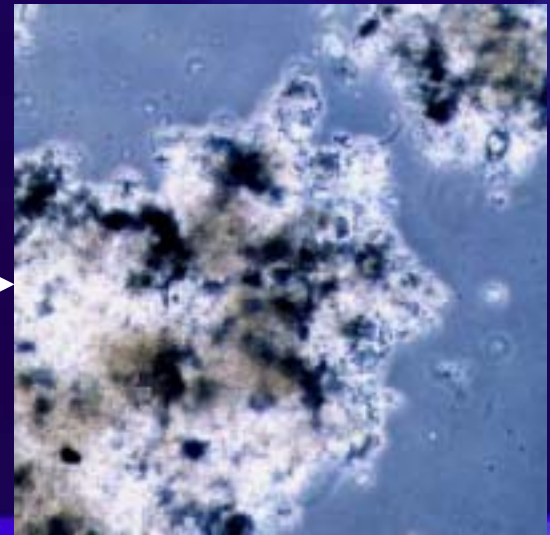
Poor digestion



Ori, 0 & 30 d

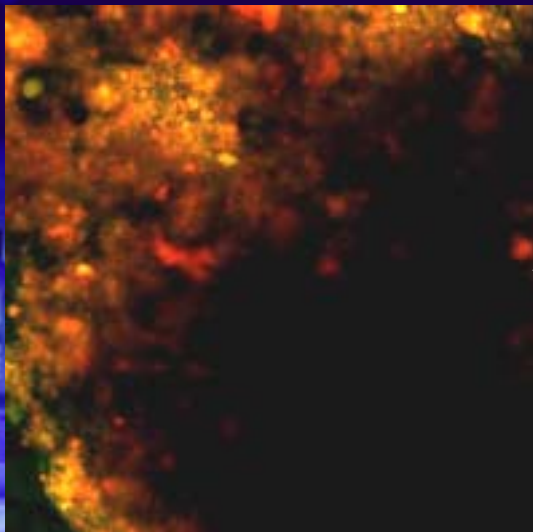
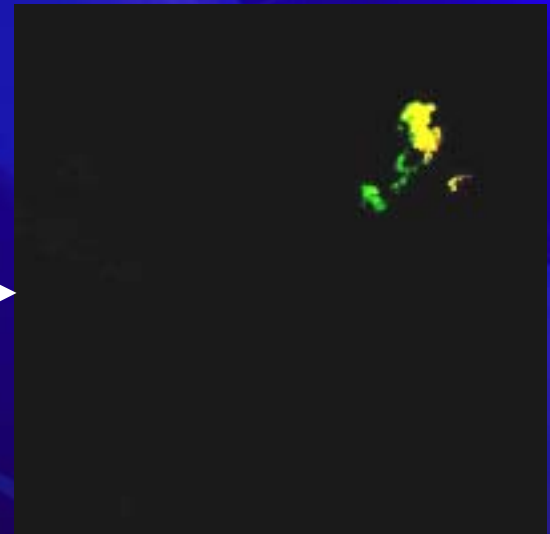


Floc, 0 & 30 d

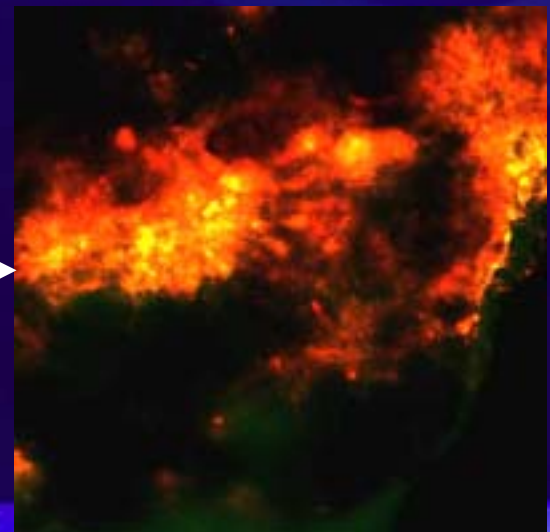




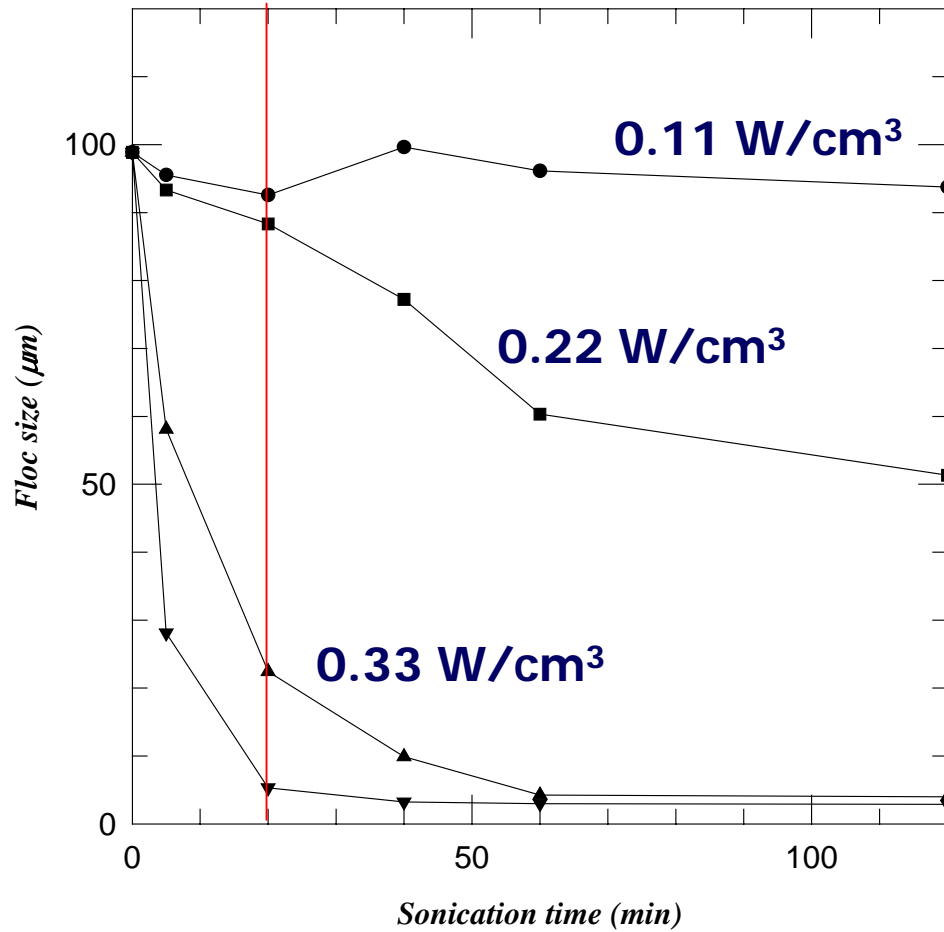
Ori, 0 & 30 d

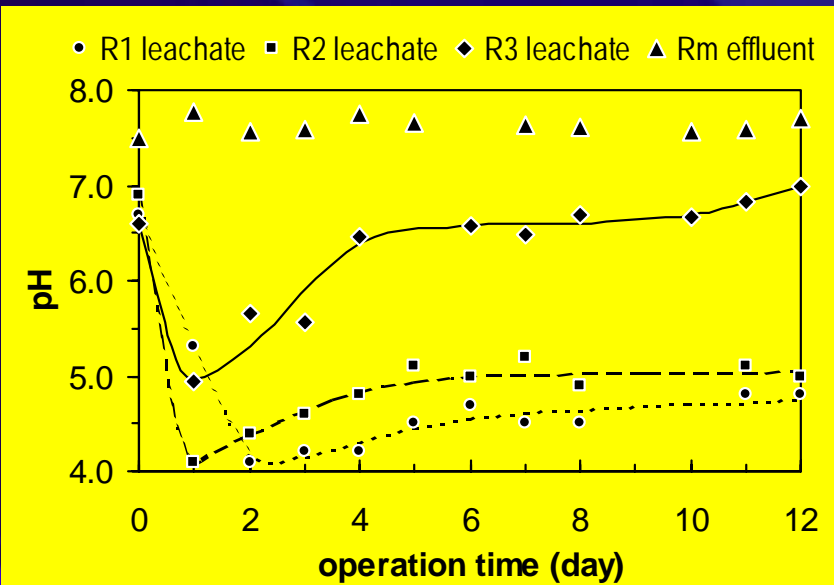
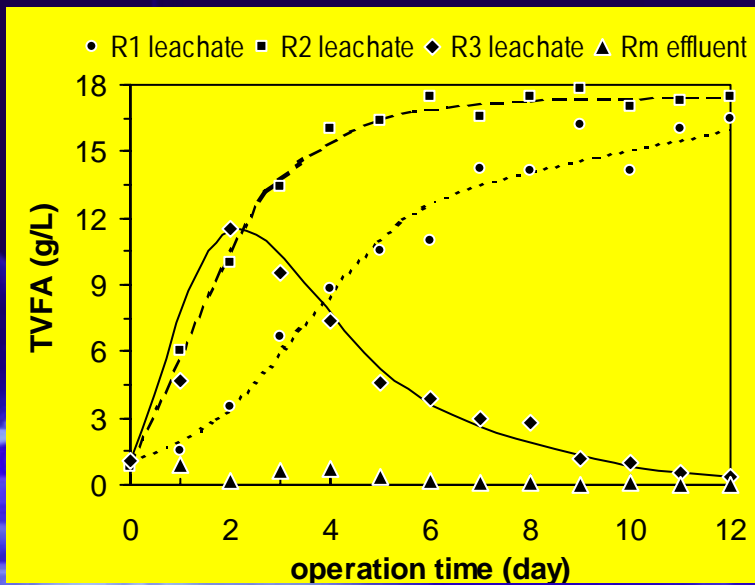
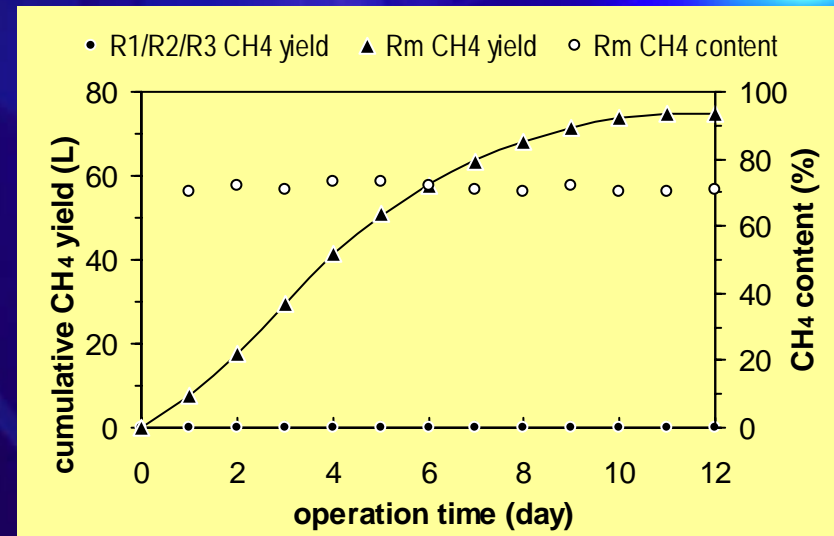
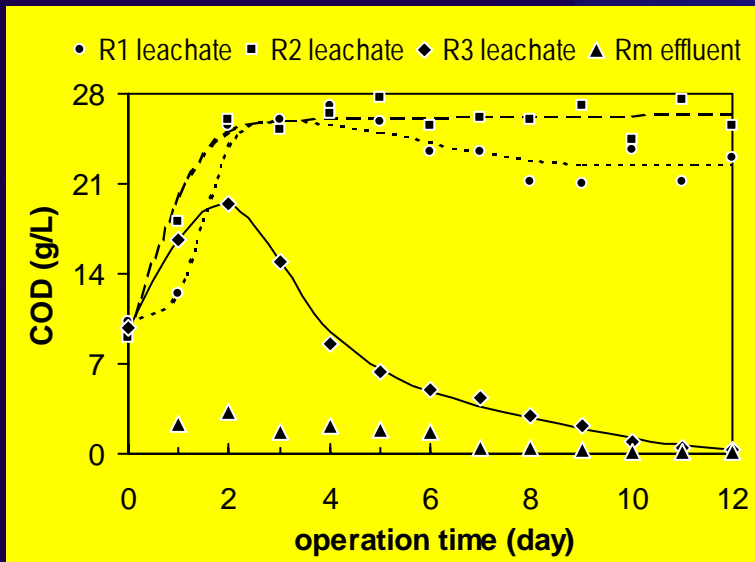


Floc, 0 & 30 d



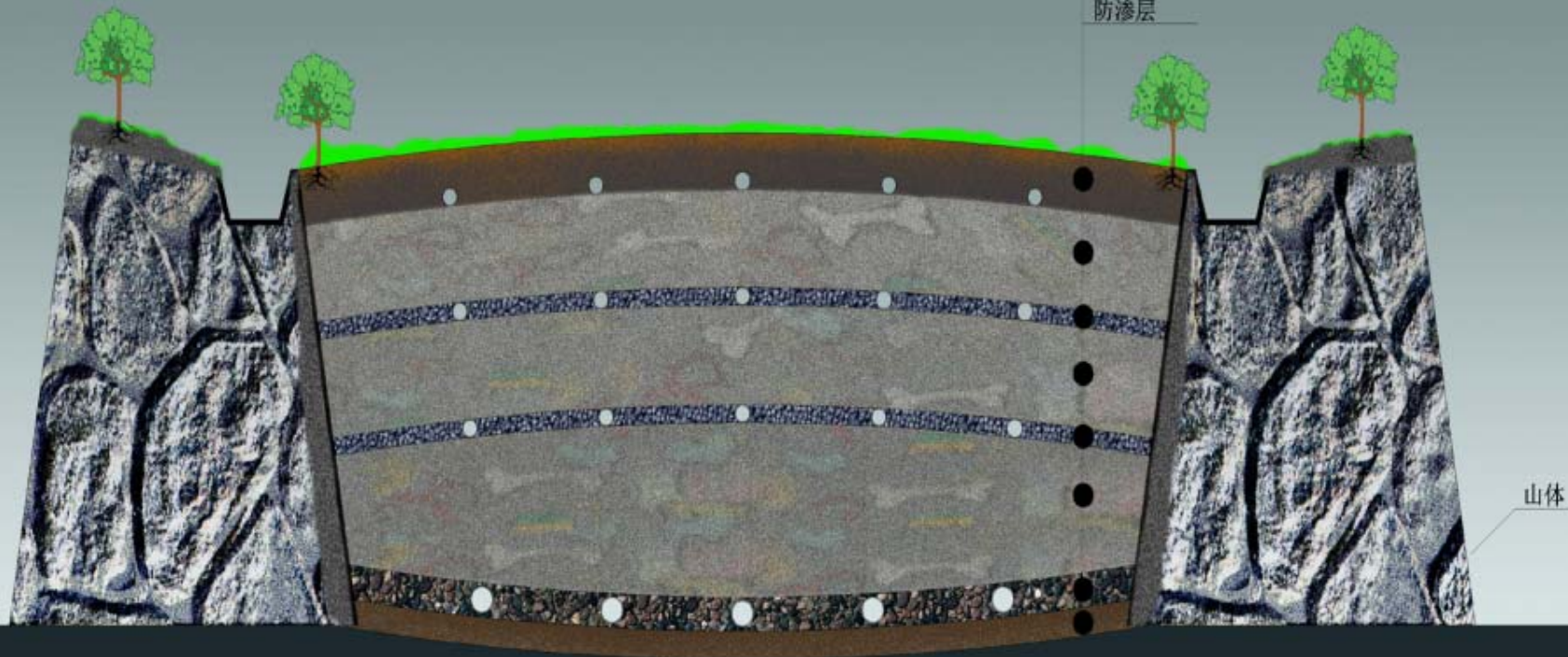
Insufficient Challenge





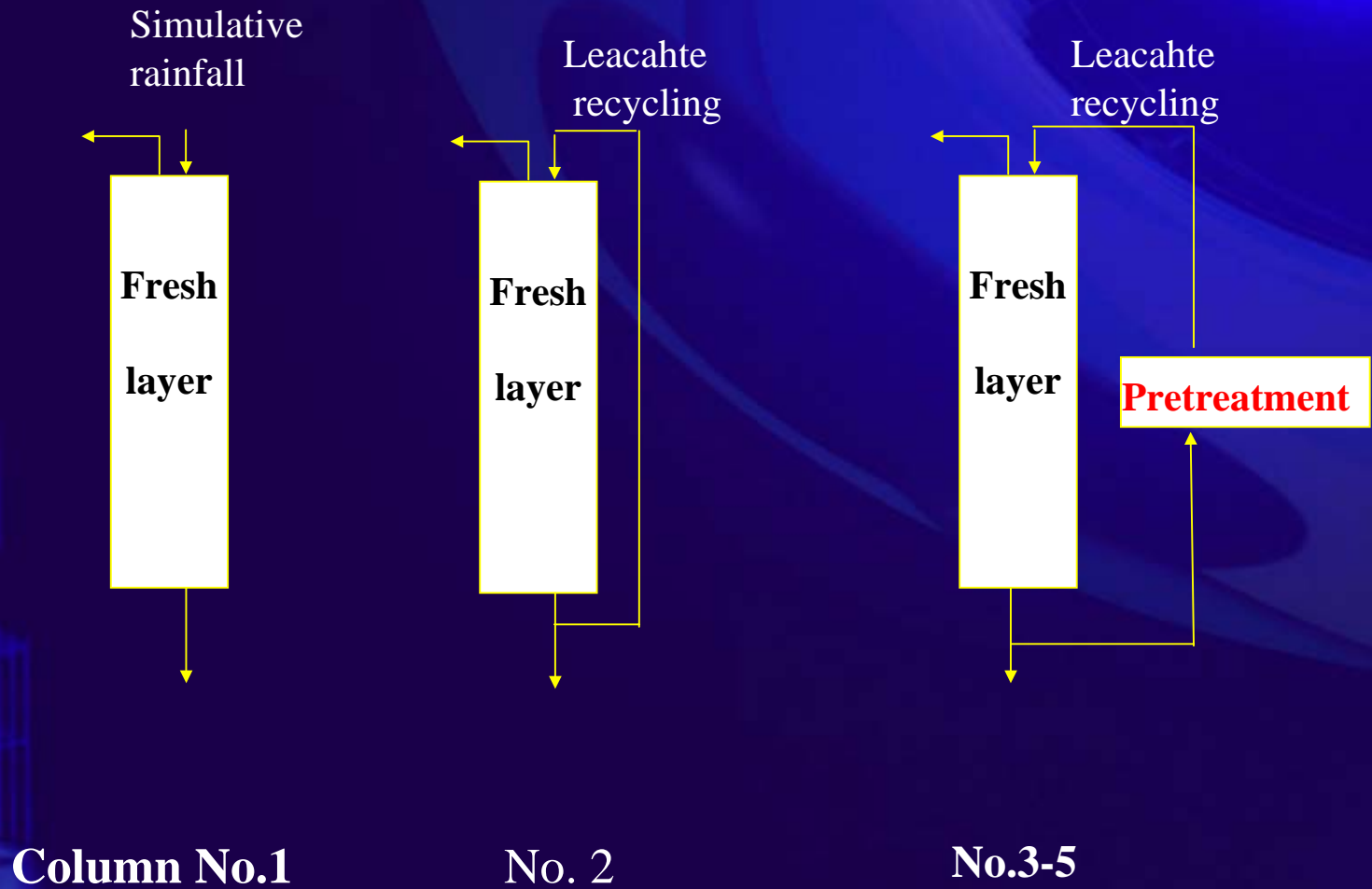
Full-Scale Landfill Site

终场覆盖层
垃圾
中间覆盖层
垃圾
中间覆盖层
垃圾
导流层
防渗层

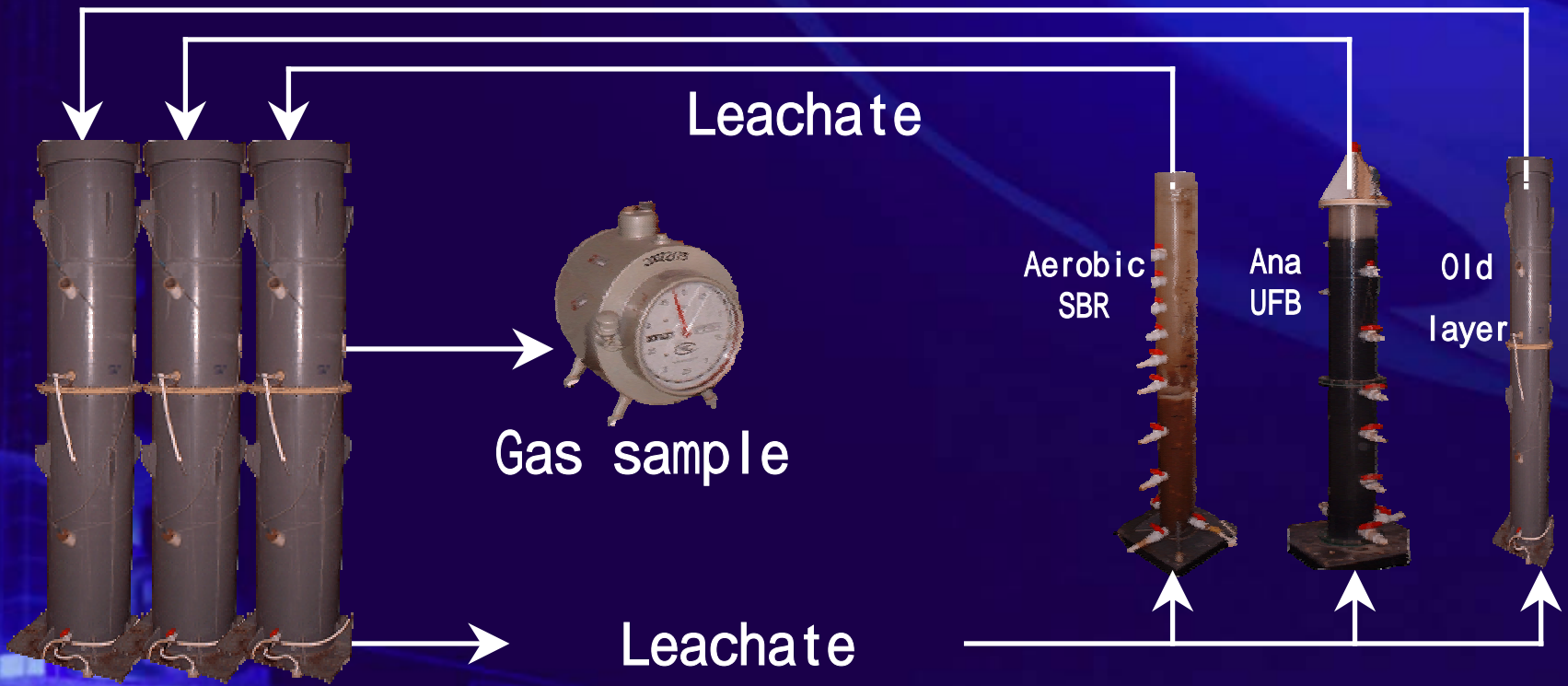


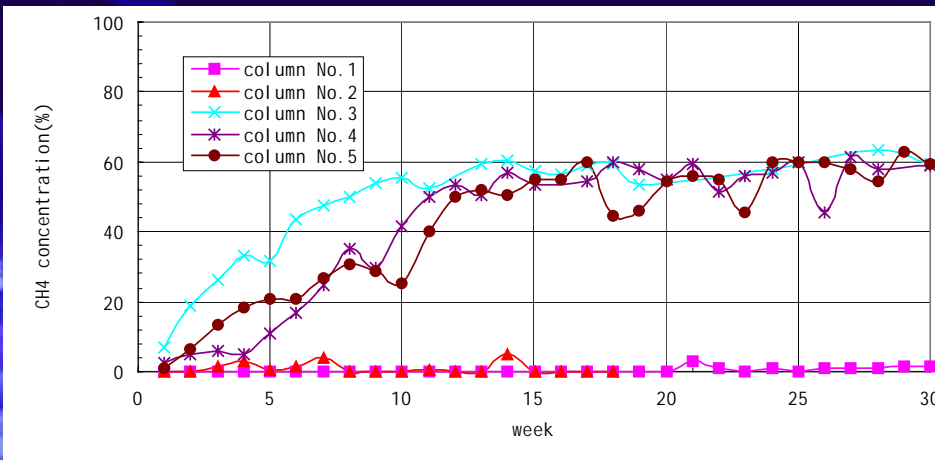
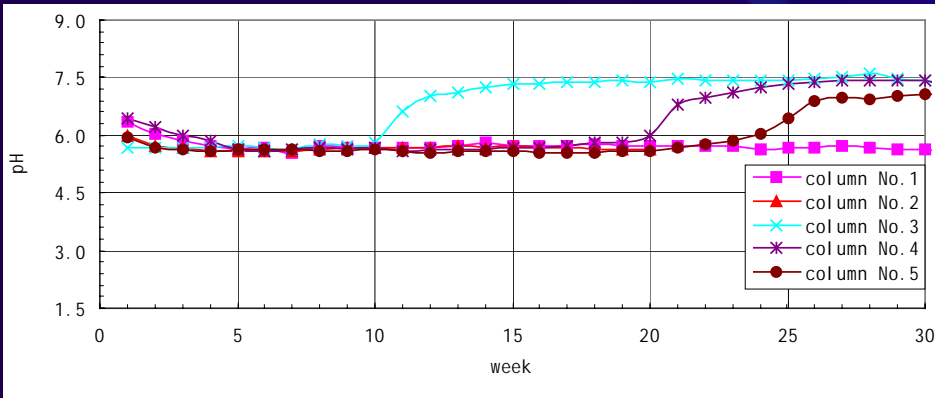
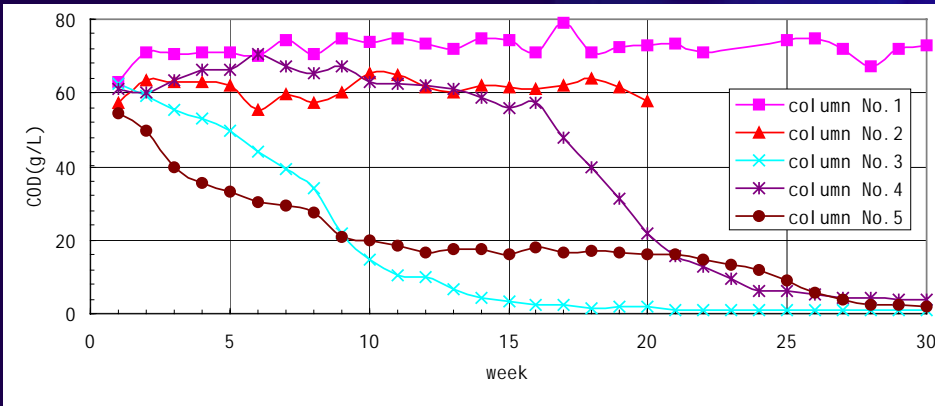
断面结构示意图

Sustainable Landfill



Internal Circulation



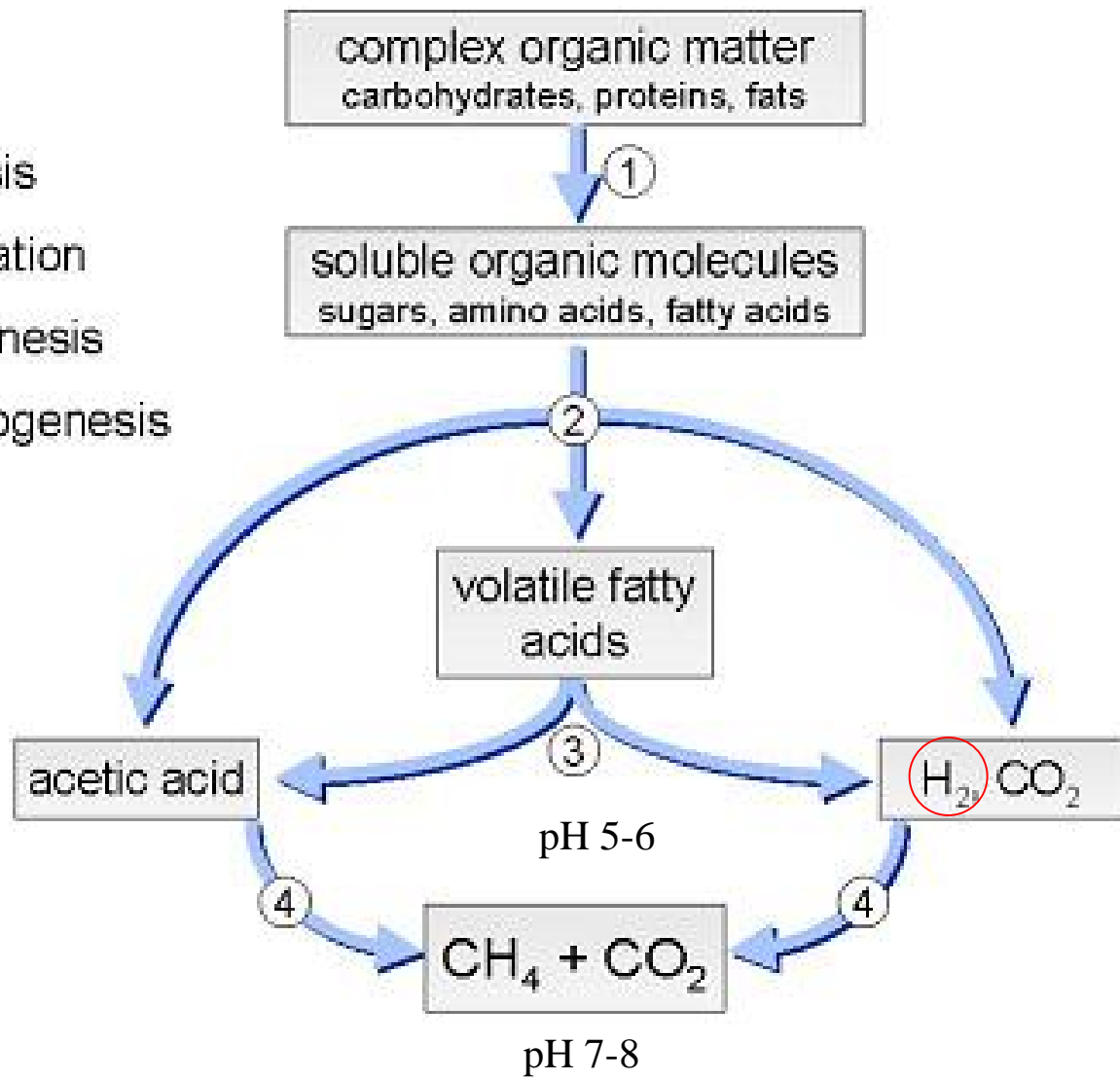


Biogas production

天子岭Site in HangZhu



- ① hydrolysis
- ② fermentation
- ③ acetogenesis
- ④ methanogenesis



Hydrogen from waste

Hydrogen production by pure substance or mixture

- molasses (Tanisho and Ishiwata, 1994)
- glucose (Kataoka *et al.*, 1997; Lin and Chang, 1999)
- crystalline cellulose (Lay, 2001)
- peptone (Bai *et al.*, 2001)
- starch (Lay, 2001)

Hydrogen production by concentrated wastewater

- (Bolliger *et al.*, 1985 ; Liu *et al.*, 1995 ; Ueno *et al.*, 1996 ; Zhu *et al.*, 1999)

Hydrogen production by solid waste

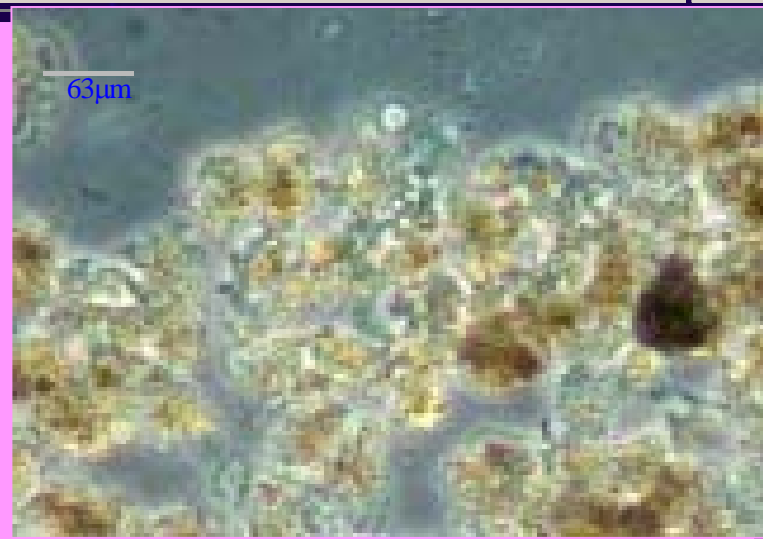
- municipal solid waste (Lay *et al.*, 1999)
- bean curd manufacturing waste (Mizuno *et al.*, 2000)

Hydrogen production by biological sludge

???

Min-sheng Sludge

Concentration of wet solids	
Concentration of dry solids	
pH value	
Neutron particle size	



24,800 mg/L

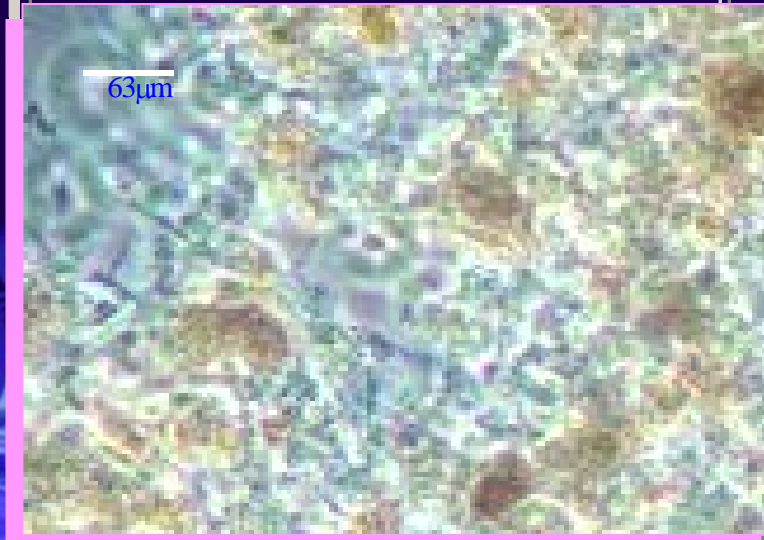
435 mg/L

325 mg/L

34.3%、 H 5.3%、 N 5.4%、 O 55 %

Tong-yi Sludge

Concentration of wet solids	
Concentration of dry solids	
pH value	
Neutron particle size	



16,000mg/L

86.7 mg/L

410 mg/L

41.3%、 H 6.6%、 N 5.4%、 O 46.7%

Strains screening DNA sequencing



Finding optimal dealing parameters

Concentration

Pretreatment methods

Inhibitors

Measuring time points



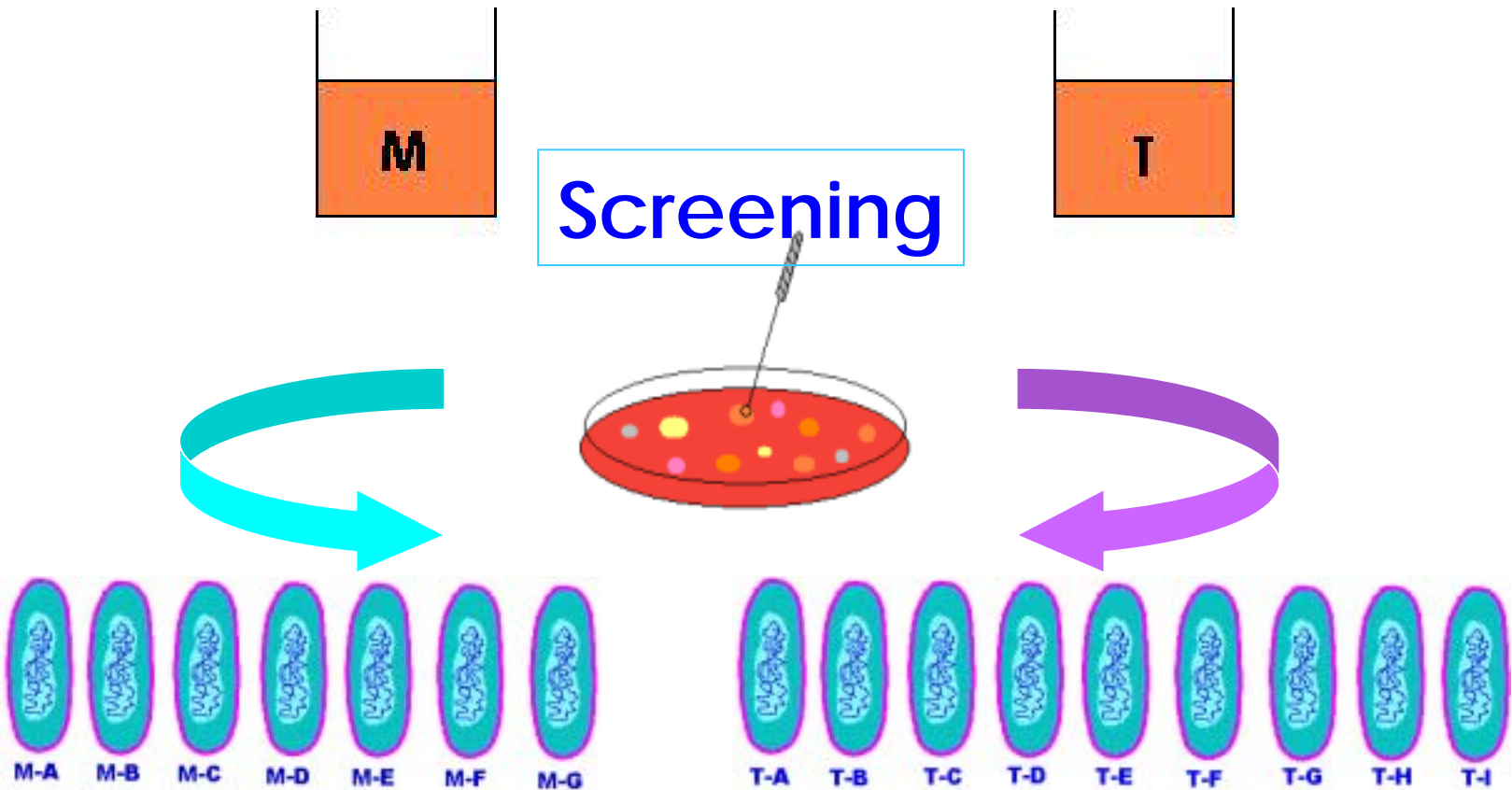
Continuous anaerobic experiments

Gas production

Hydrogen productive substrates

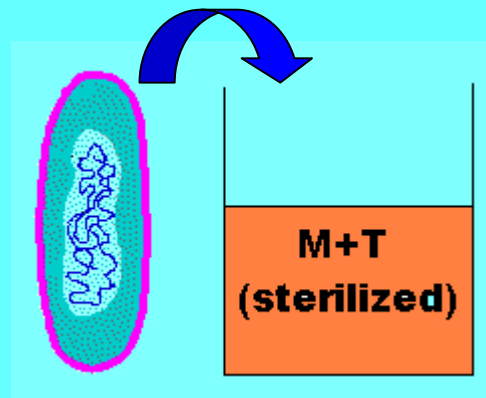
Composition analysis

Strains screening (1)



Strains screening (2)

Add them individually



Test the ability of hydrogen production



M-B



M-D



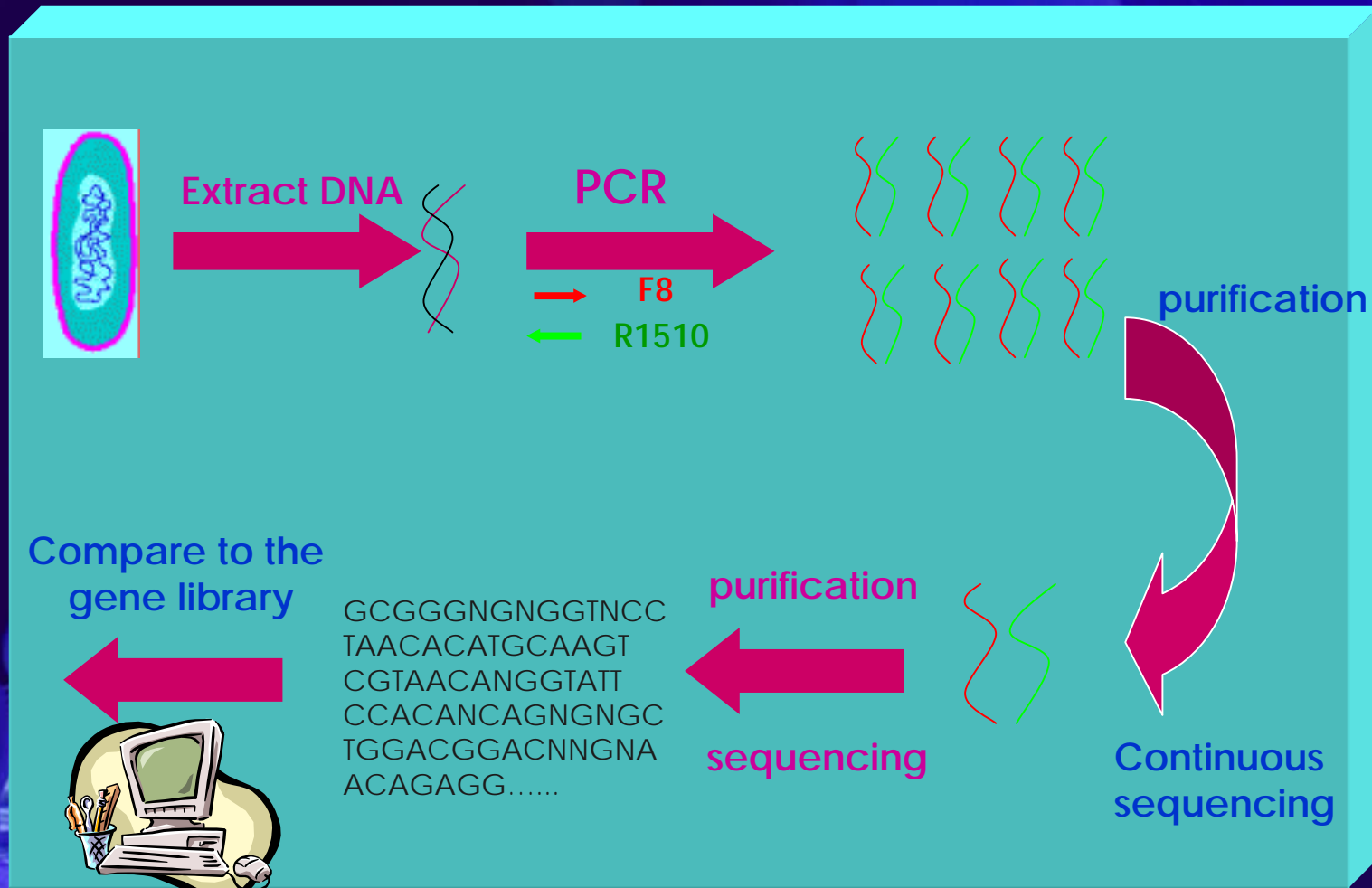
M-F



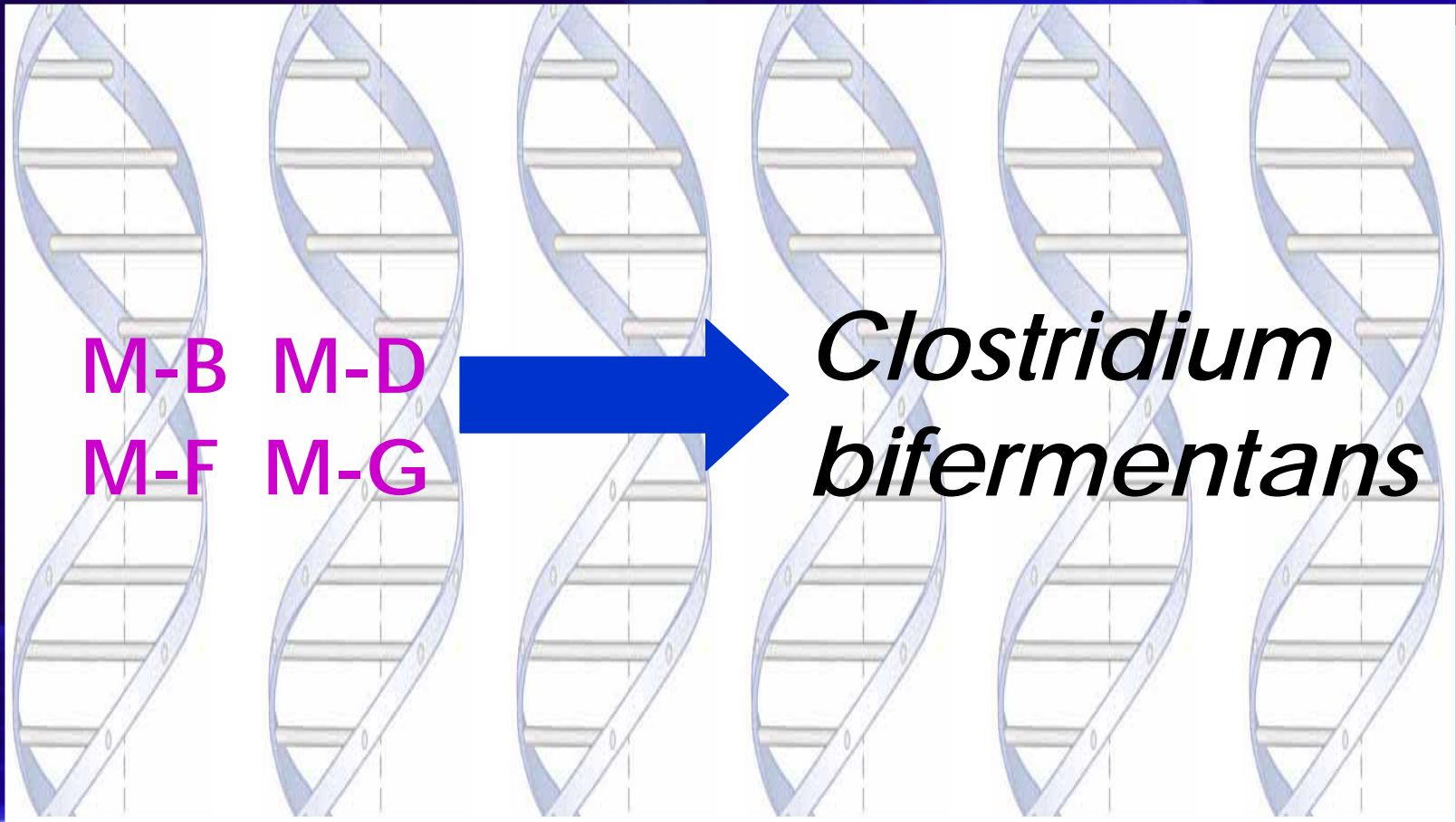
M-G

The ability of hydrogen production is about 0.65-1.11 H₂/kg DS

Species identification



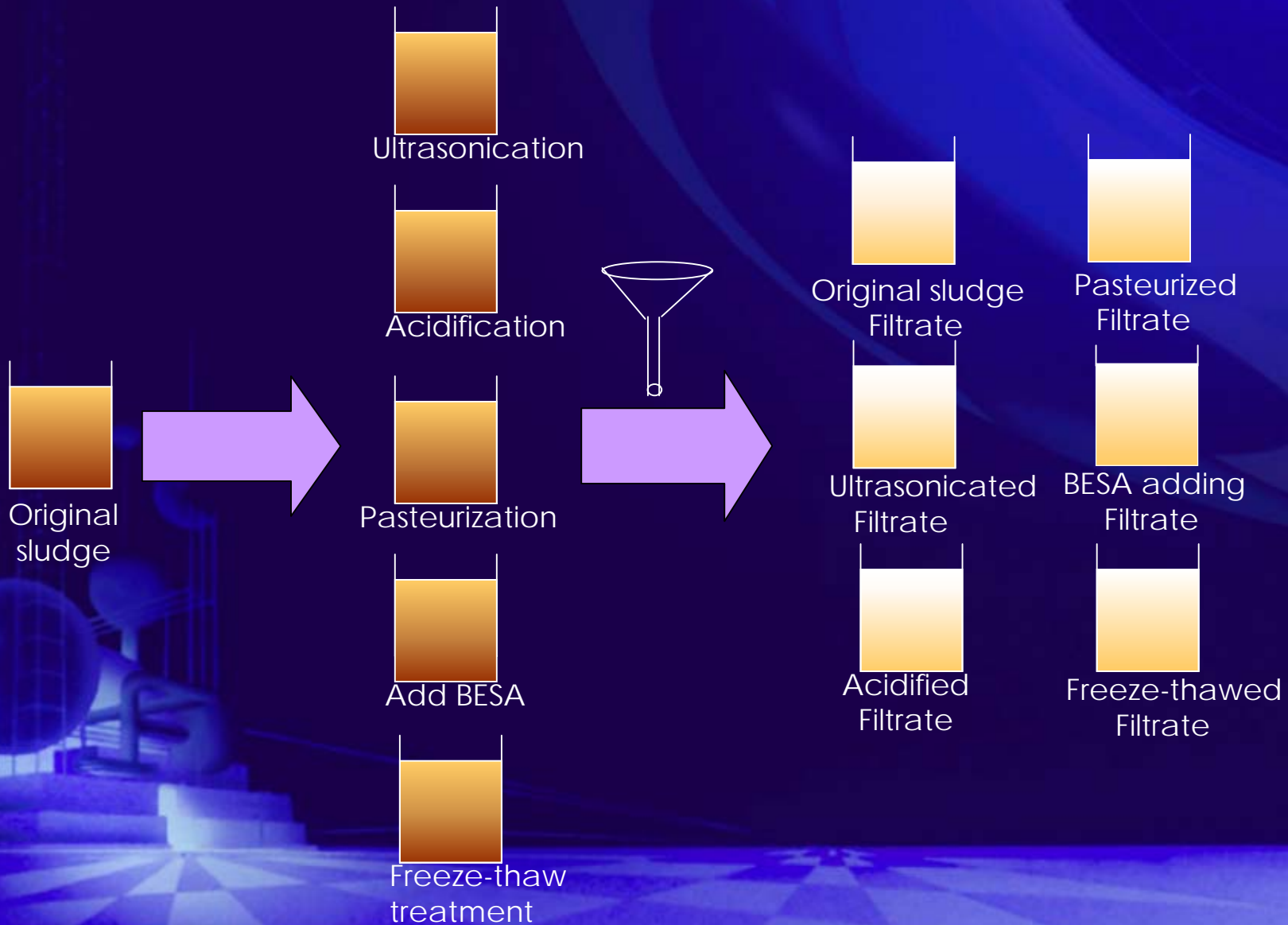
DNA Sequence



Clostridium bifermentans



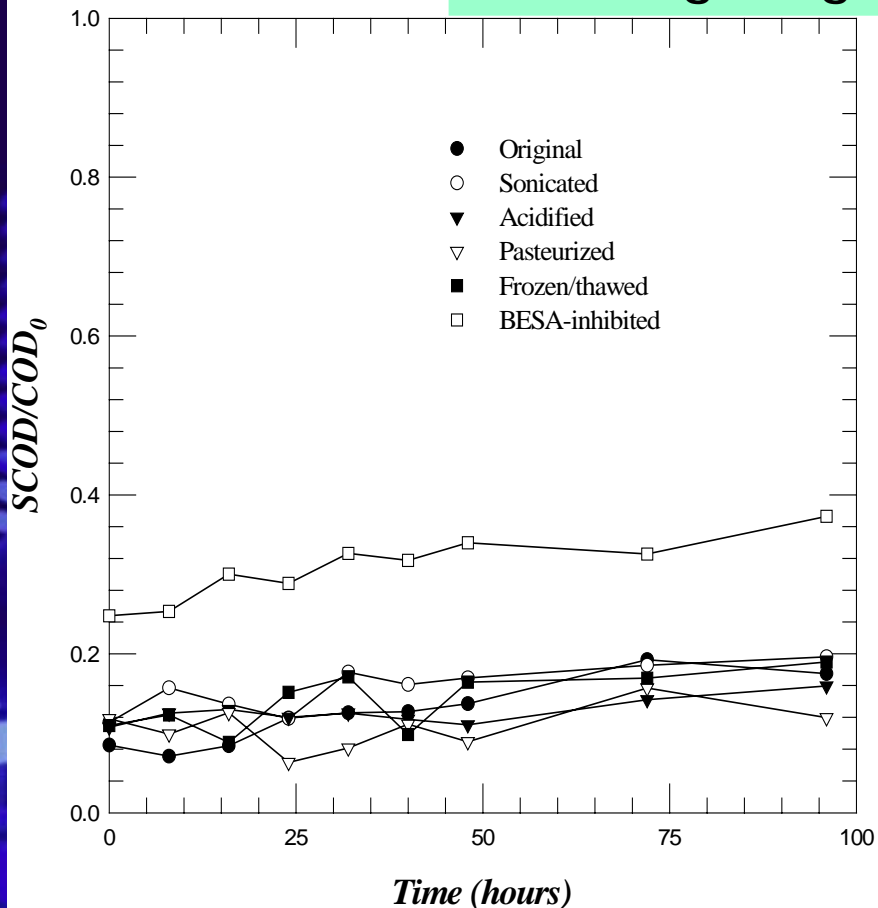
Pretreatment flow chart



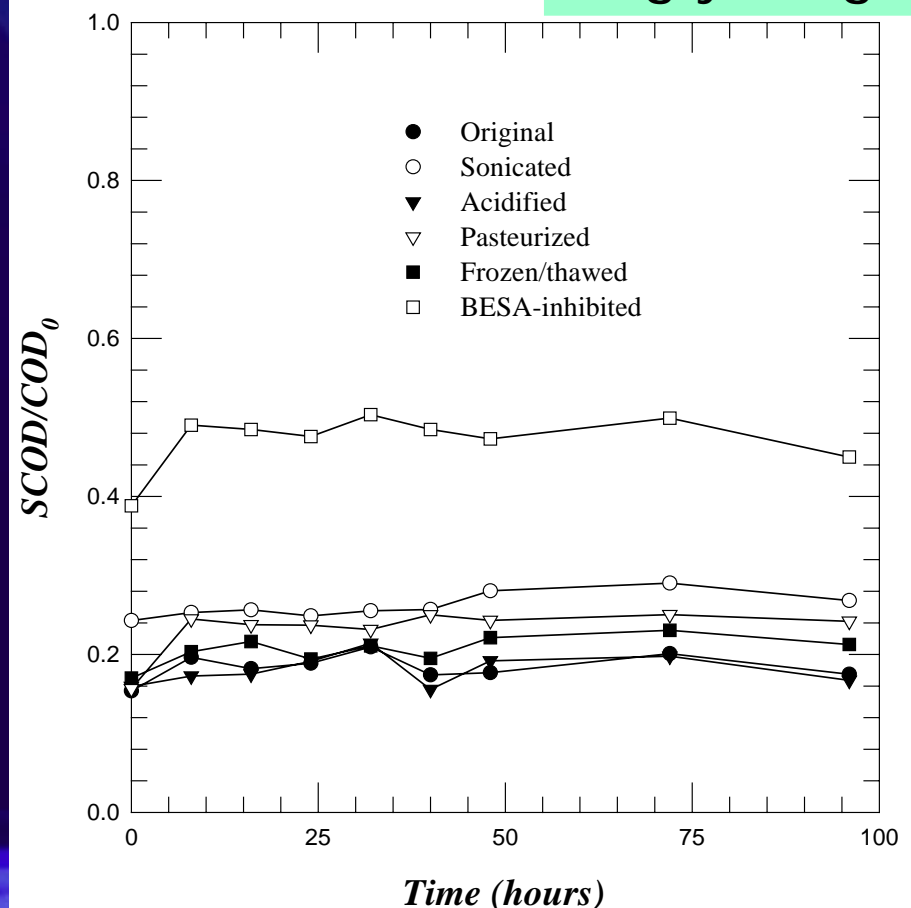
Sludge fermentation test - COD

COD_0 – COD of original biosolid
 $SCOD$ – Soluble COD

Min-sheng sludge

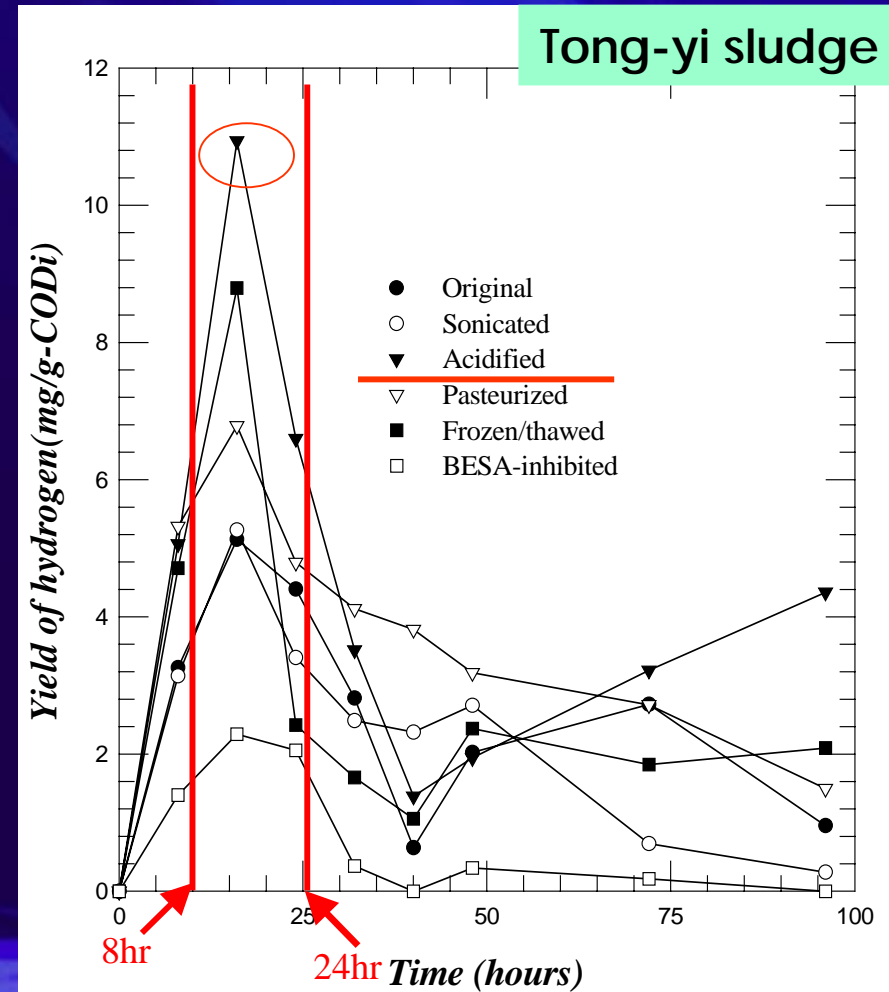
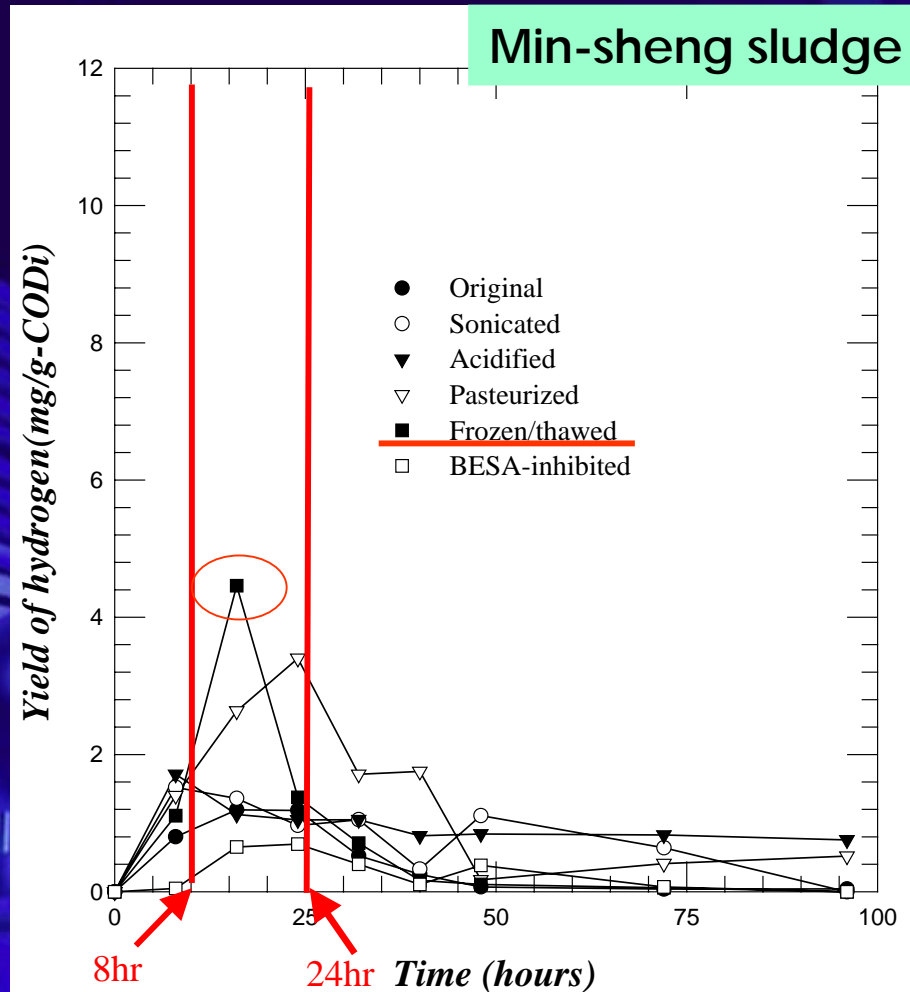


Tong-yi sludge

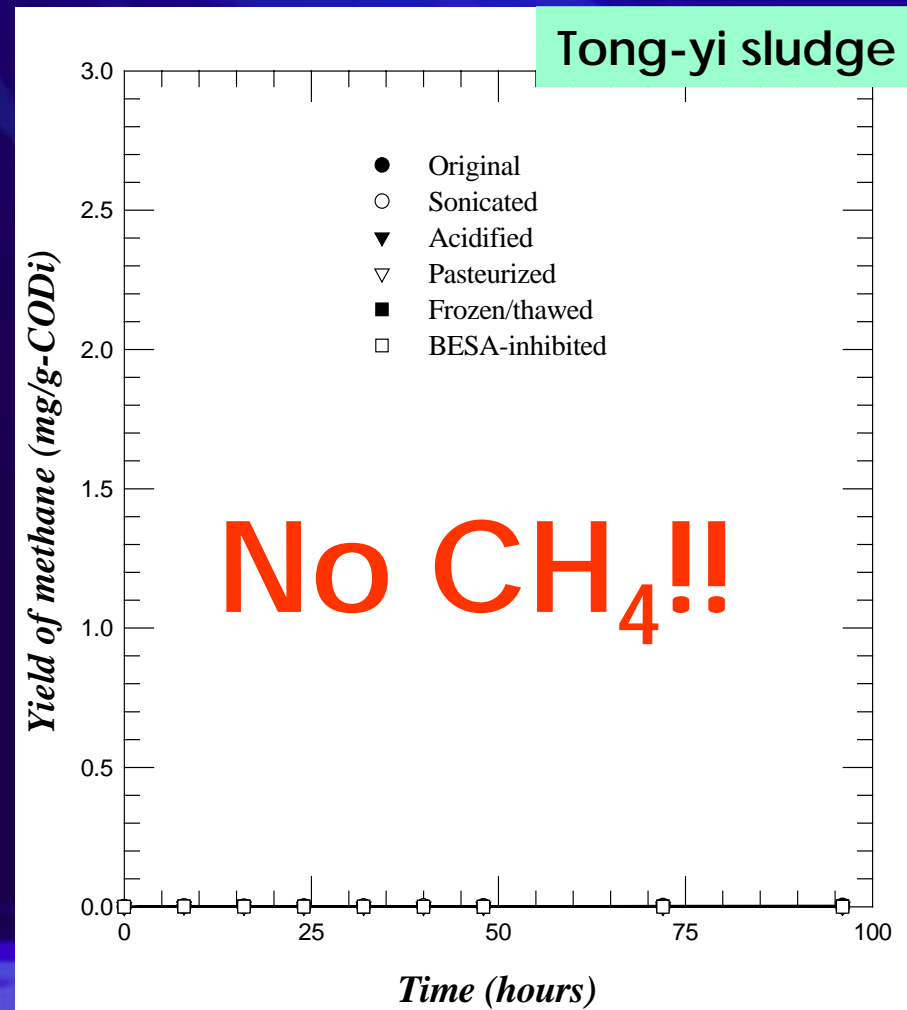
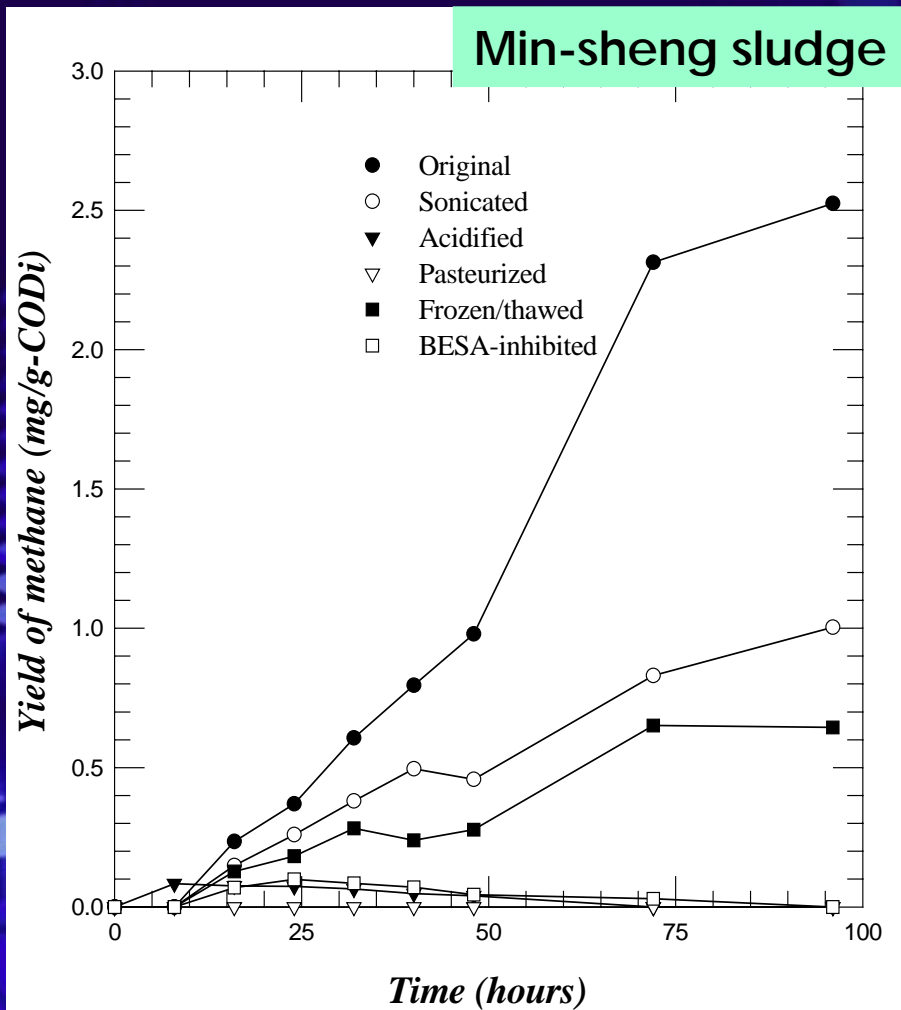


Sludge fermentation test - Hydrogen production

COD_i - COD of the substrate before testing

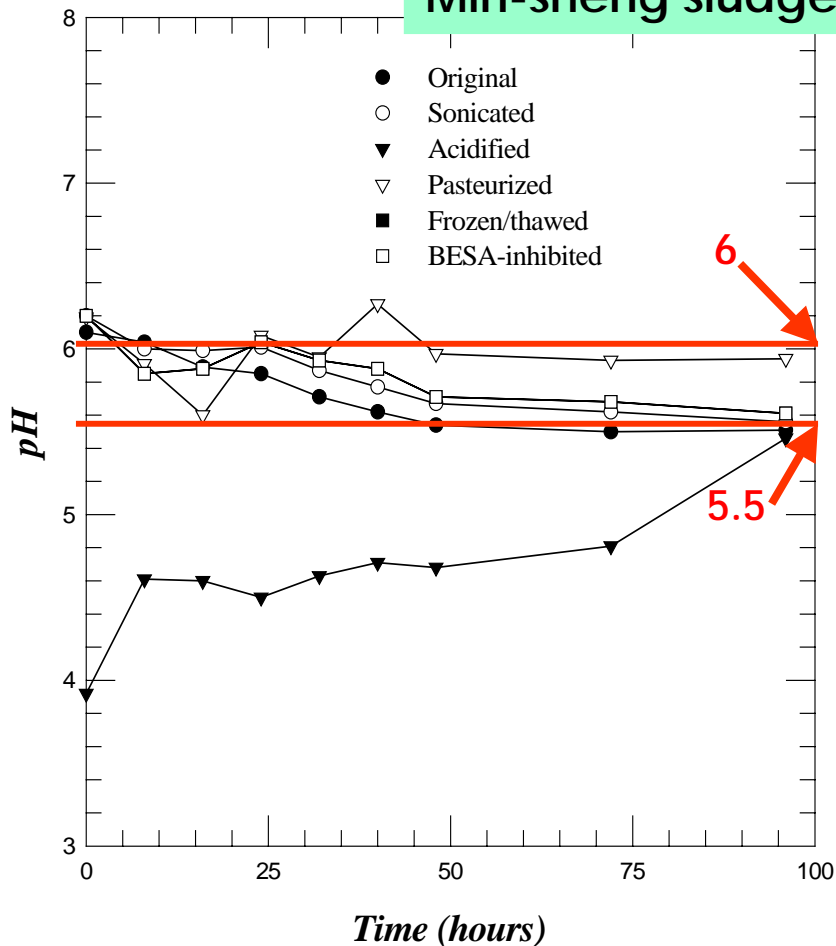


Sludge fermentation test - methane production

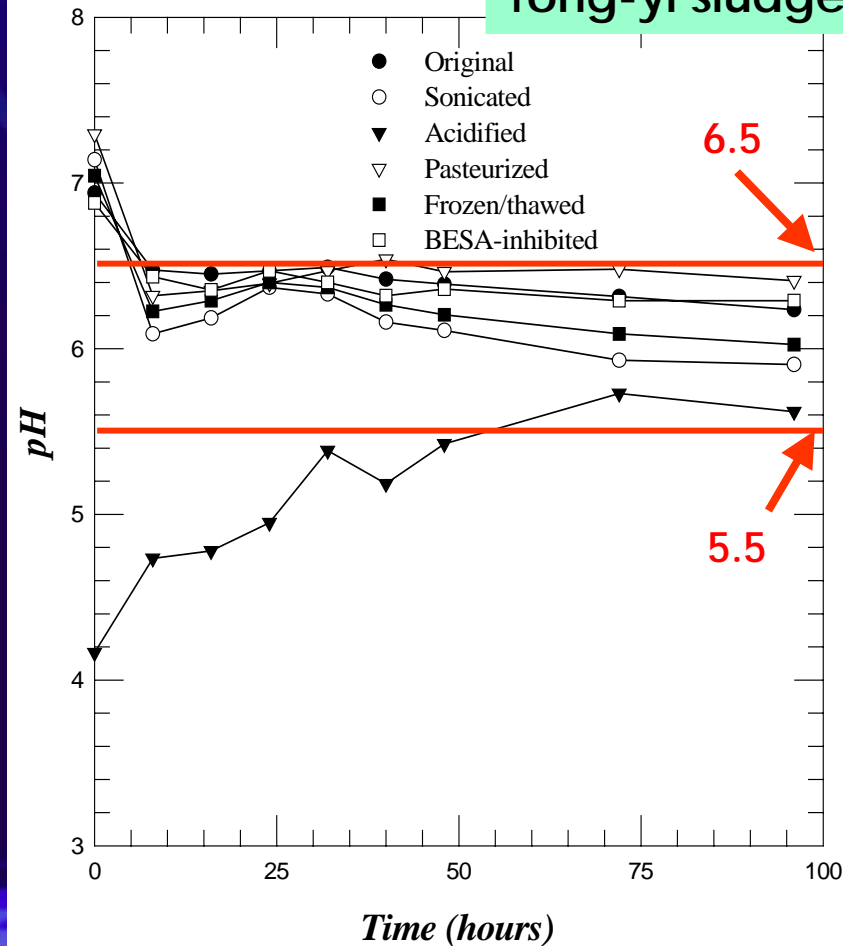


Sludge fermentation test - pH measuring

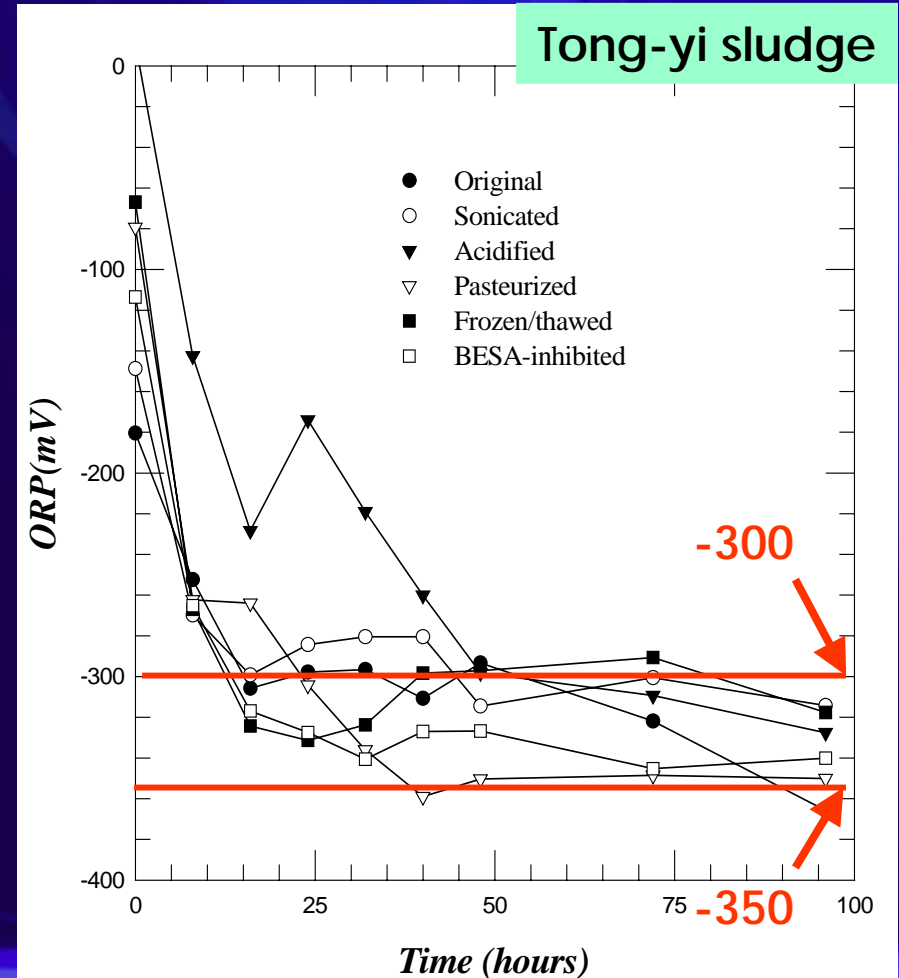
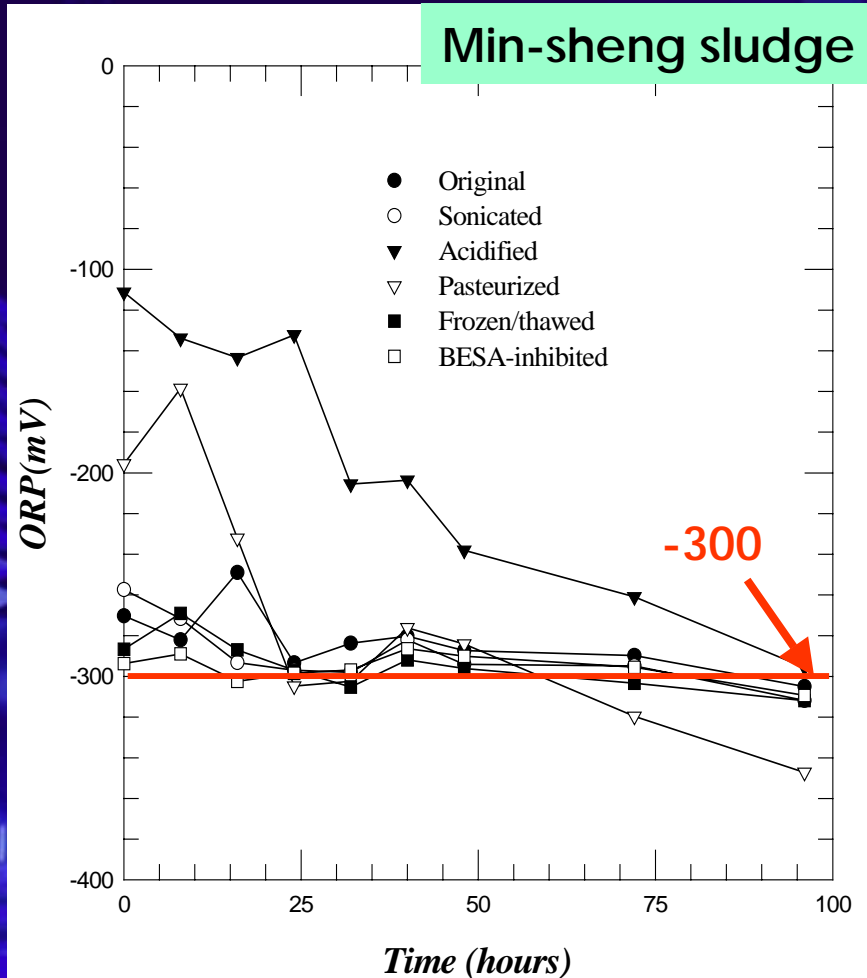
Min-sheng sludge



Tong-yi sludge

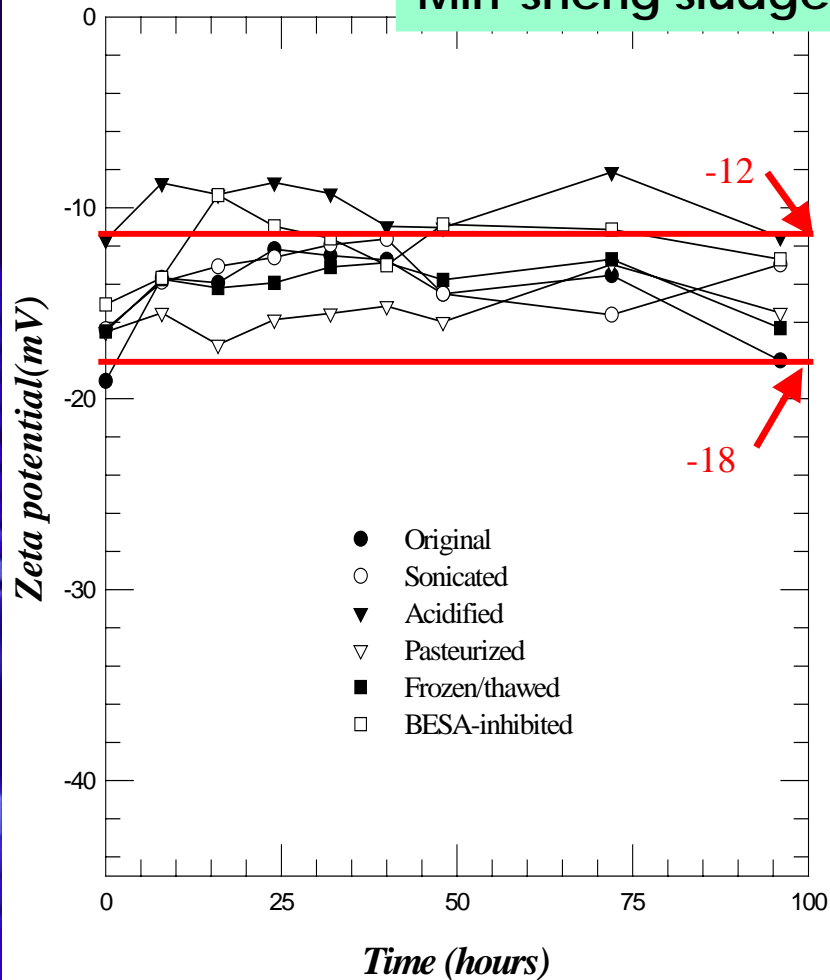


Sludge fermentation test - ORP

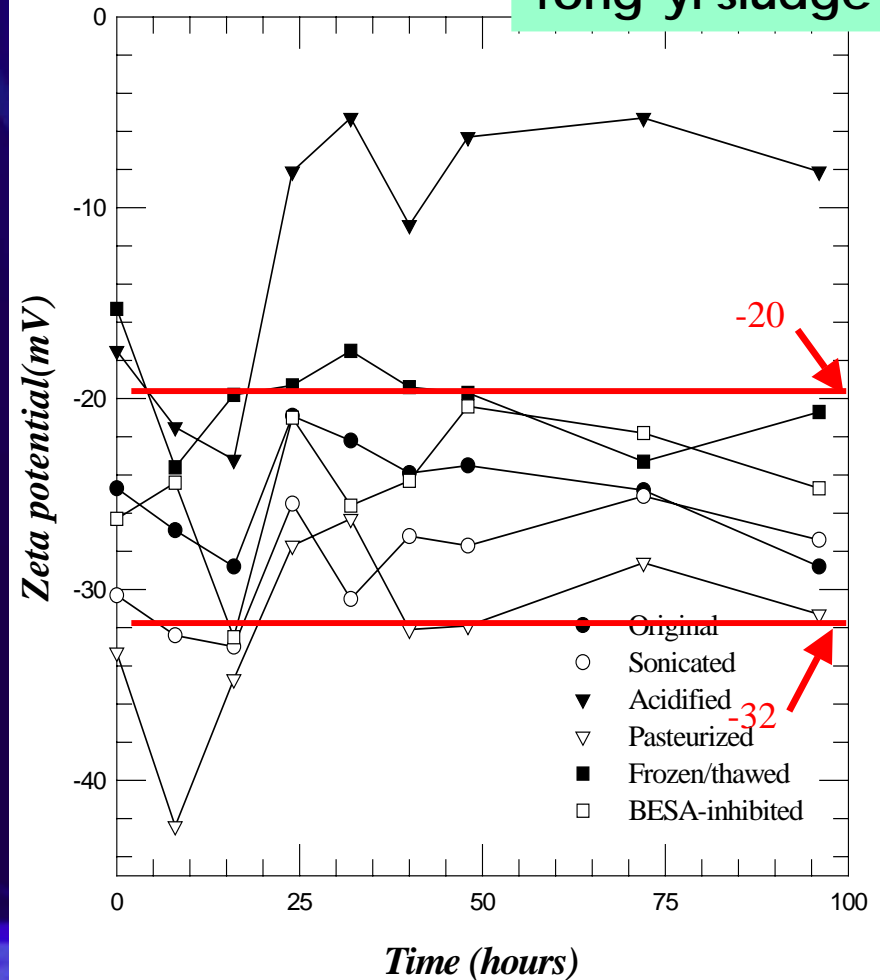


Sludge fermentation test – Zeta potential

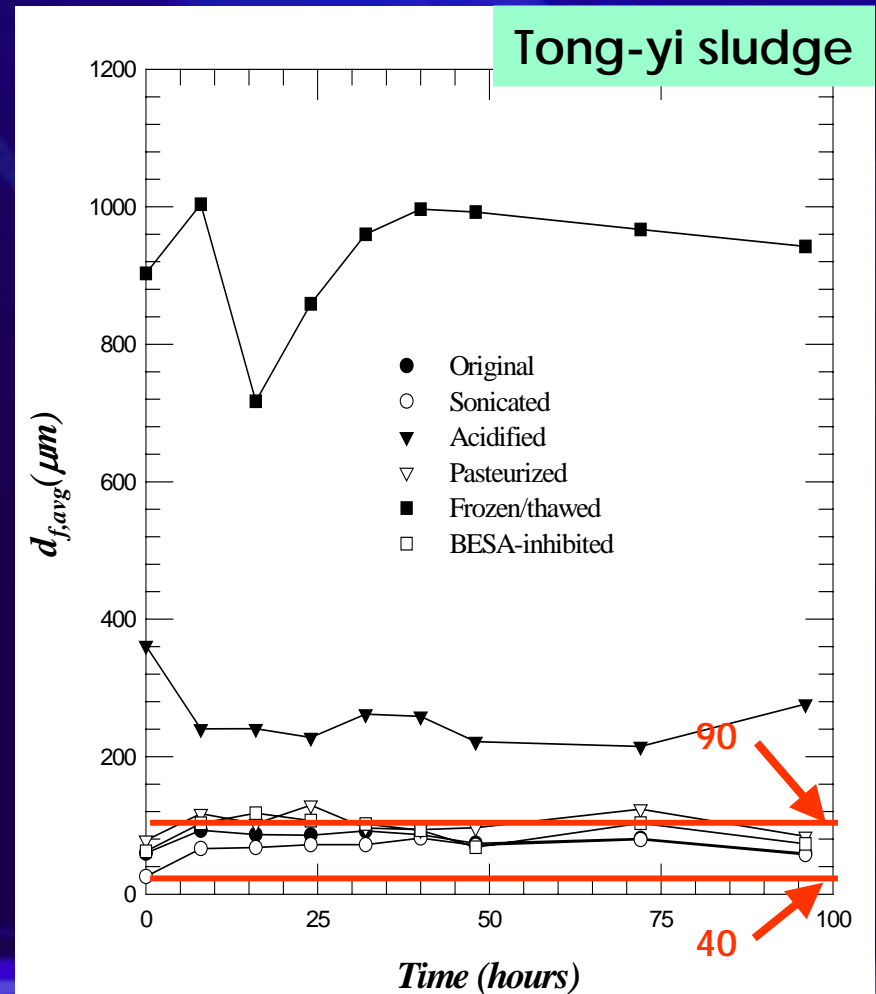
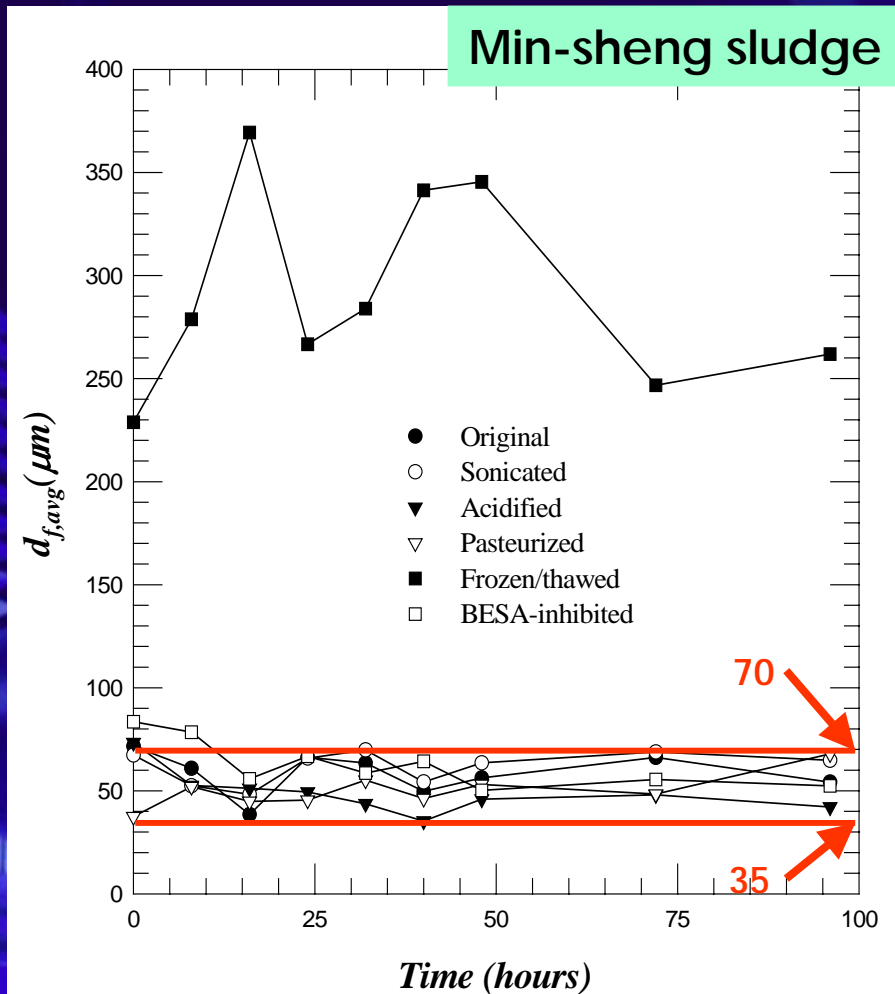
Min-sheng sludge



Tong-yi sludge

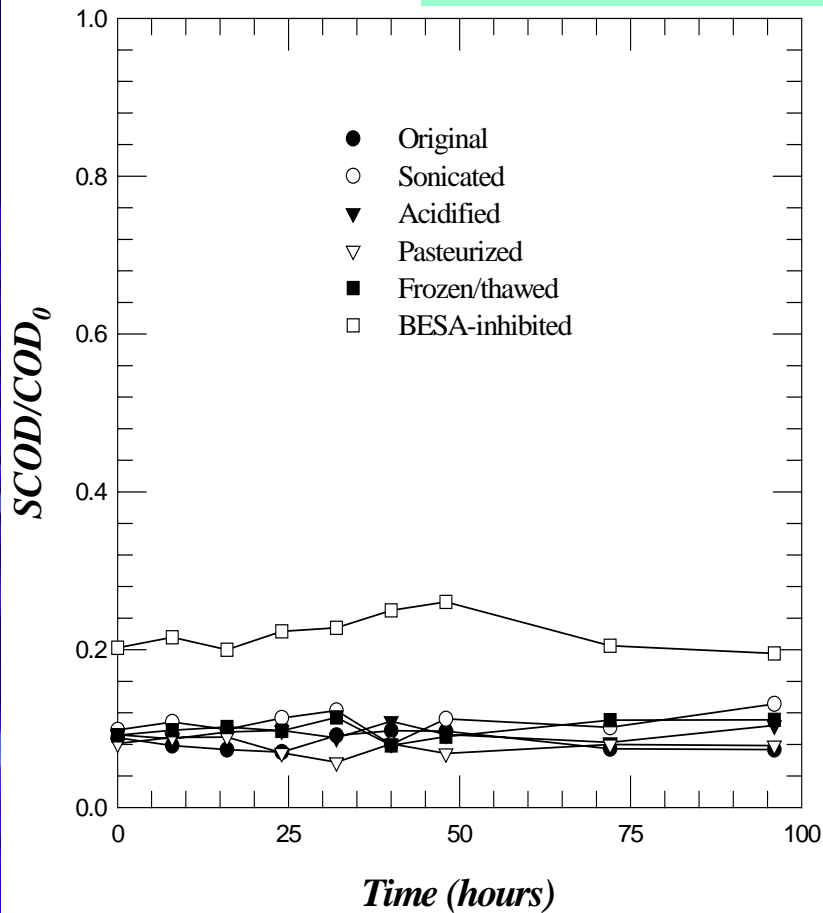


Sludge fermentation test – Particle size distribution

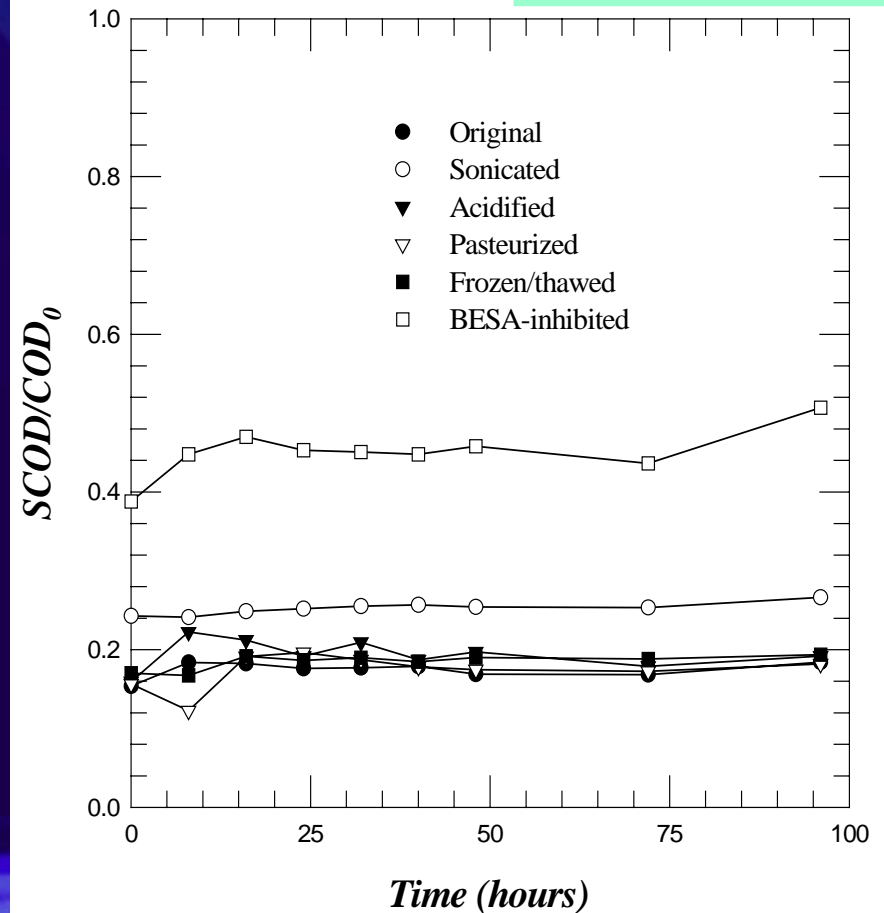


Filtrate fermentation test - COD

Min-sheng filtrate

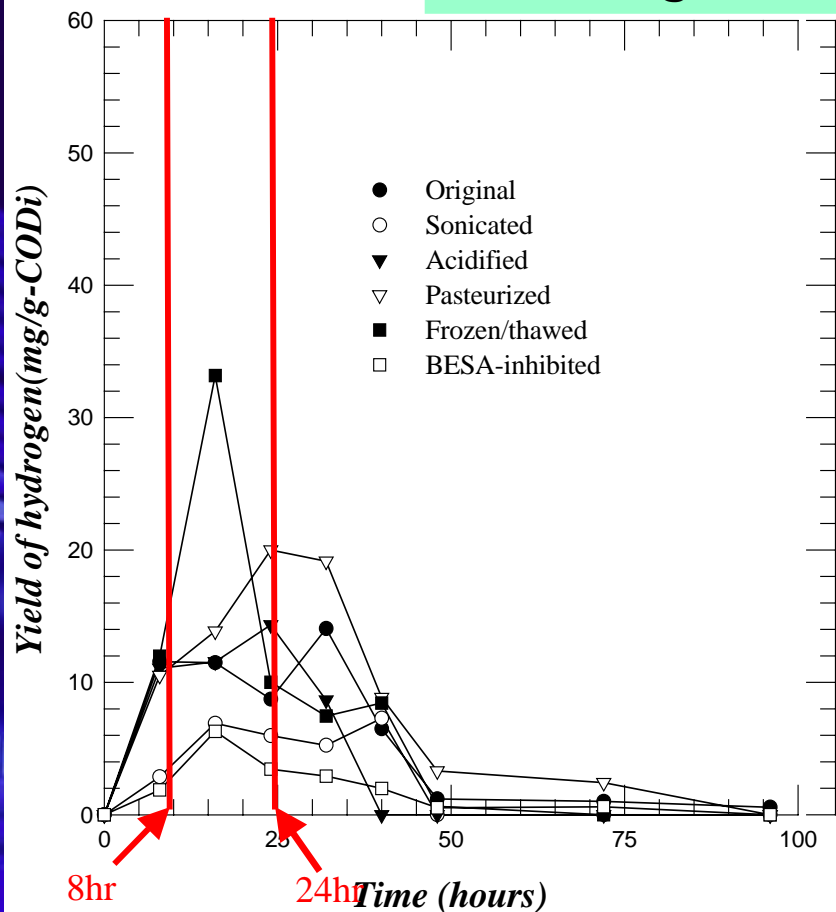


Tong-yi filtrate

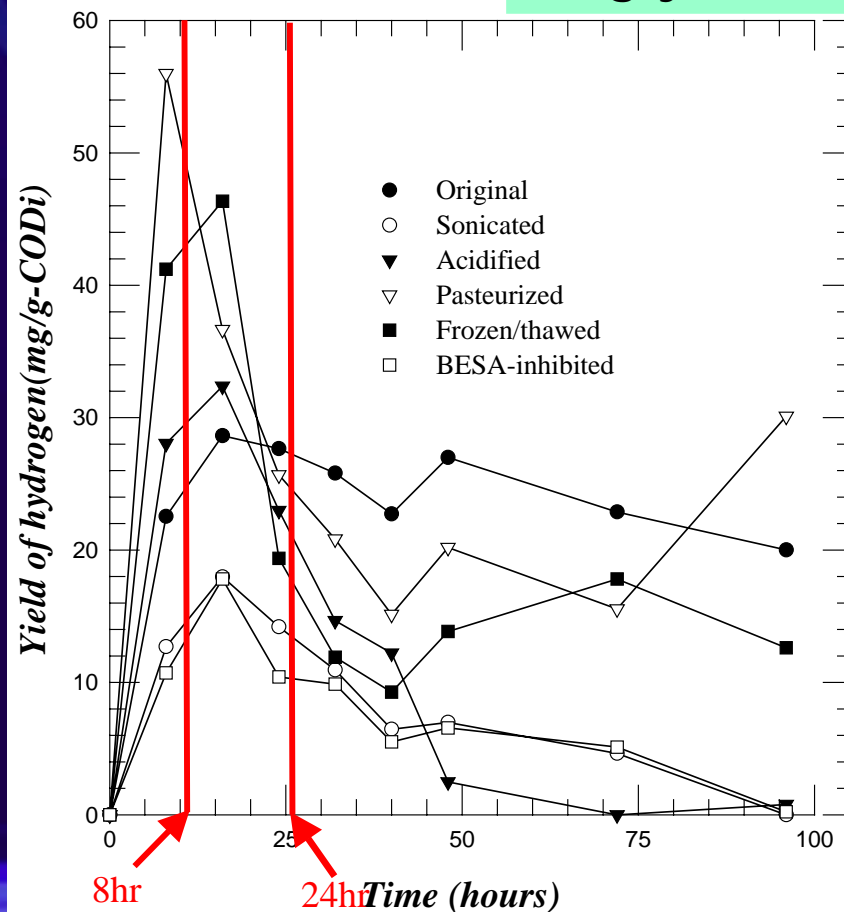


Filtrate fermentation test - Hydrogen production

Min-sheng filtrate

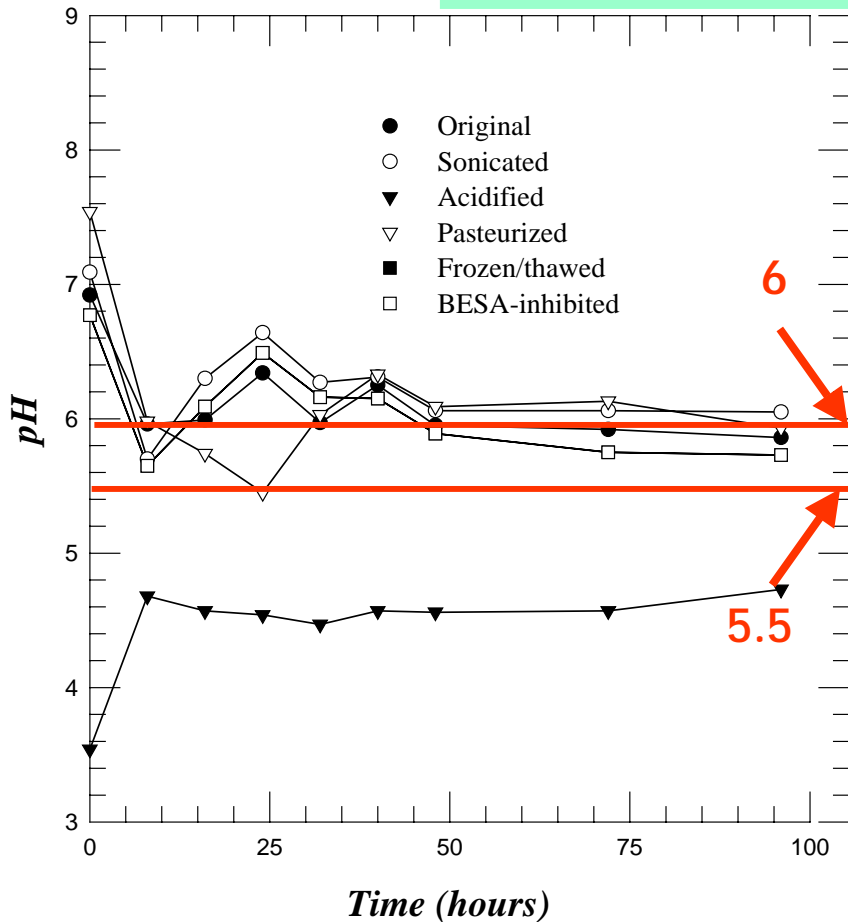


Tong-yi filtrate

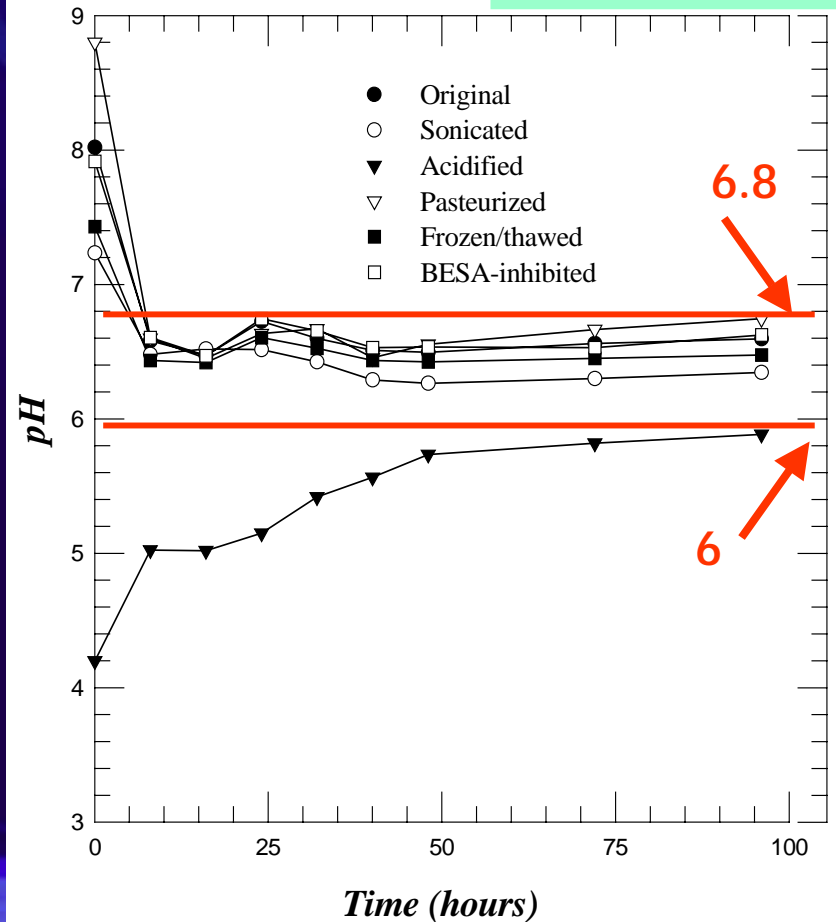


Filtrate fermentation test - pH measuring

Min-sheng filtrate

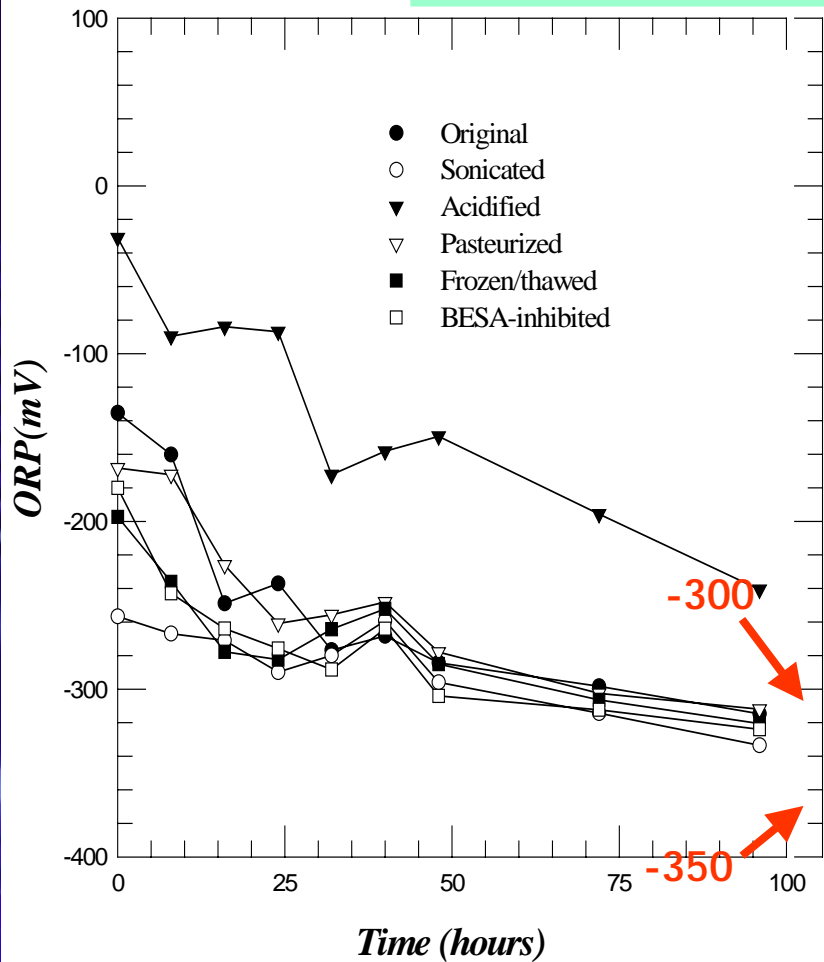


Tong-yi filtrate

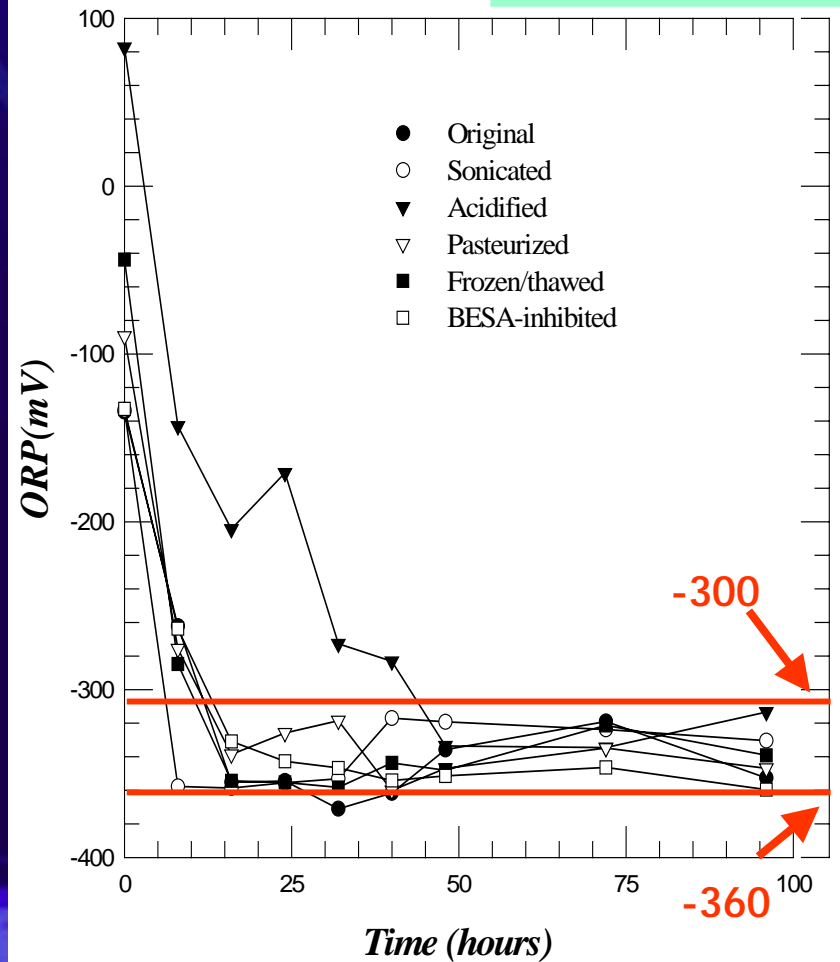


Filtrate fermentation test – ORP

Min-sheng filtrate



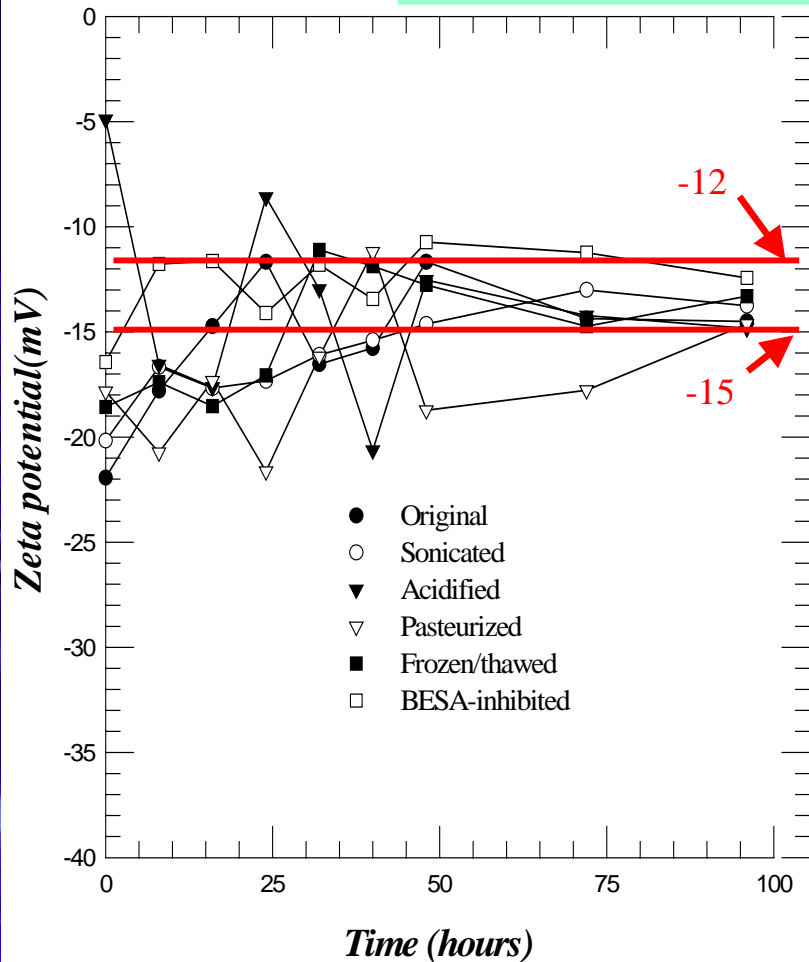
Tong-yi filtrate



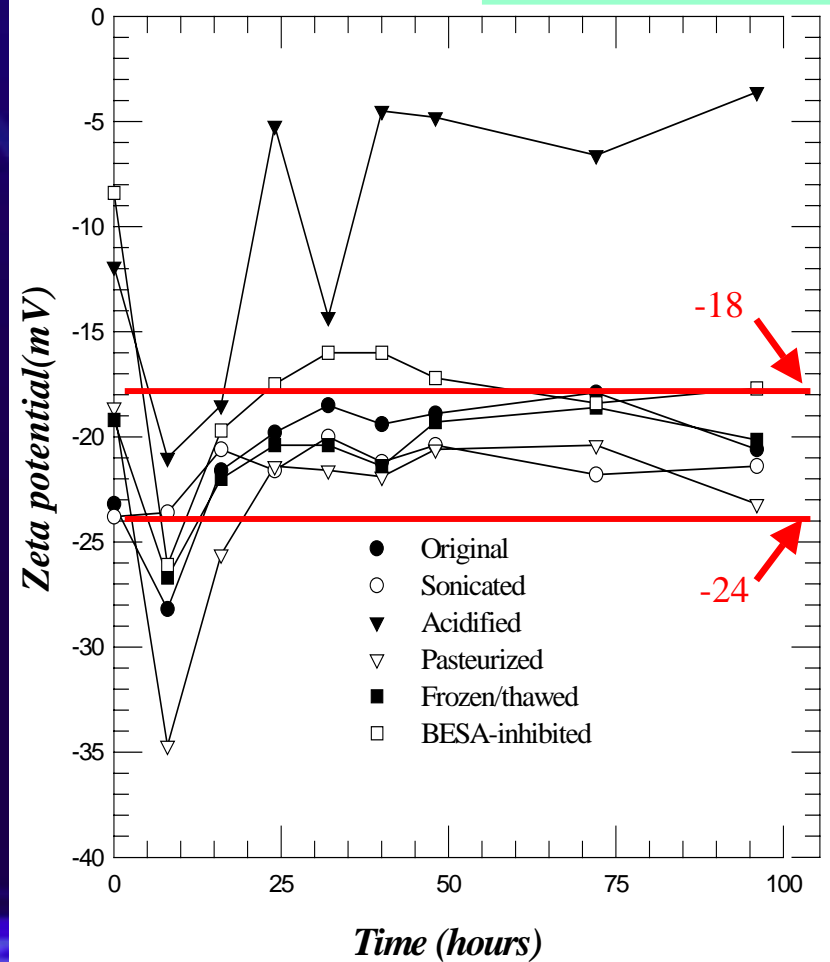
Filtrate fermentation test -

Zeta potential

Min-sheng filtrate



Tong-yi filtrate



Clostridium inoculum

產氫不增不減

產氫氣

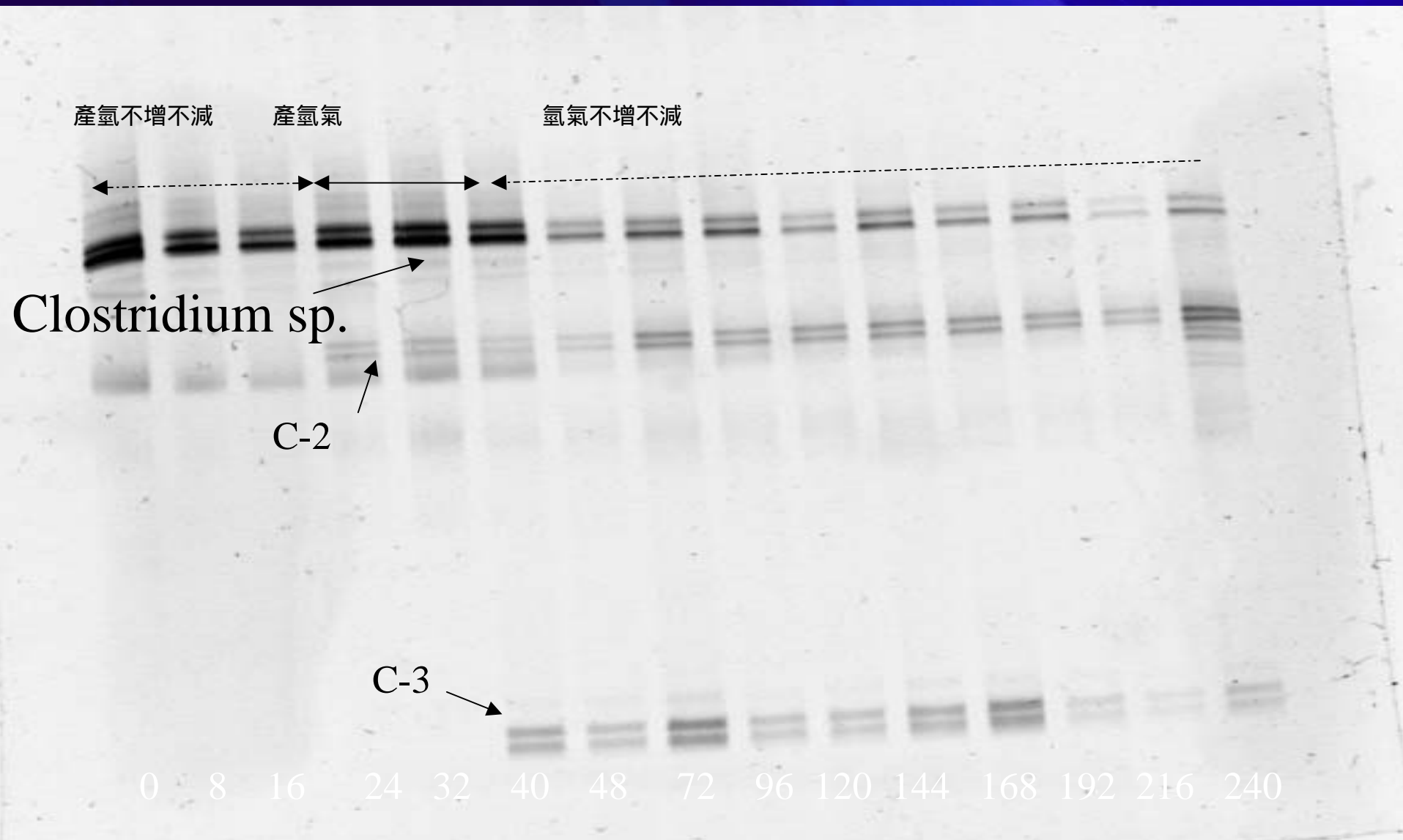
氫氣不增不減

Clostridium sp.

C-2

C-3

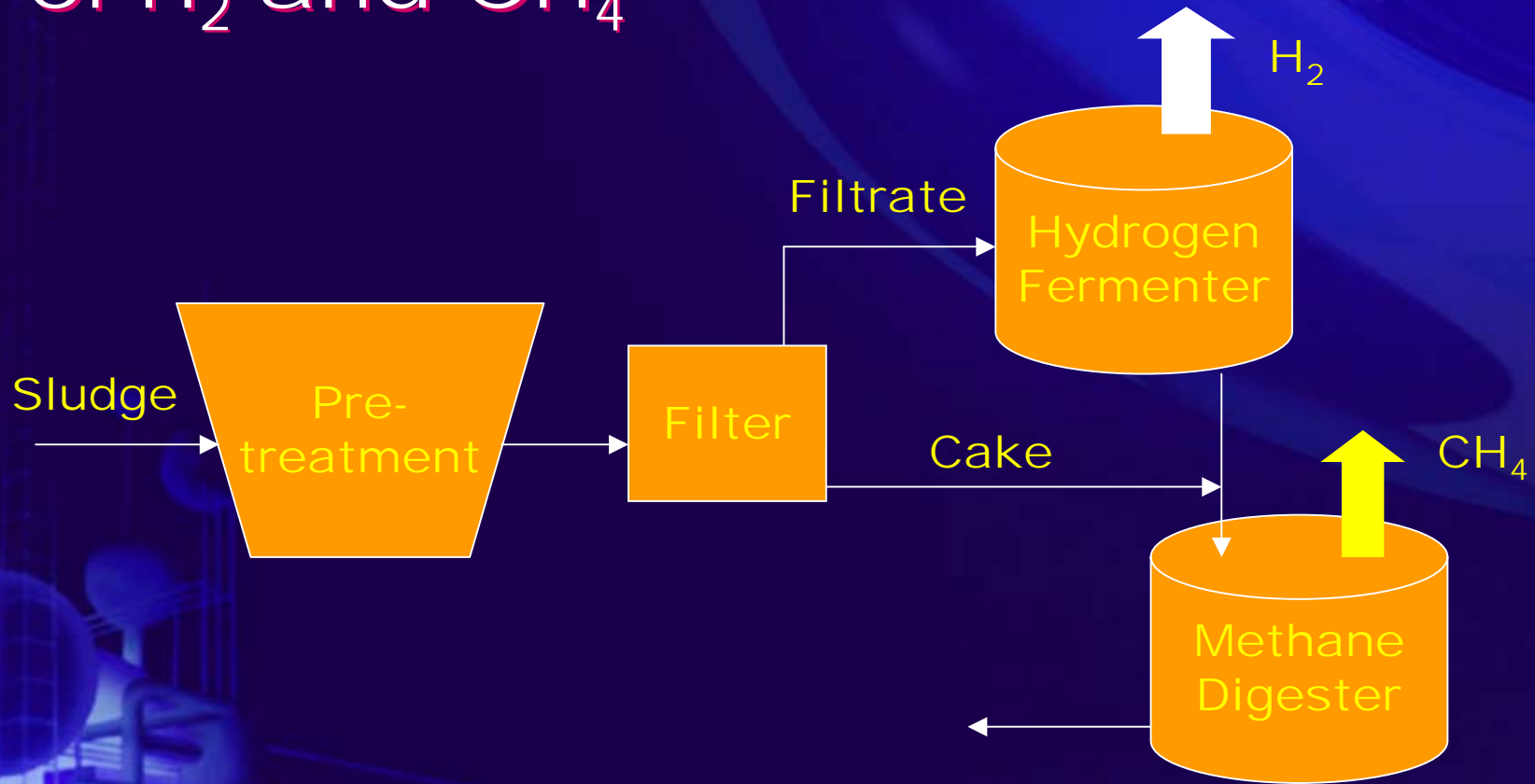
0 8 16 24 32 40 48 72 96 120 144 168 192 216 240



So...

- ❑ All pretreatments can assist hydrolysis of organic materials effectively. But not all of them help in producing hydrogen.
- ❑ The production of hydrogen increases markedly over 8-24 hr, and is consumed afterward.
- ❑ Freezing-thawing, pasteurization, and acidification assist hydrogen production. But adding BESA and ultrasonication retard it.
- ❑ Hydrogen production reaction occurs in liquid phase, while the existence of sludge would in some sense consumes the hydrogen.

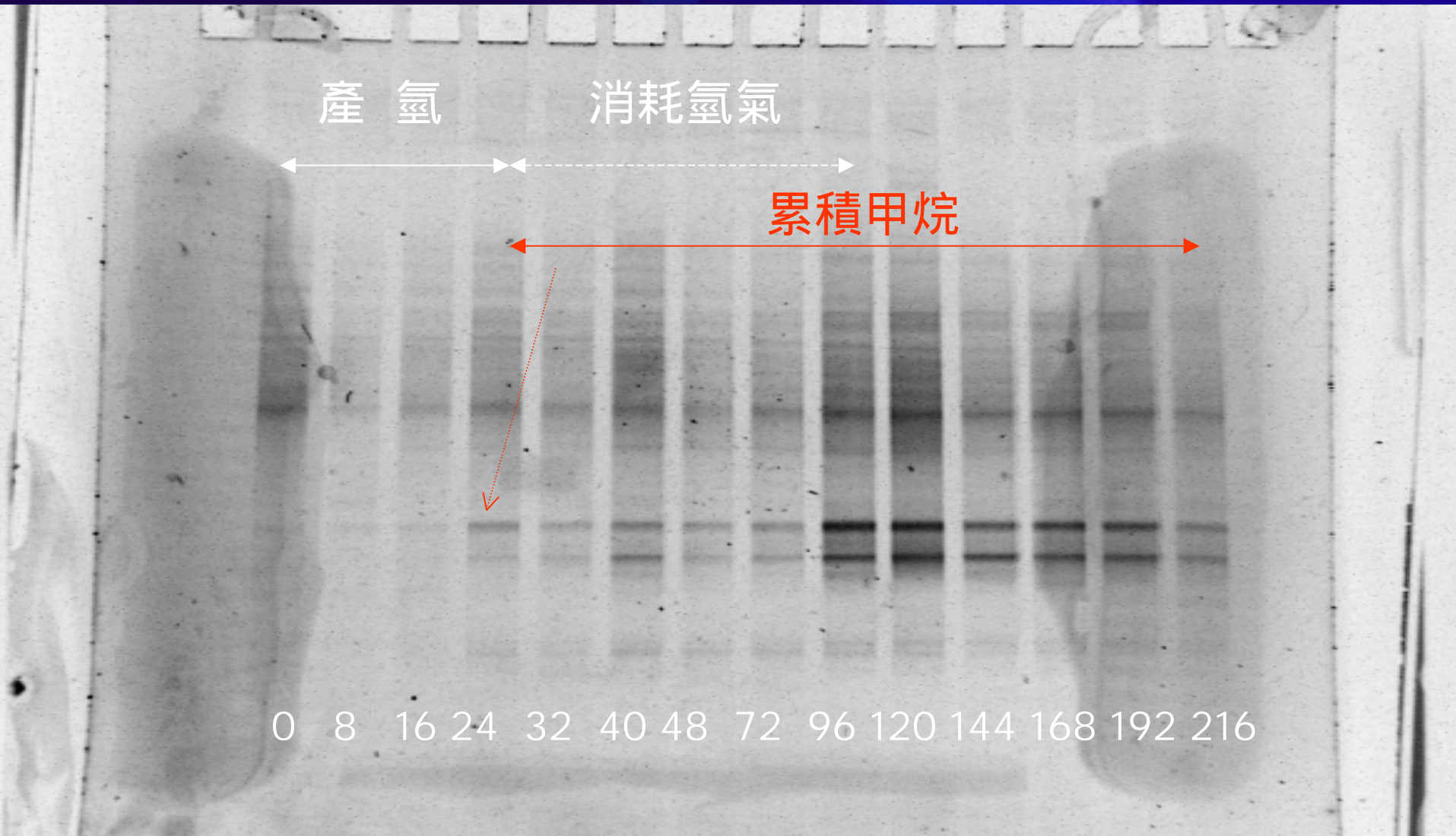
Co-Production of H_2 and CH_4



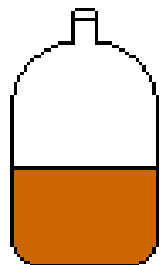
Twin Fermentors



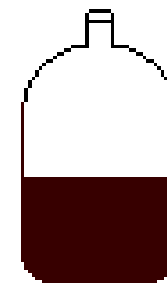
K8 inoculum



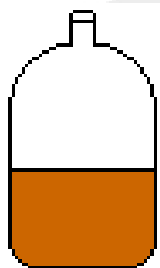
K8



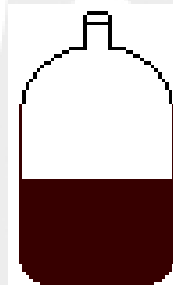
240hr 厭氧消化



Clostridium



96hr 厭氧消化



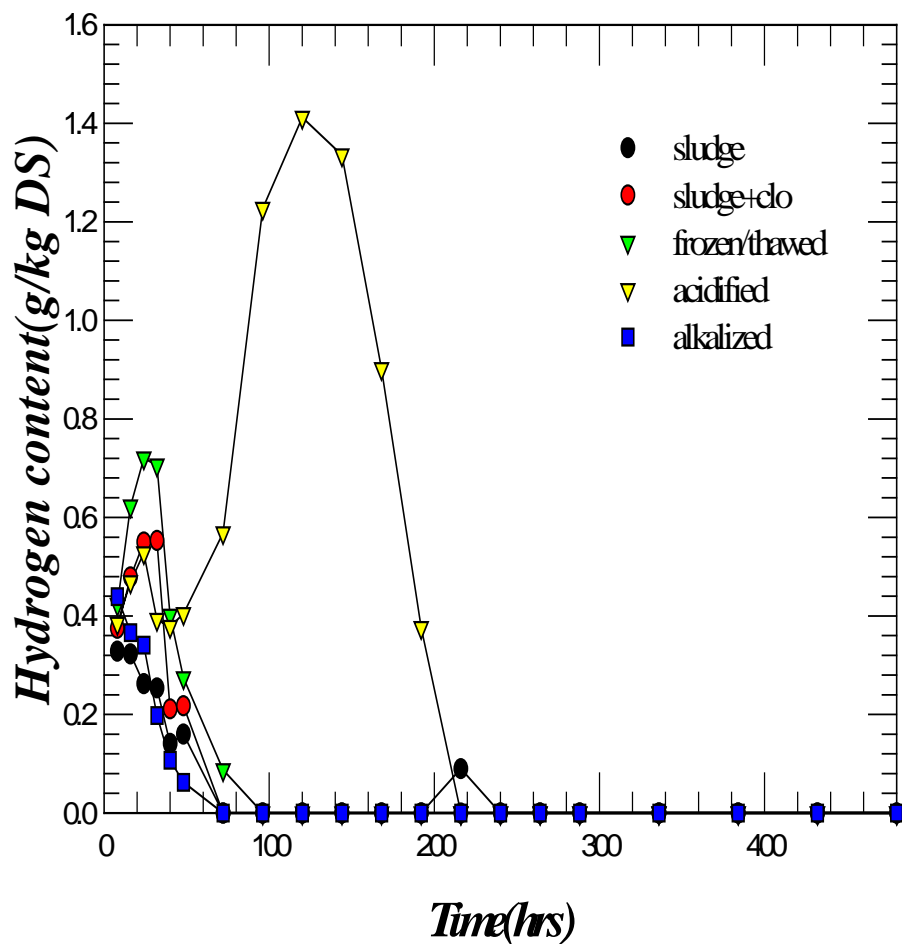
K8

至240hr 厭氧消化

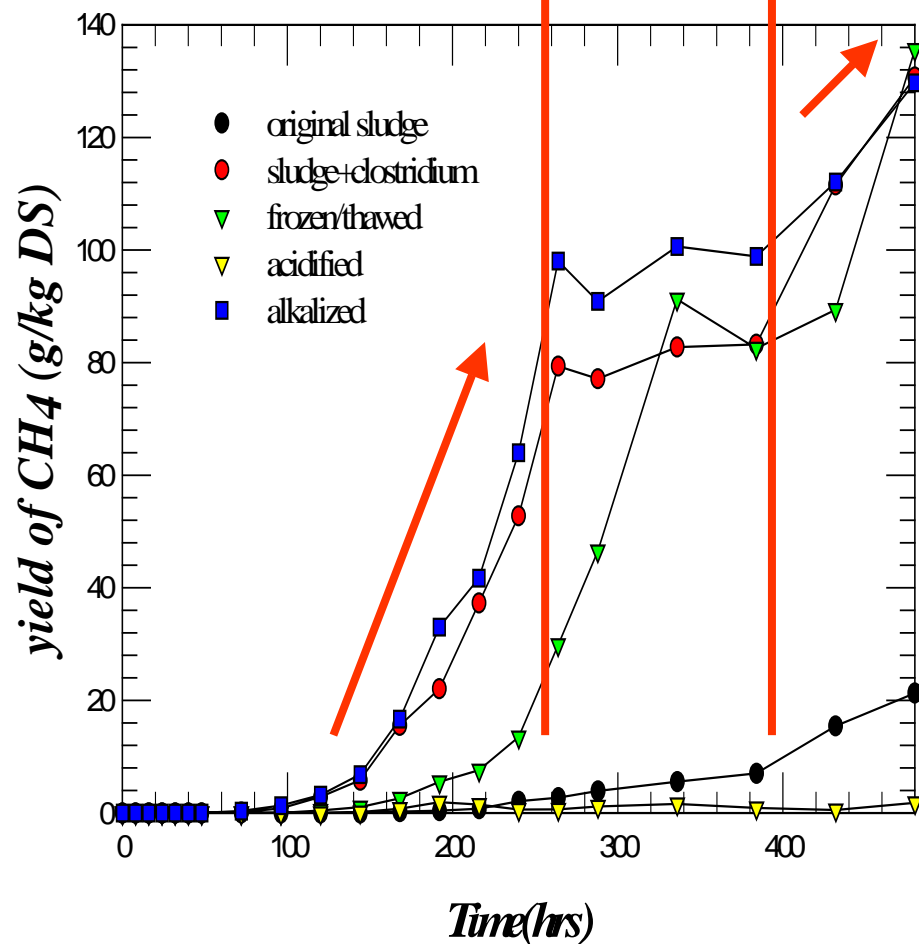


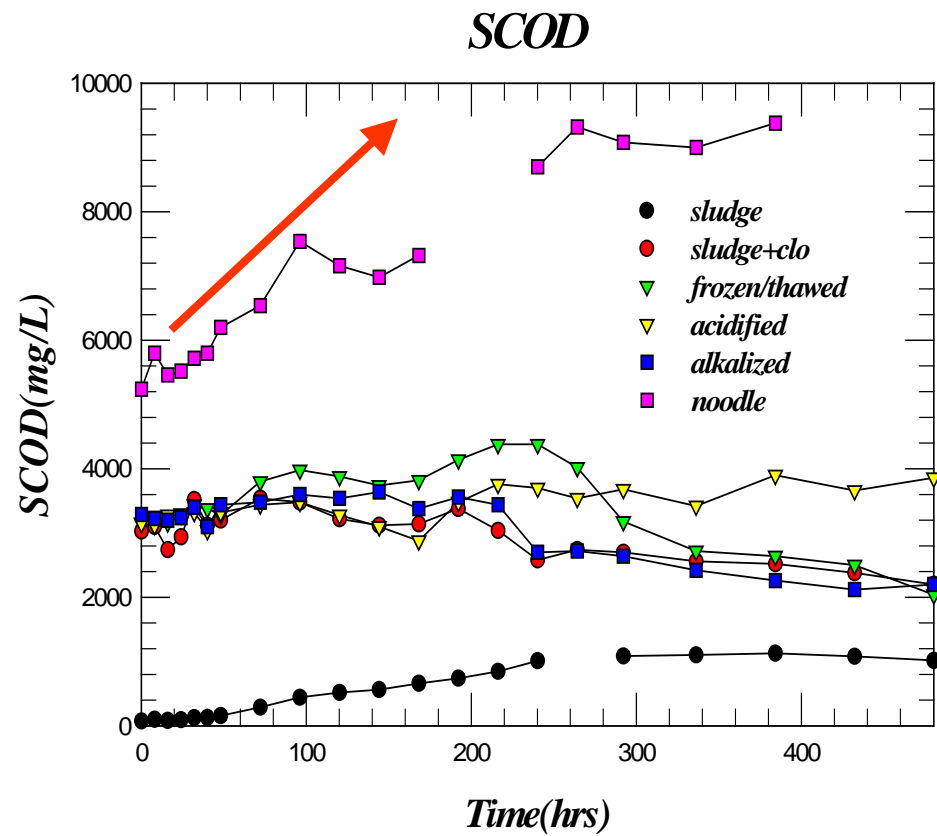
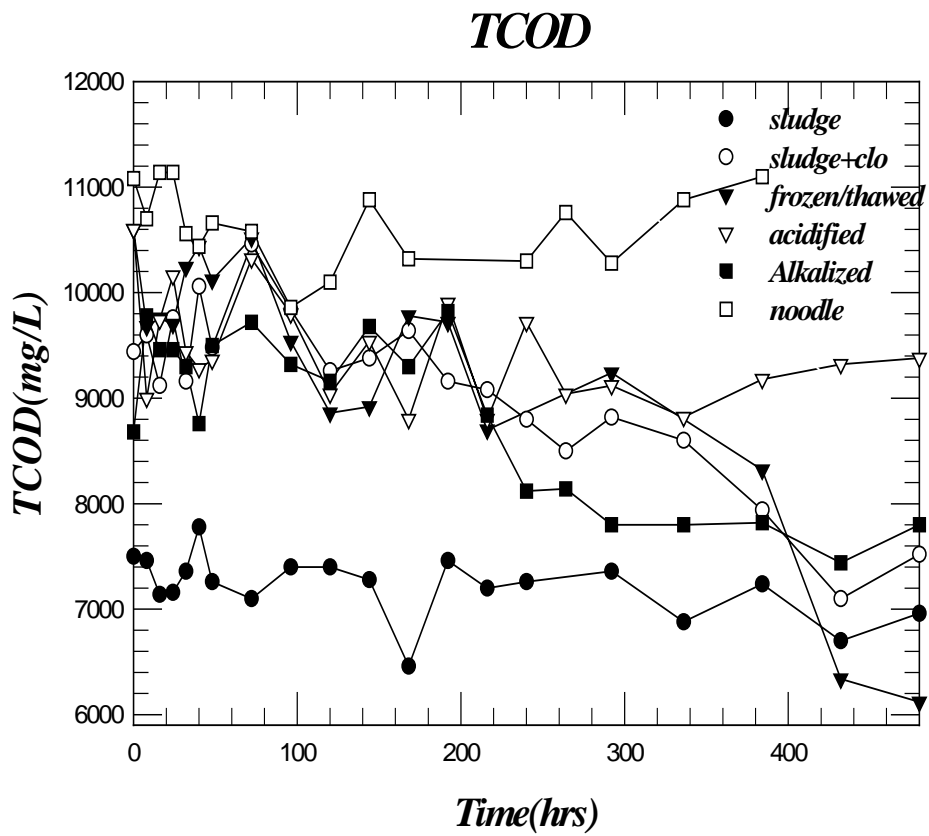
Co-Production

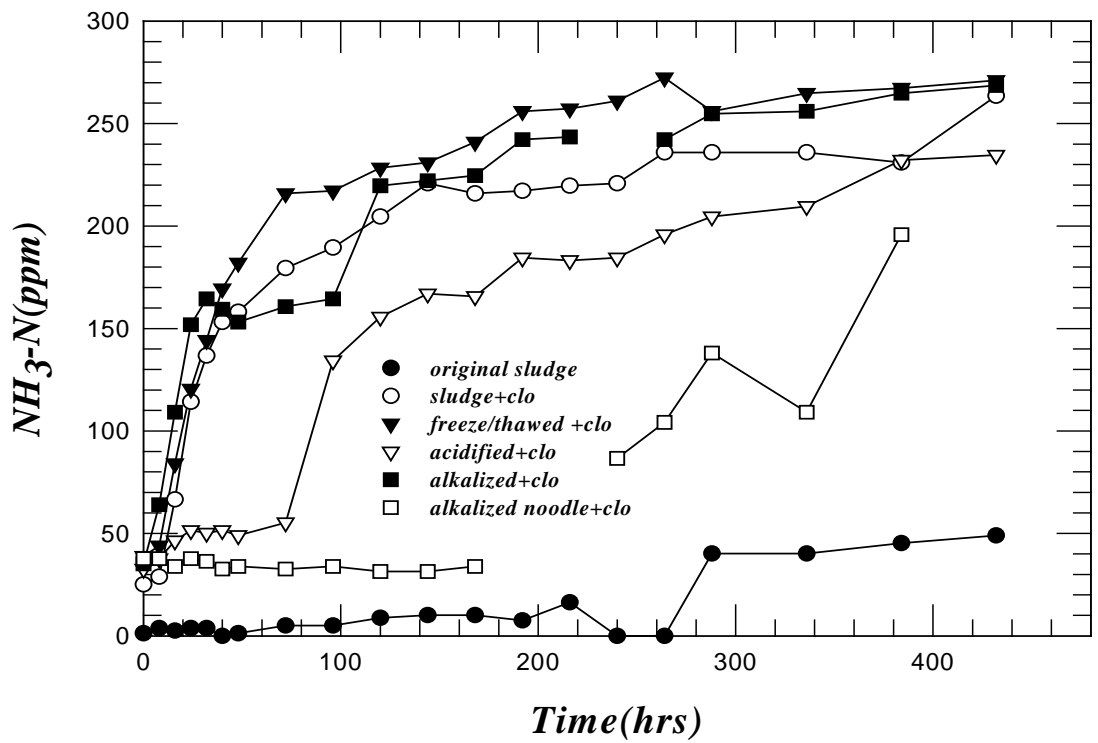
H₂



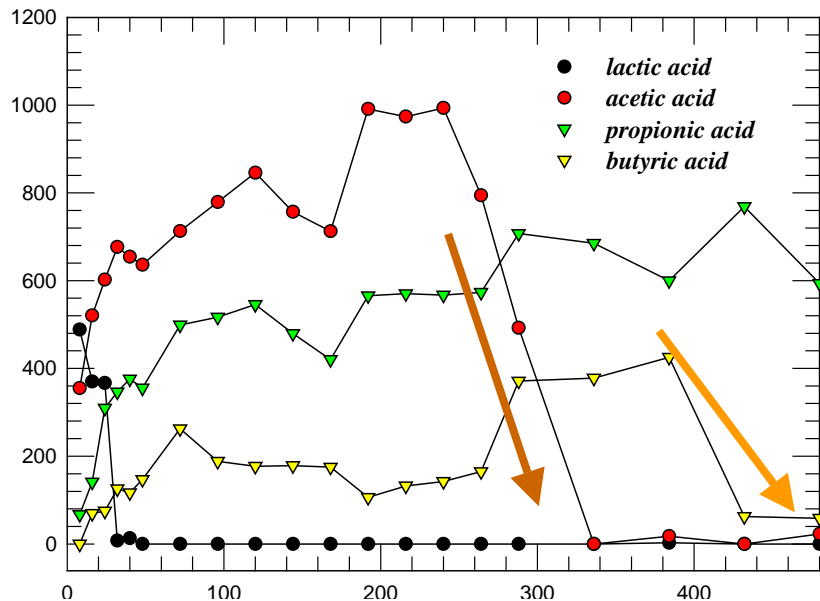
CH₄



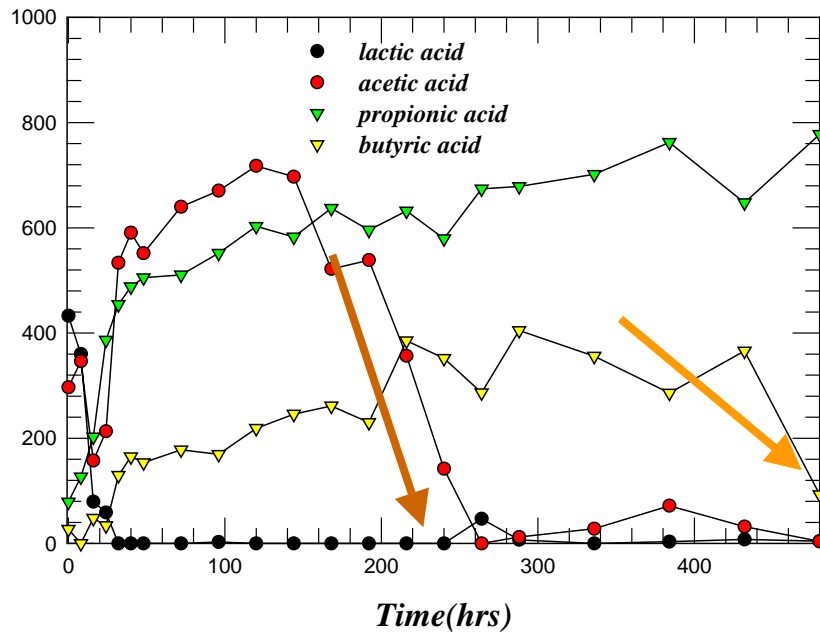




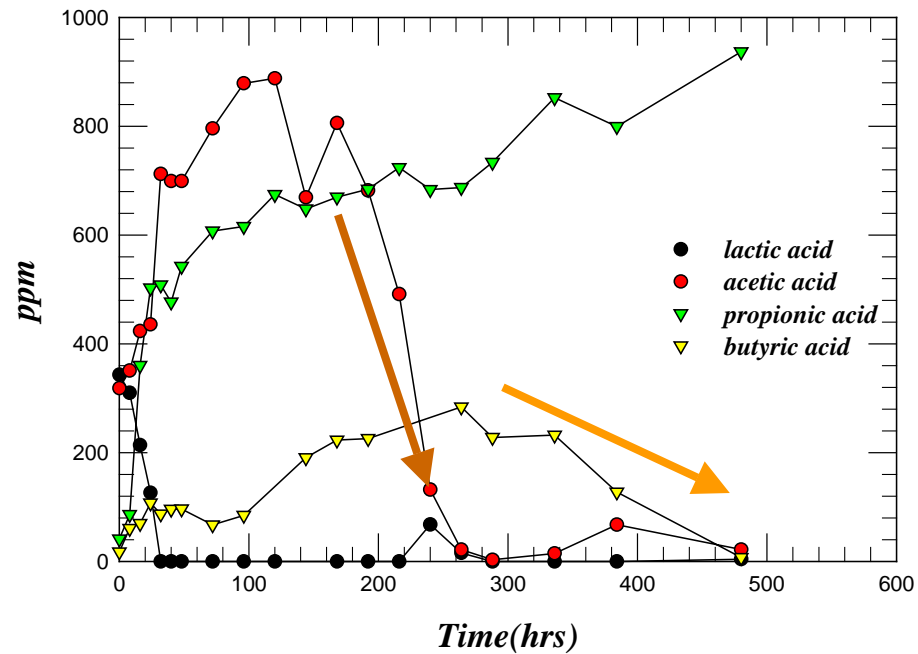
Fre/thaw



Ori+clo

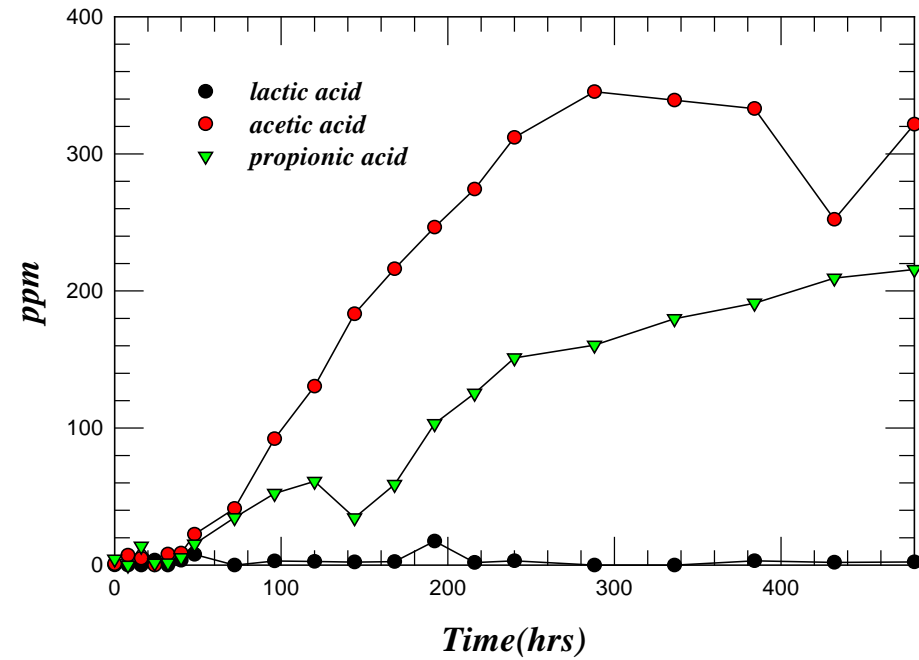
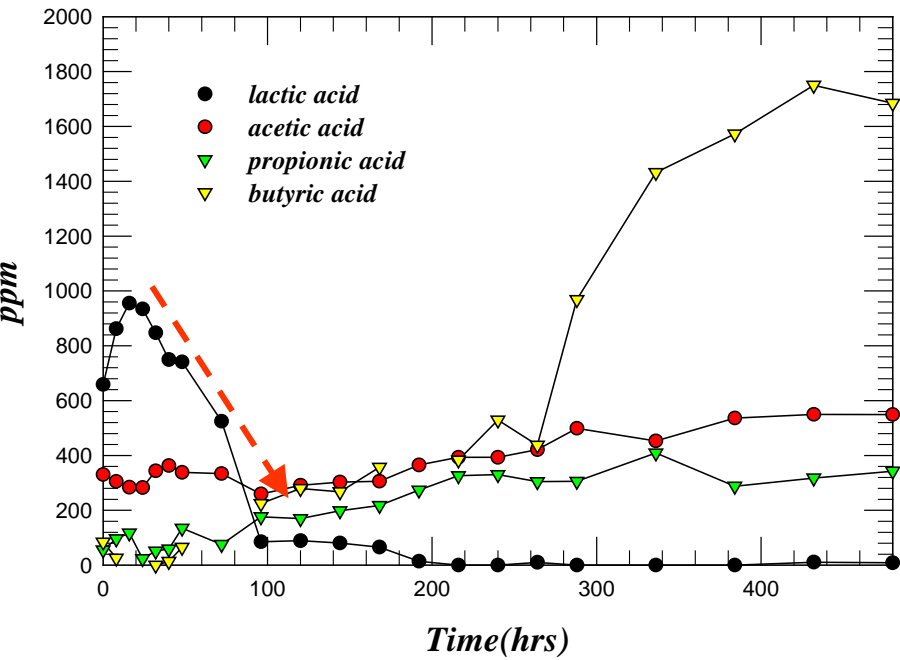


Alkalized



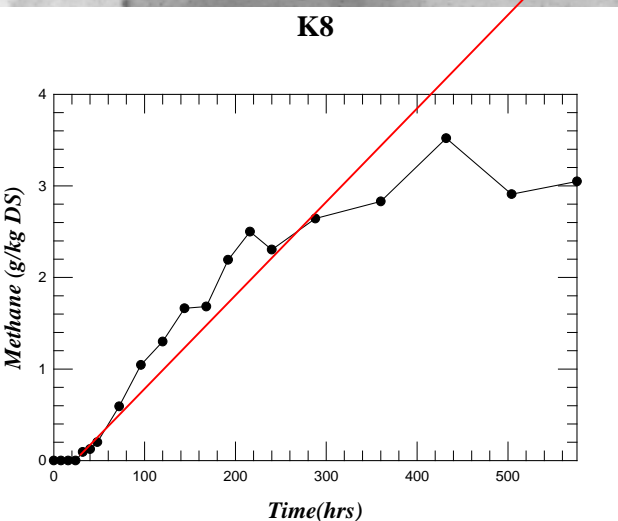
Acidified

Original



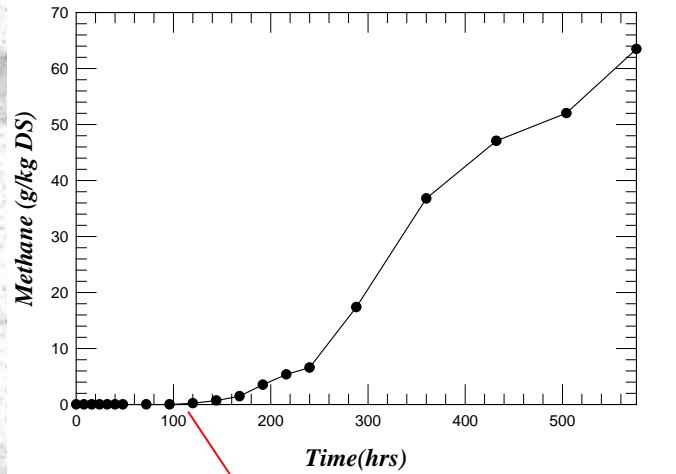
K8

0 8 16 24 32 40 48 72 96 120 144 168 192 216



Original

Original sludge



0 8 16 24 32 40 48 72 96 120 144 168 192 216

SUMMARY

